



PizzaGroup



IF ÷ IR ÷ IFM ÷ IRM

IF-VS ÷ IR-VS

IF 2V ÷ IR 2V

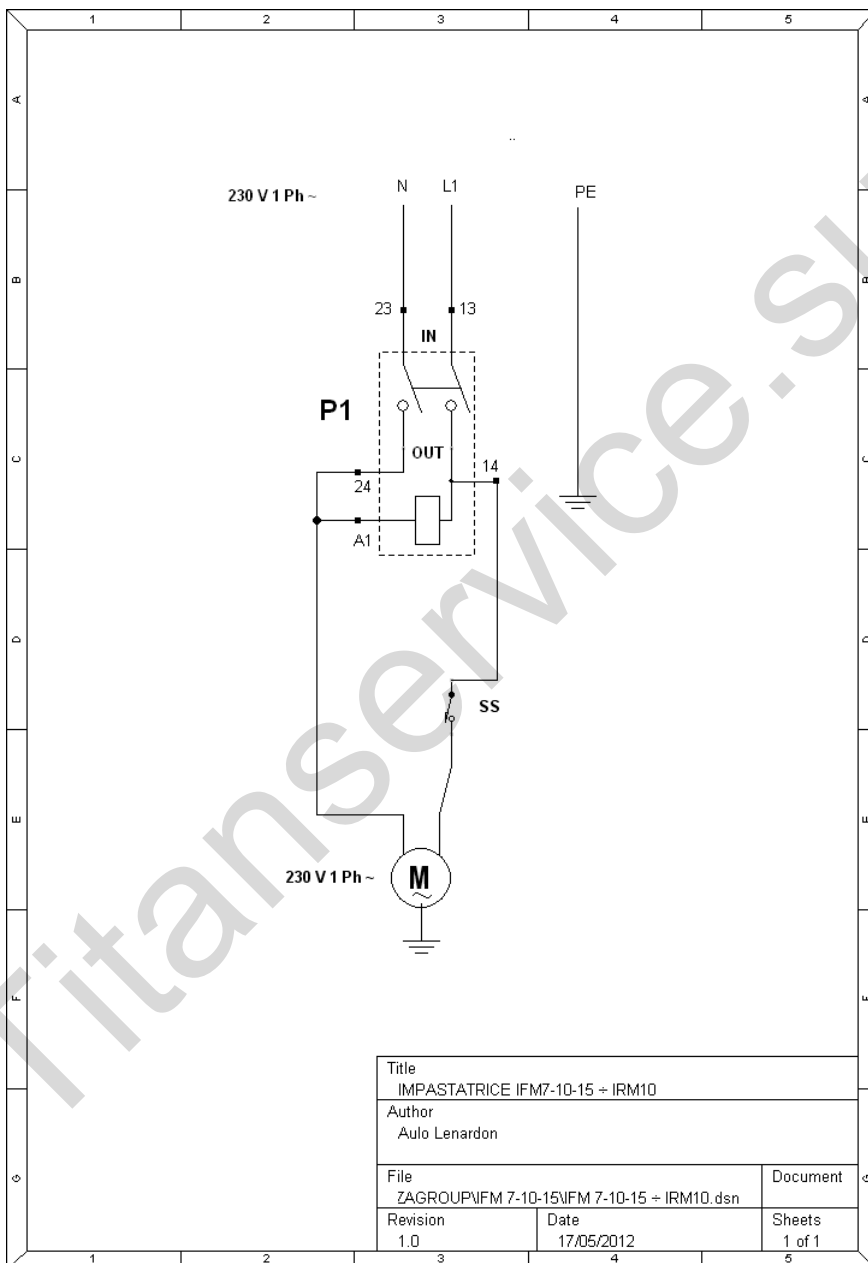
