



## **Flockeneisbereiter, Splitgerät, 1000 kg/24 h, ohne Speicher**

Artikel-Nr.  
711078 (G1000SPLIT)

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### **Explosionszeichnung / Ersatzteile**

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Bitte bei Ersatzteilbestellung immer Artikelnummer und  
Seriennummer mit angeben!



## LIST OF THE EXPLODED VIEWS

2° version - from s/n. 659125



SHELL ASSY

COOLING SYSTEM

EVAPORATOR

HYDRAULIC CIRCUIT

ELECTRIC PARTS

1° version - till s/n. 659124

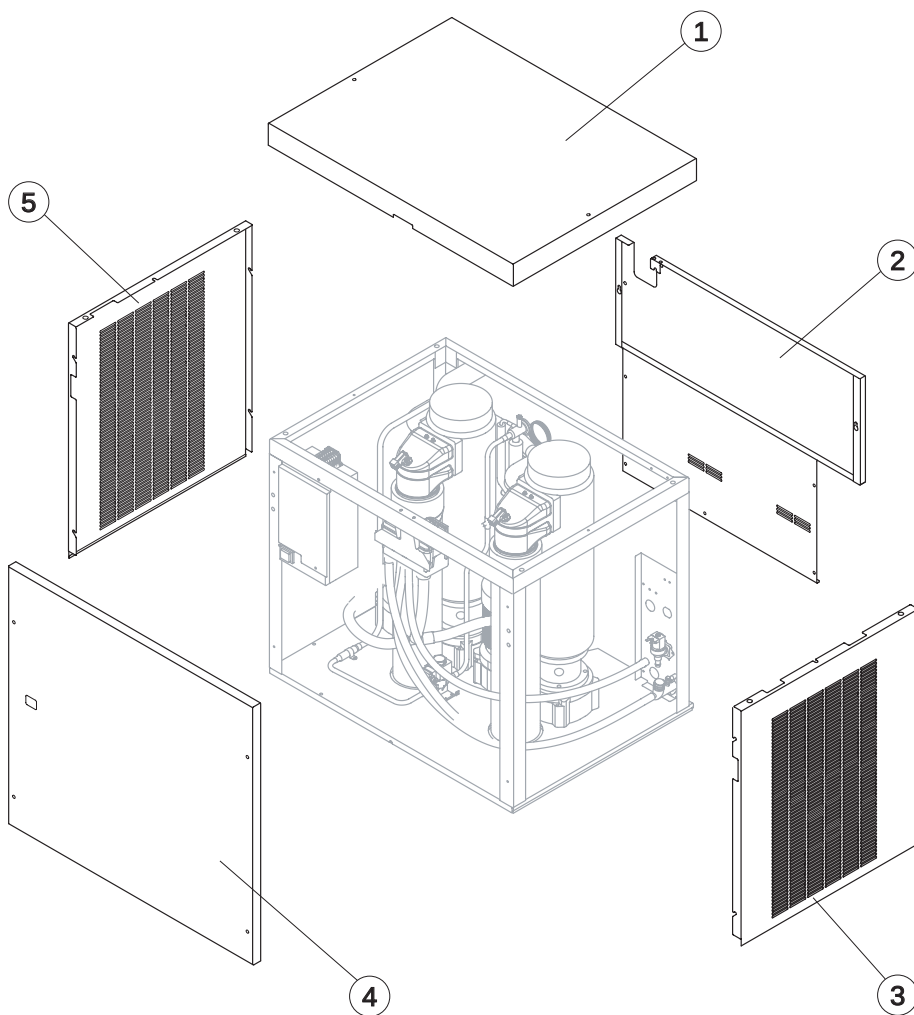


SHELL ASSY

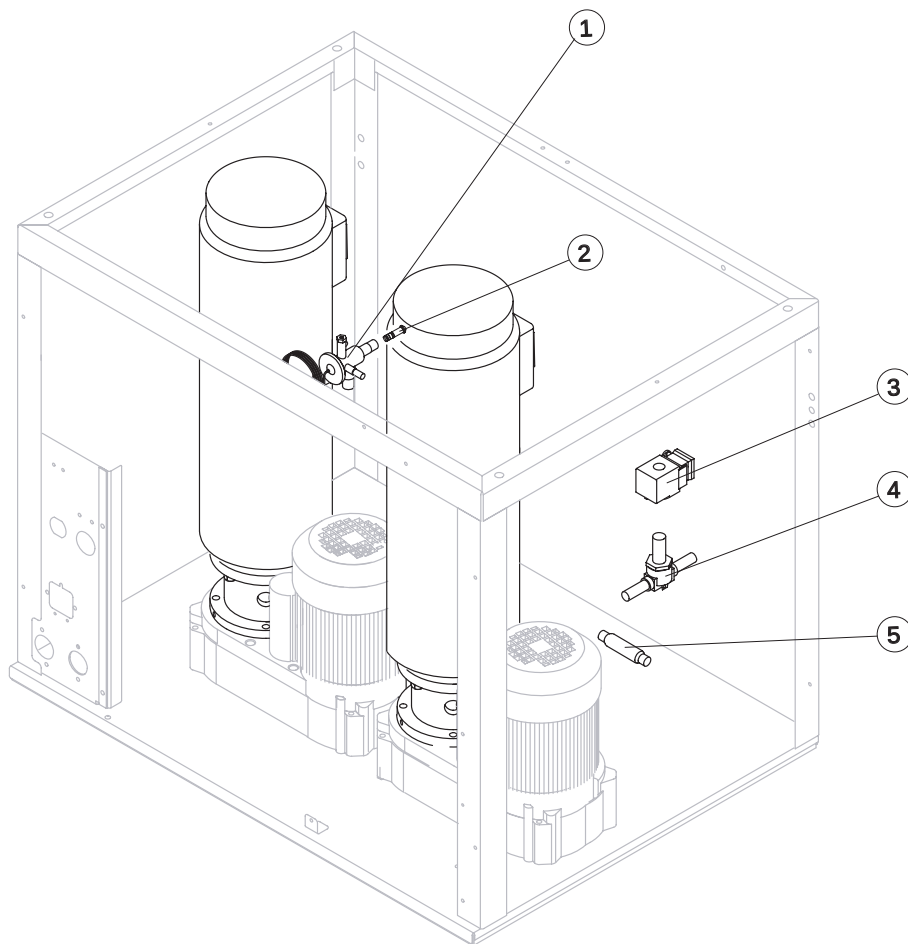
COOLING SYSTEM

HYDRAULIC CIRCUIT

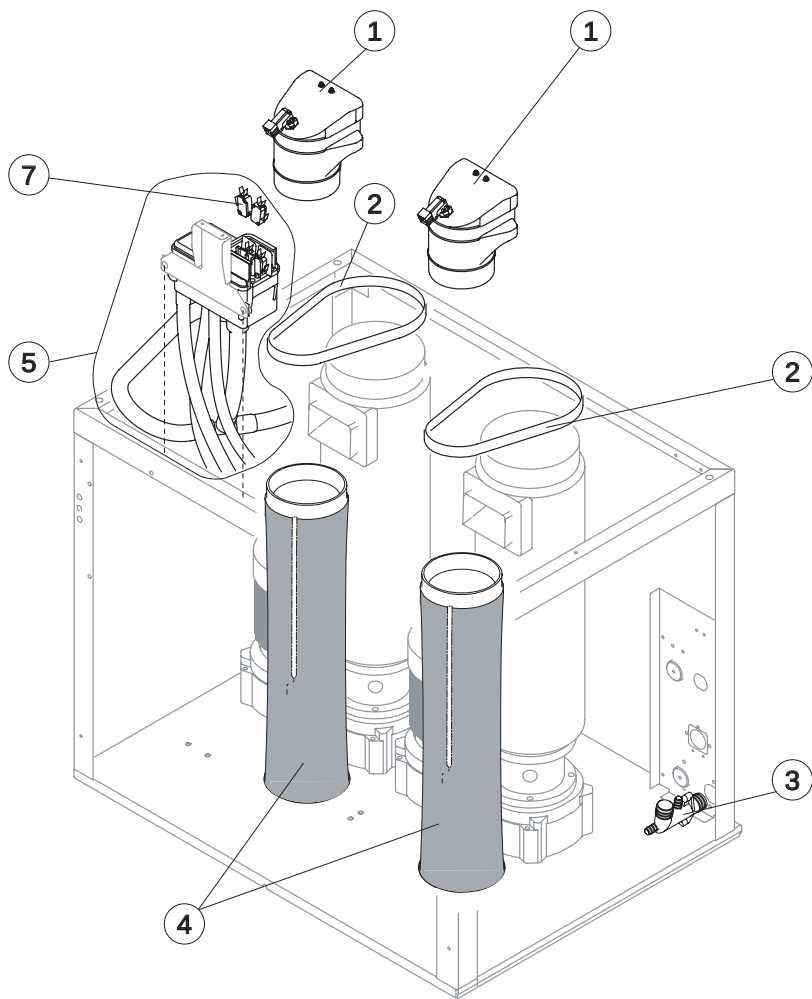
ELECTRIC PARTS



| Ref. | Spare Description | Code   |
|------|-------------------|--------|
| 1    | Top               | 221273 |
| 2    | Back Panel        | 21416  |