IFE ÷ IRE

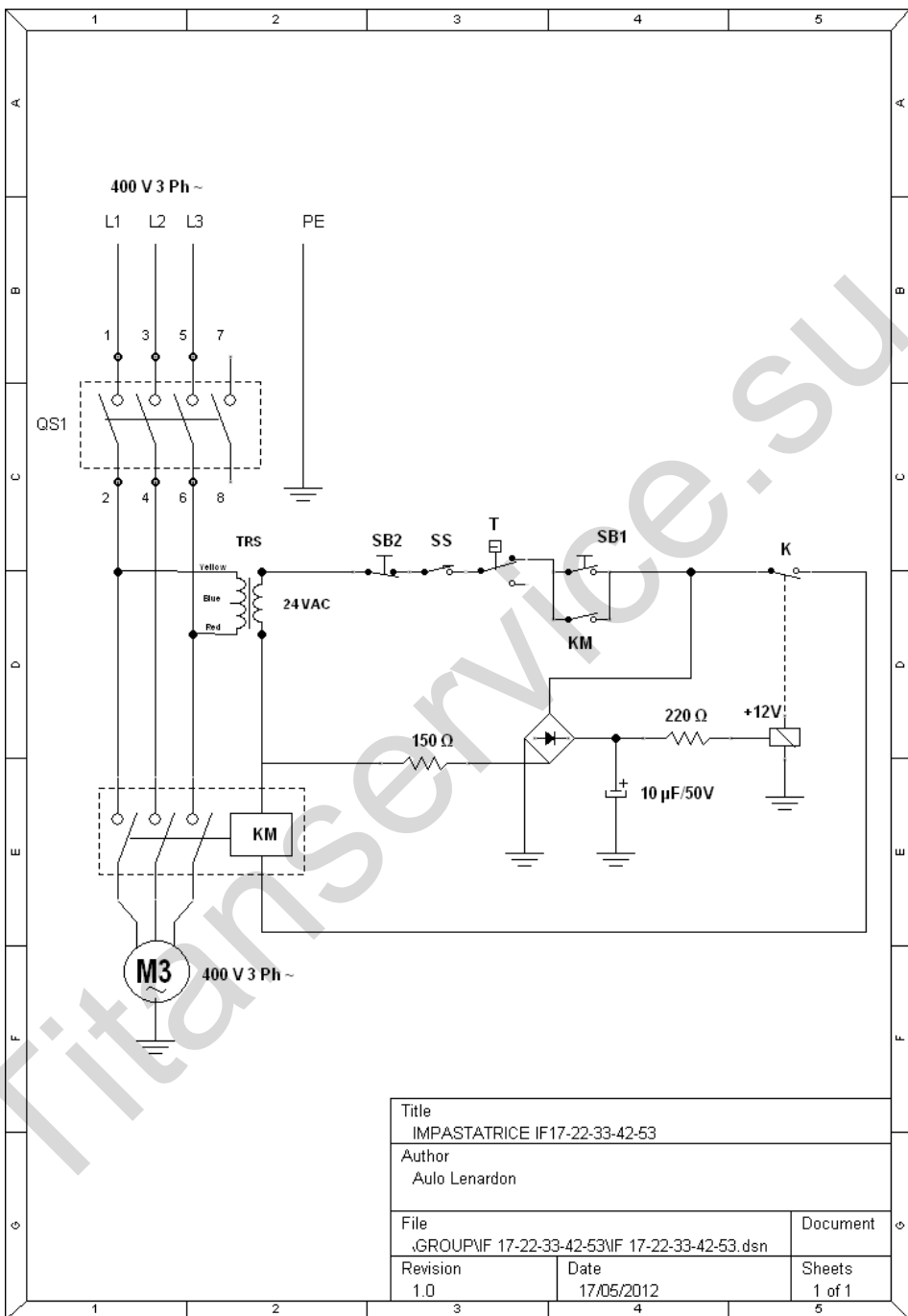
Esplosi e Schemi Elettrici

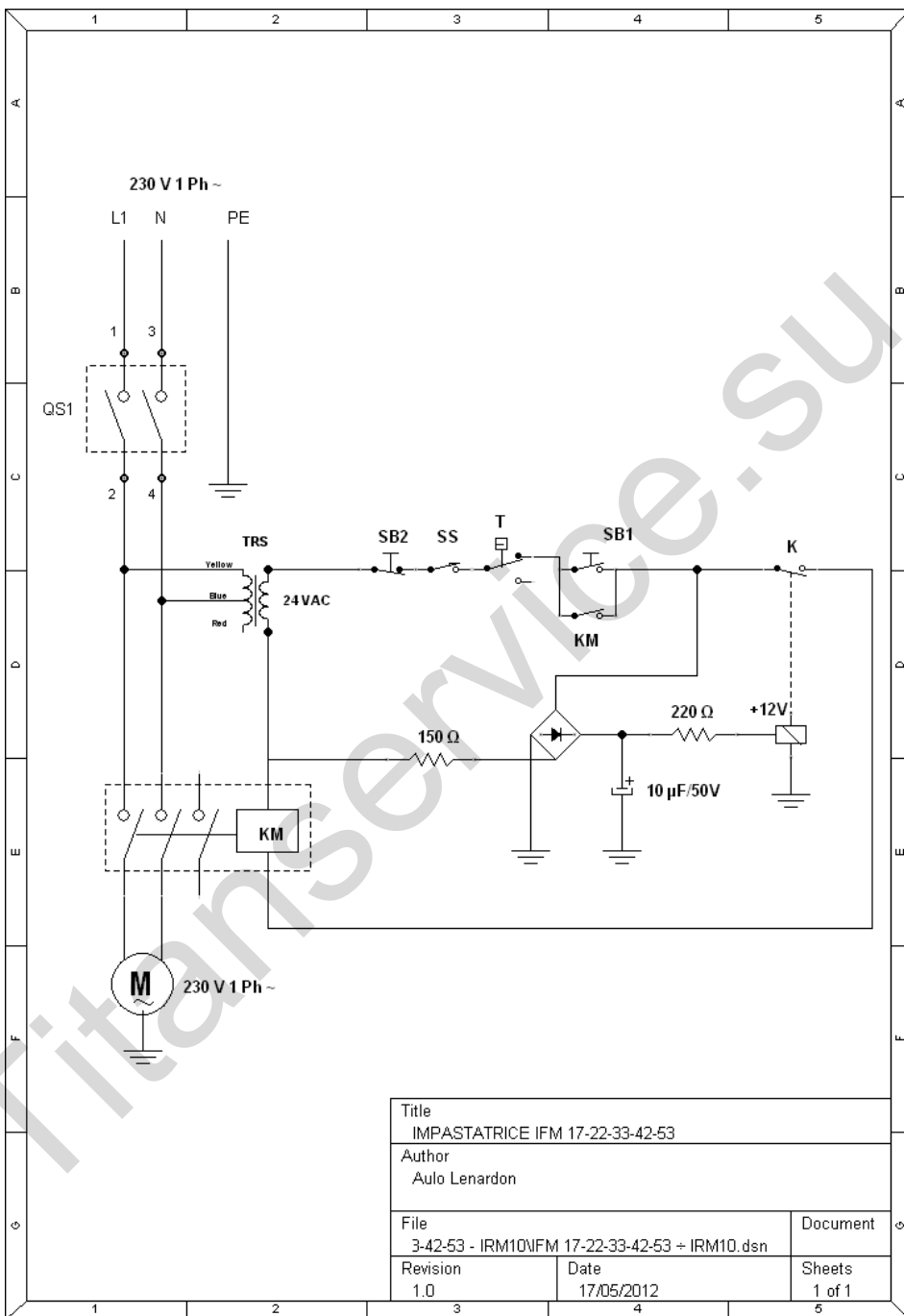
Exploded view and Wiring Diagrams

Titanservice.su