| 3    | Right Side Panel  | 221228 |
| 4    | Front Panel       | 221575 |
| 5    | Left Side Panel   | 221229 |



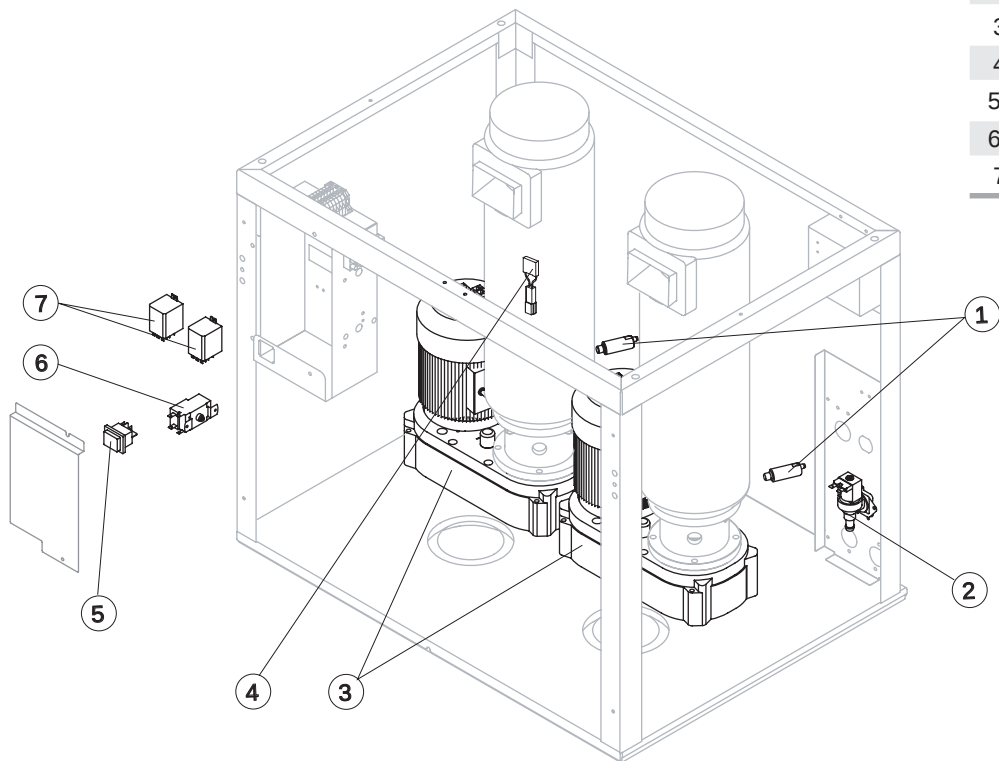
| Ref. | Spare Description   | Code   |
|------|---------------------|--------|
| 1    | Expansion Valve     | 20826  |
| 2    | Orifice             | 20943  |
| 3    | Solenoid Valve Coil | 231294 |
| 4    | Solenoid Valve Body | 20409  |
| 5    | Filter              | 14709  |