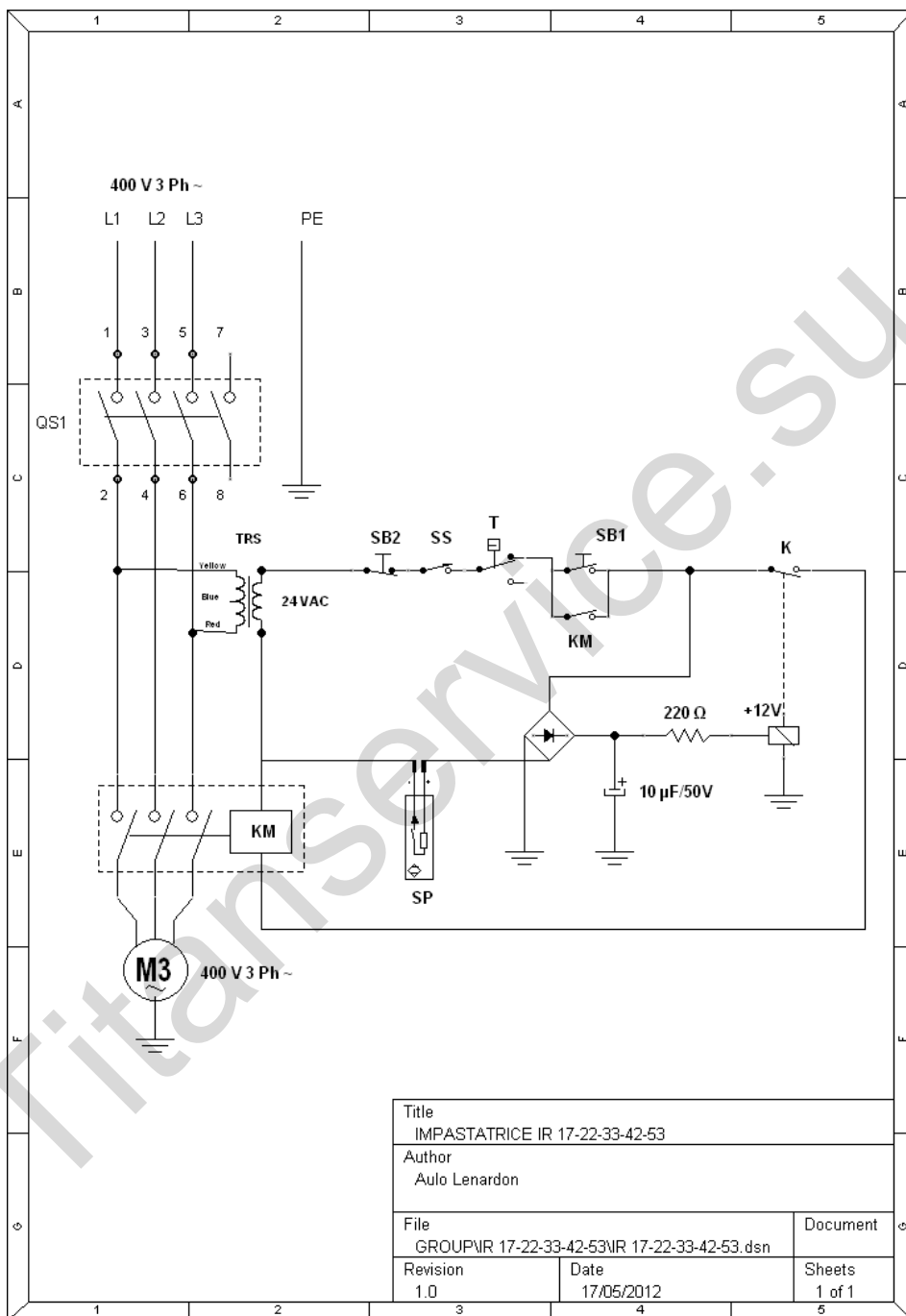
WIRING DIAGRAMS IF ÷ IR ÷ IFM ÷ IRM

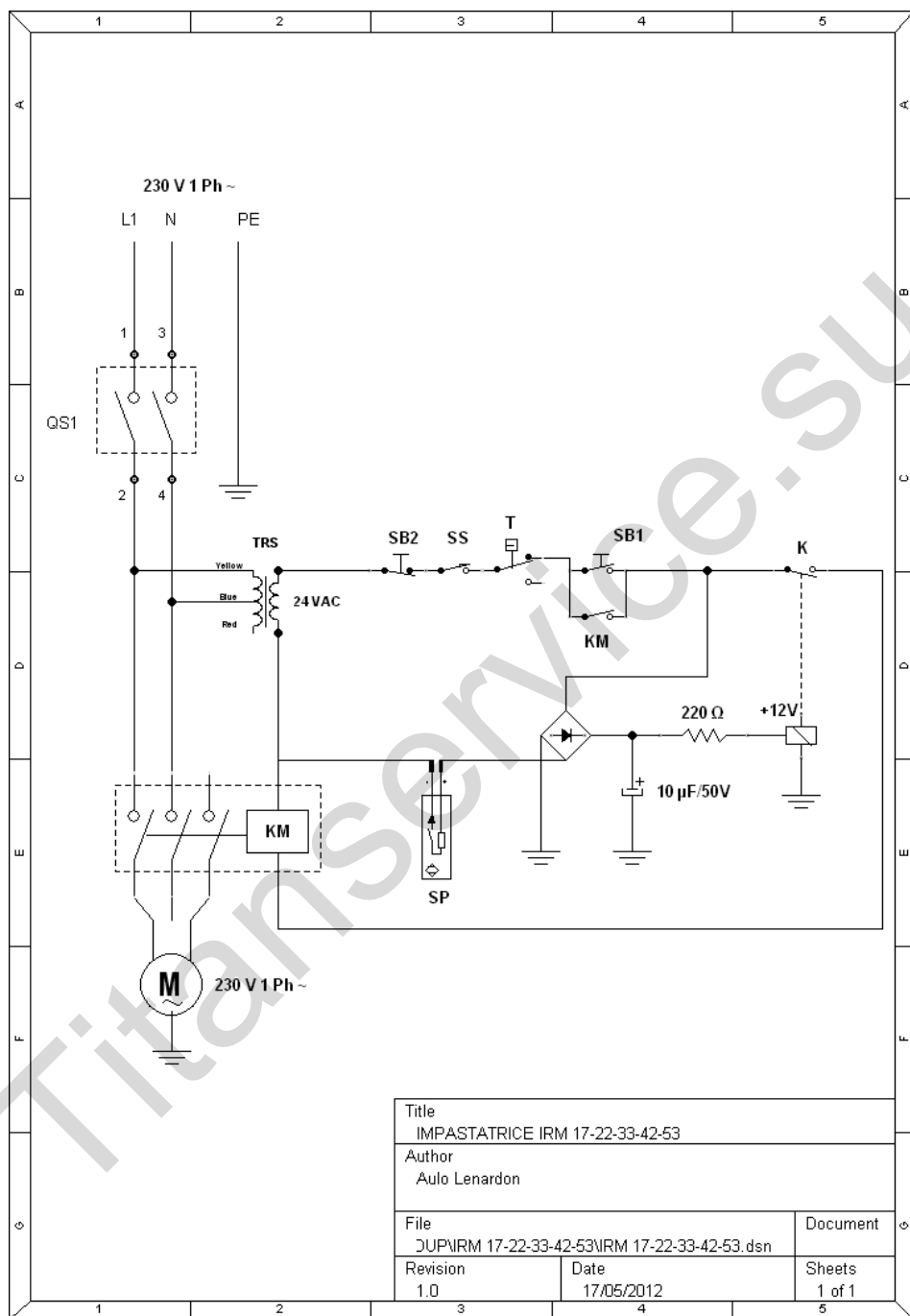




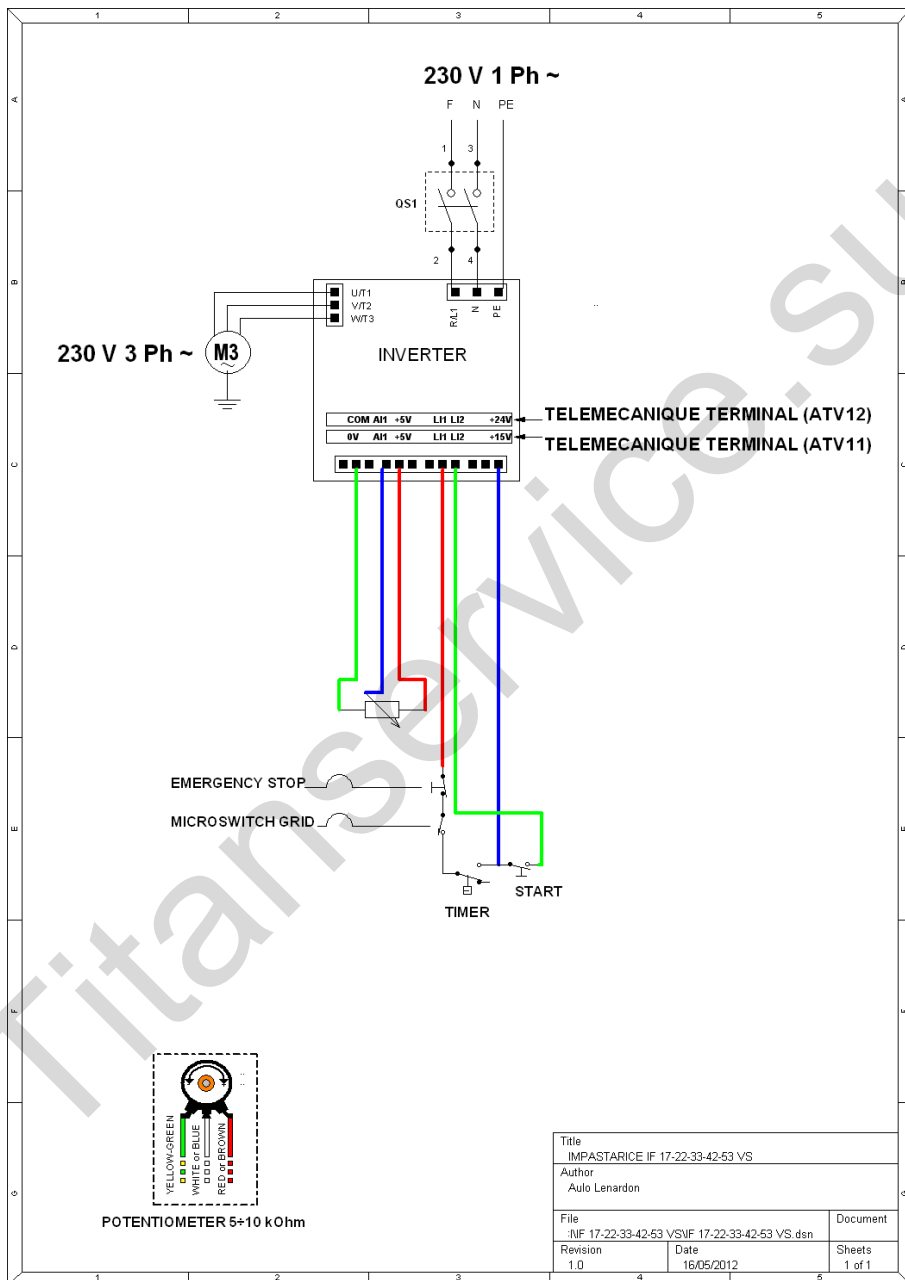


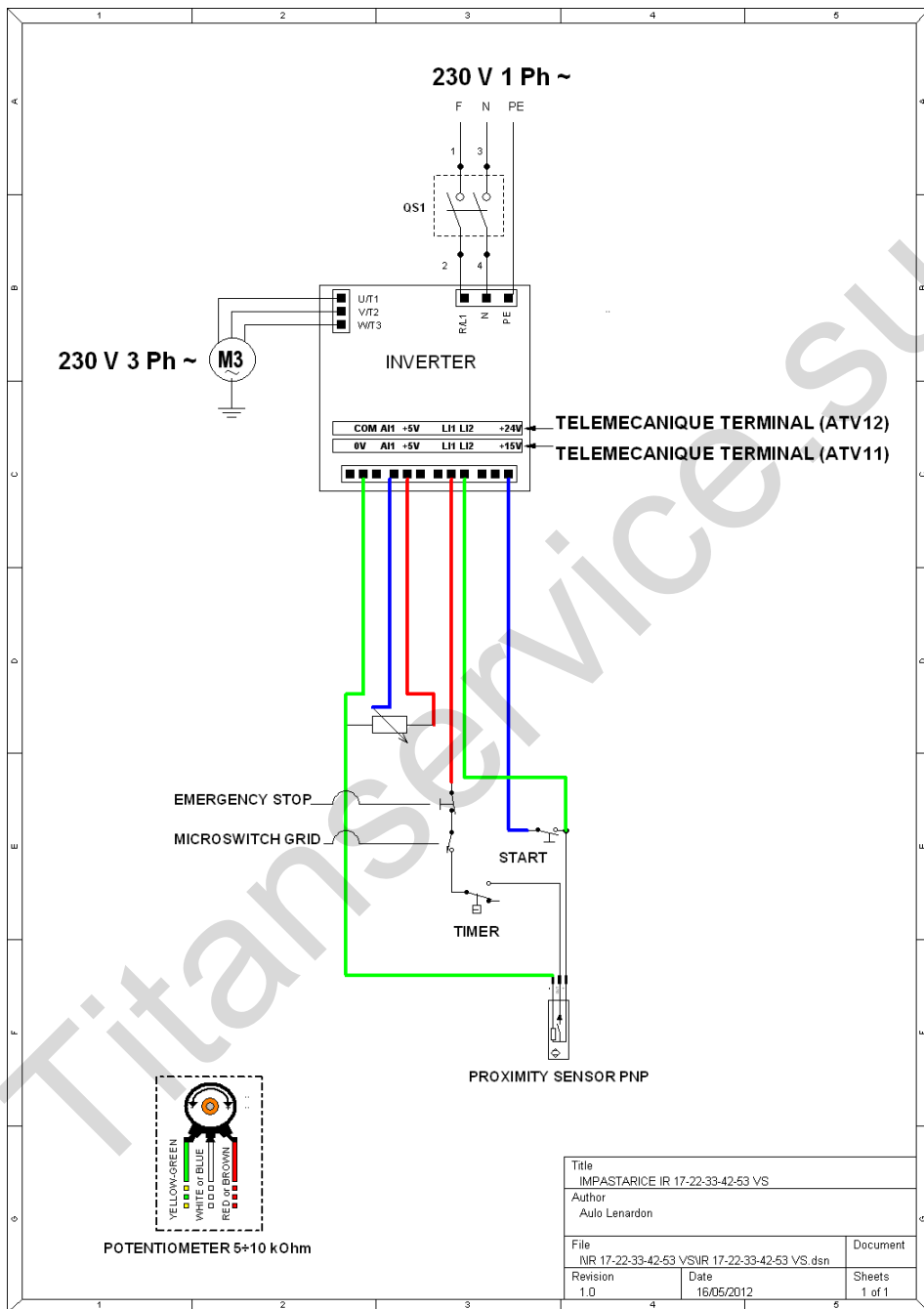
Title		