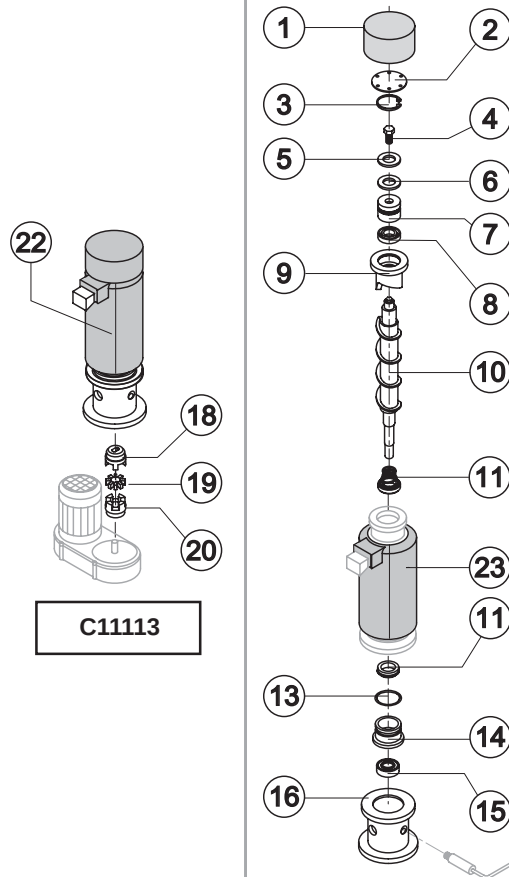


| Ref. | Spare Description                    | Code   |
|------|--------------------------------------|--------|
| 1*   | Ice Exhaust Assy with Micr           | C10585 |
| 2    | Locking Exhaust Strip                | 25049  |
| 3    | Discharge Manifold                   | 10580  |
| 4    | Ice Outlet Pipe with Bin bulb holder | C10657 |
| 5*   | Double Switch Basin Assembly         | C26769 |
| 7    | Microswitch                          | 23055  |

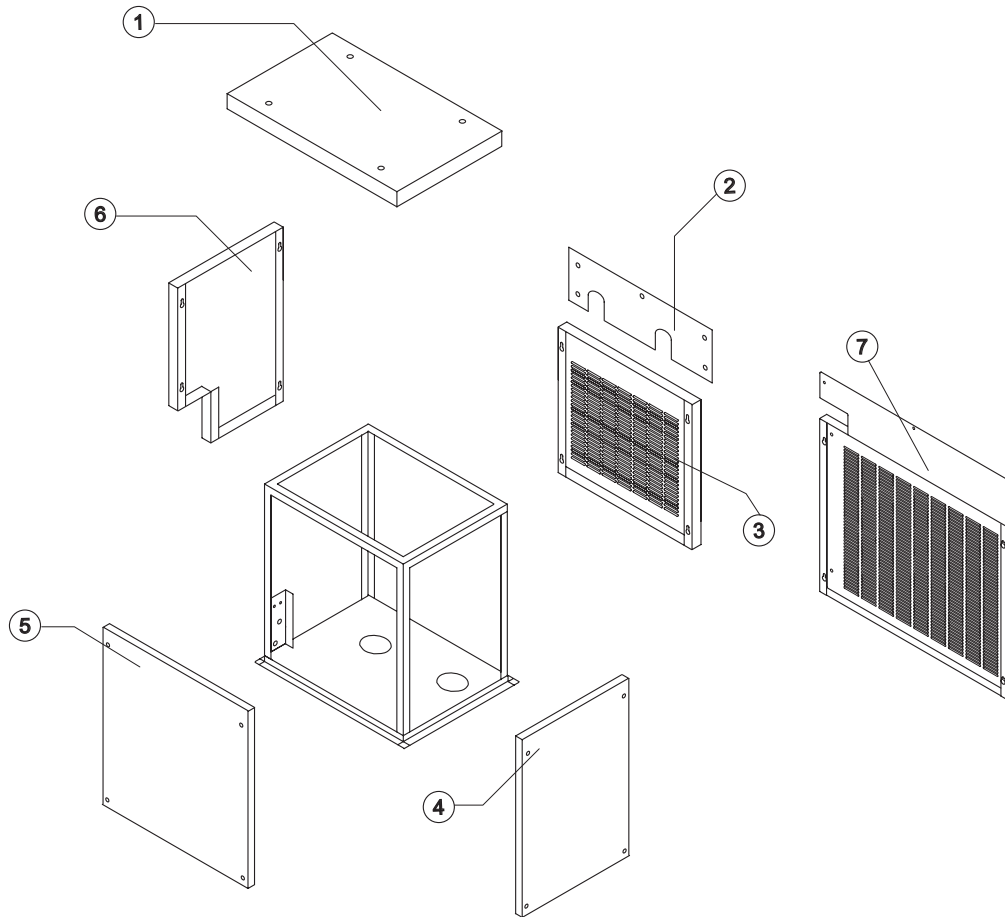


| Ref. | Spare Description             | Code    |
|------|-------------------------------|---------|
| 1    | Rotation Sensor               | R231028 |
| 2*   | 1 Way- Water Inlet Valve      | 23001   |
| 3    | Gearmotor                     | 23638   |
| 4    | Anti Radio Interference Filte | C23457  |
| 5*   | Green Light Switch (On-Off)   | 23327   |
| 6*   | Bin Thermostat                | R231035 |
| 7    | Relay                         | 23190   |

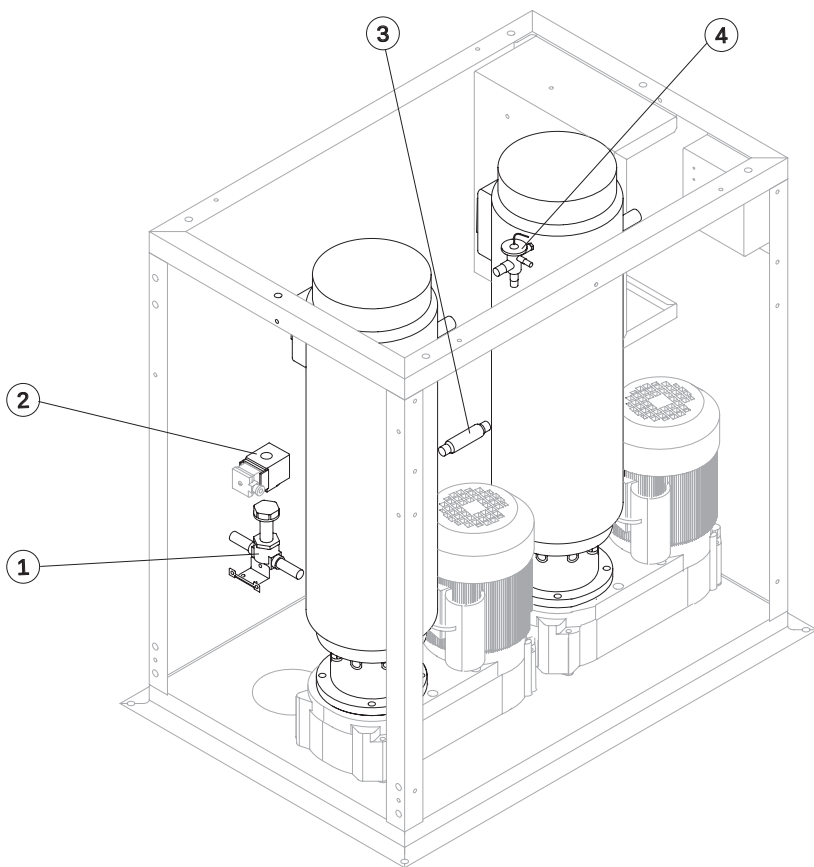




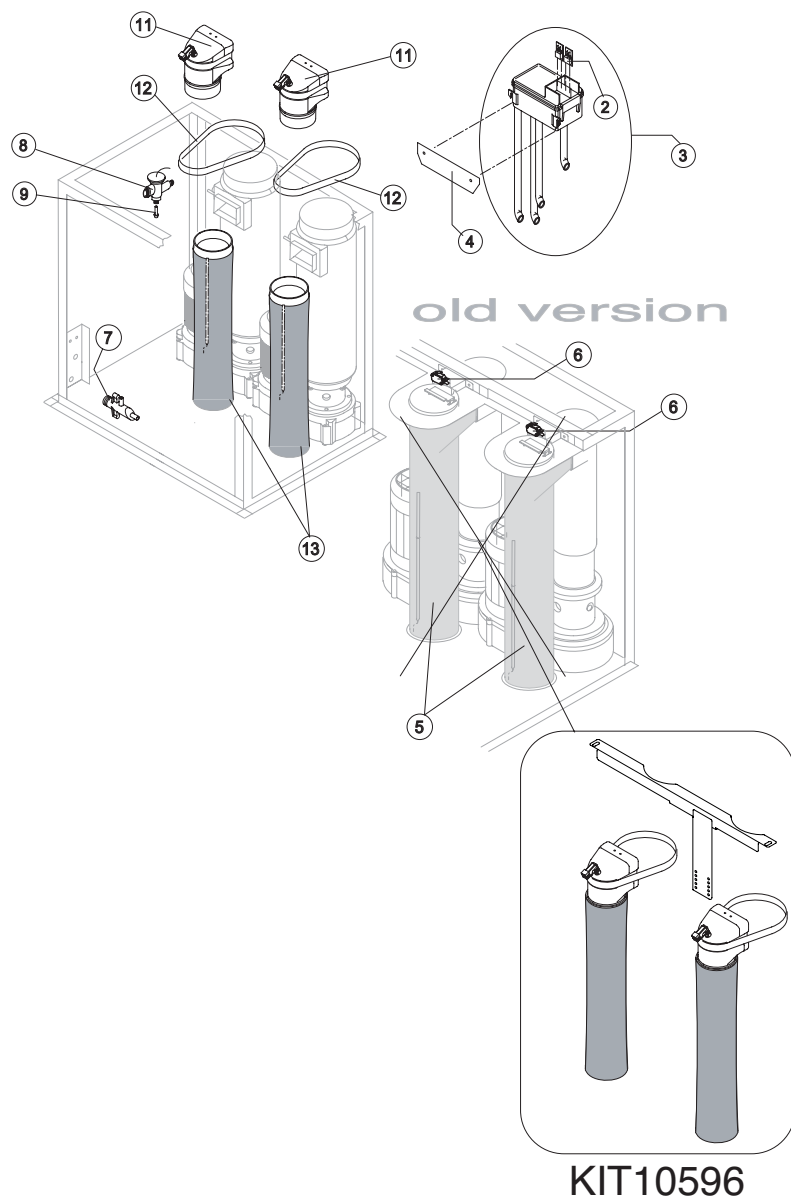
| Ref. | Spare Description              | Code   |
|------|--------------------------------|--------|
| 1    | Insulating Cap                 | 18165  |
| 2    | Closing Disk                   | 22670  |
| 3    | Seeger                         | 20116  |
| 4    | Stainless Steel Screw          | 20664  |
| 5    | Shimming Disk                  | 22829  |
| 6    | Self-Lubricating Disk          | 20639  |
| 7    | Stainless Steel Thrust Bearing | 20685  |
| 8    | OR Gasket 4137                 | 20689  |
| 9    | Ice Breaker                    | 201231 |
| 10   | Auger                          | 20780  |
| 11   | Ceramic seal                   | 20643  |
| 13   | OR Gasket 4312 NBR             | 20205  |
| 14   | Reduction Ring                 | 20647  |
| 15   | Stainless Steel Bearing        | 20113  |
| 16   | Flange                         | 20644  |
| 18   | Semi-Joint Upper               | D20642 |
| 19   | Vibration-Damping Elastomer    | 20494  |
| 20   | Semi-Joint Lower               | D20493 |
| 22   | Evaporator Assy                | C11113 |
| 23   | Insulating Cap                 | 18181  |



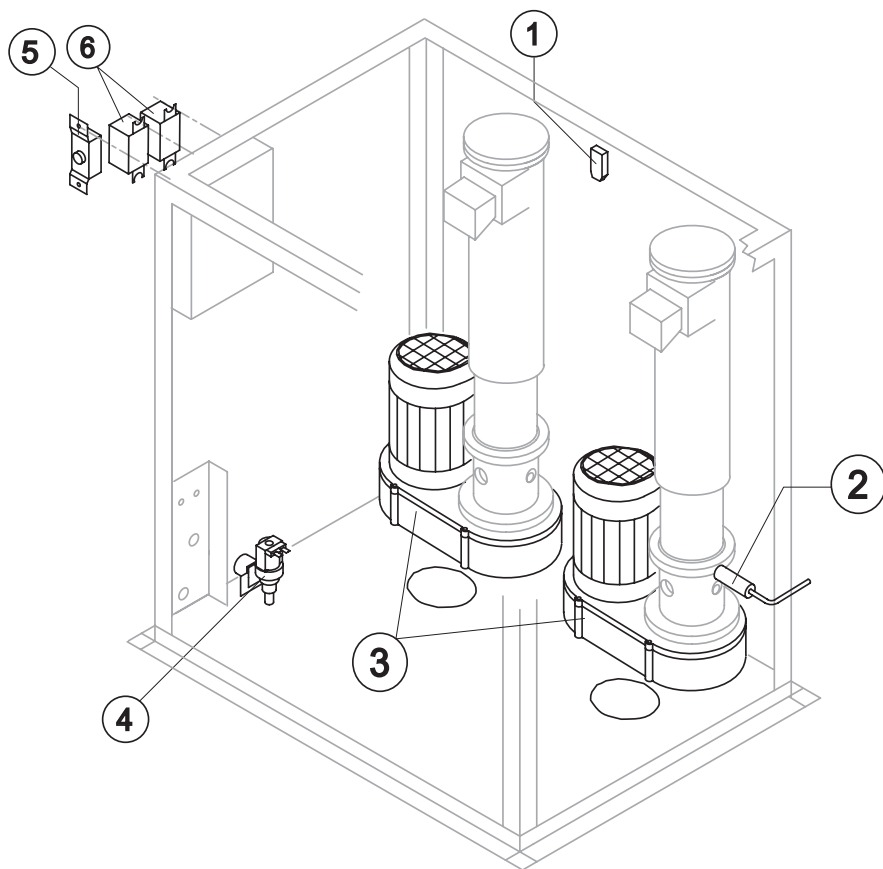
| Ref. | Spare Description      | Code                      |
|------|------------------------|---------------------------|
| 1    | Top                    | 22935                     |
| 2    | Upper Right Side Panel | Till s/n. 626619<br>22934 |
| 3    | Lower Right Side Panel | Till s/n. 626619<br>22936 |
| 4    | Front Panel Assy       | 22937                     |
| 5    | Left Side Panel        | 22933                     |
| 6    | Rear Panel             | 22938                     |
| 7    | Right Side Panel       | Current Version<br>221219 |



| Rif. | Descrizione Ricambio |                   | Codice |
|------|----------------------|-------------------|--------|
| 1    | Solenoid Valve Body  | From Matr. 626620 | 20409  |
| 2    | Solenoid Valve Coil  | From Matr. 626620 | 231294 |
| 3    | Filter               | From Matr. 626620 | 14709  |
| 4    | Expansion valve      | From Matr. 626620 | 20970  |



| Ref. | Spare Description                    | Code                                    |
|------|--------------------------------------|-----------------------------------------|
| 2    | Microswitch                          | 23055                                   |
| 3*   | Double Switch Basin Assembly         | C26769                                  |
| 4    | Basin Support Plate                  | 21133                                   |
| 5    | Complete Ice Outlet Pipe Assy        | Till s/n. 498591 KIT10596               |
| 6    | Bin Level Control Microswitch        | Till s/n. 498591 23930                  |
| 7    | Discharge Manifold                   | 10580                                   |
| 8    | Expansion Valve                      | From s/n. 340851 20734                  |
| 9    | Orifice                              | Current Version 20943                   |
| 9    | Orifice                              | From s/n. 340851 till s/n. 471184 20797 |
| 11*  | Ice Exhaust Assy with Micro          | Current Version C10585                  |
| 12   | Locking Exhaust Strip                | Current Version 25049                   |
| 13   | Ice Outlet Pipe with Bin bulb holder | Current Version C10657                  |
| 13   | Ice Outlet Pipe with Bin bulb holder | Till s/n. 603755 K10588                 |



| Ref. | Spare Description              | Code                    |
|------|--------------------------------|-------------------------|
| 1    | Anti Radio Interference Filter | C23457                  |
| 2*   | Rotation Sensor                | R231028                 |
| 3    | Gearmotor                      | See Table -             |
| 4*   | 1 Way- Water Inlet Valve       | 23001                   |
| 5*   | Bin Thermostat                 | Current Version R231035 |
| 5*   | Bin Thermostat                 | Till s/n. 603755 R23421 |
| 6*   | Relay                          | 23190                   |

### Ref. 3 - Gearmotor

| Voltage | Code  |
|---------|-------|
| T11     | 23638 |
| T12     | 23638 |
| T18     | 23853 |