IMPASTATRICE IFM 17-22-33-42-53		
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Aulo Lenardon		
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3-42-53 - IRM10\IFM 17-22-33-42-53 + IRM10.dsn		
Revision	Date	Sheets
1.0	17/05/2012	1 of 1

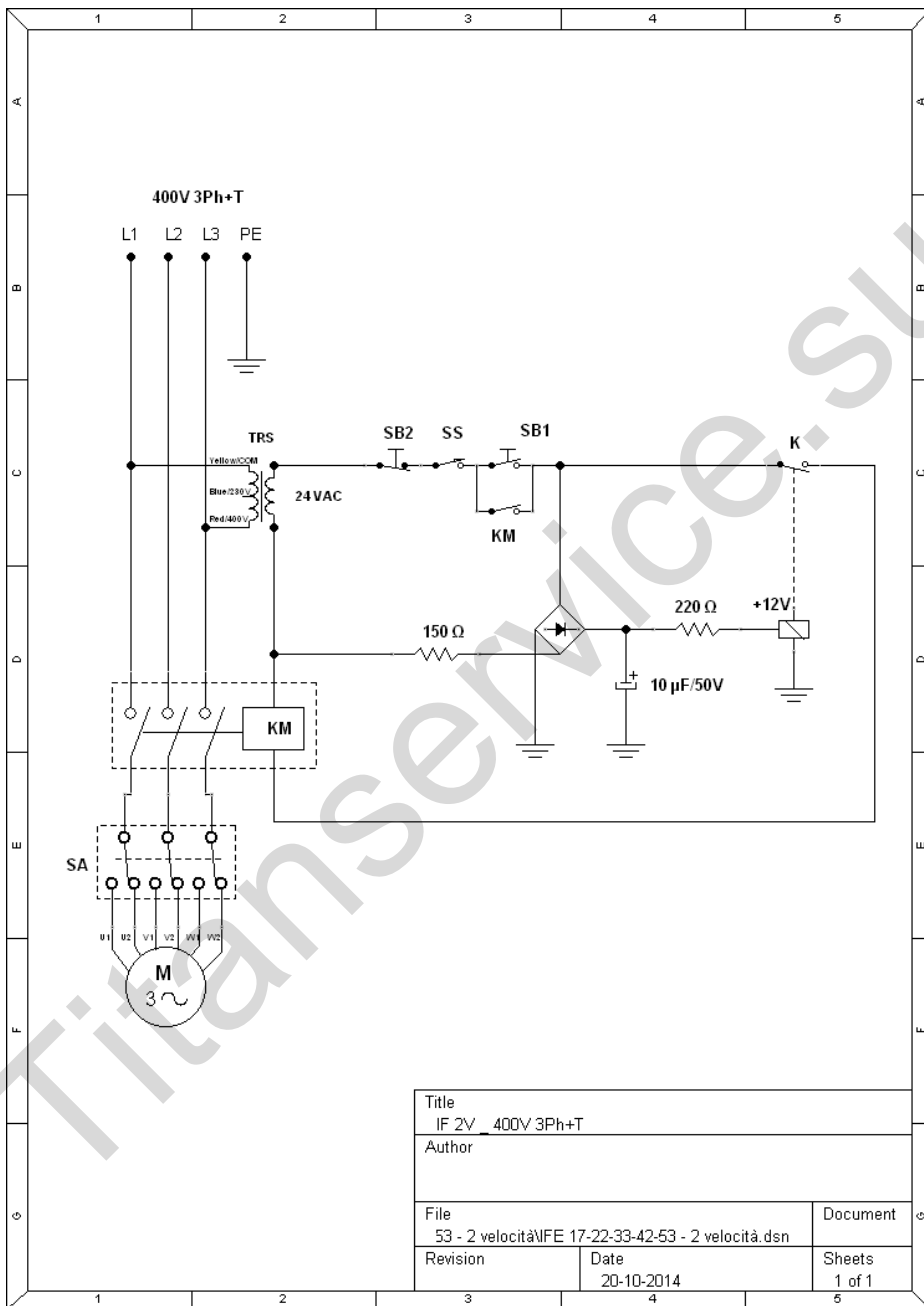




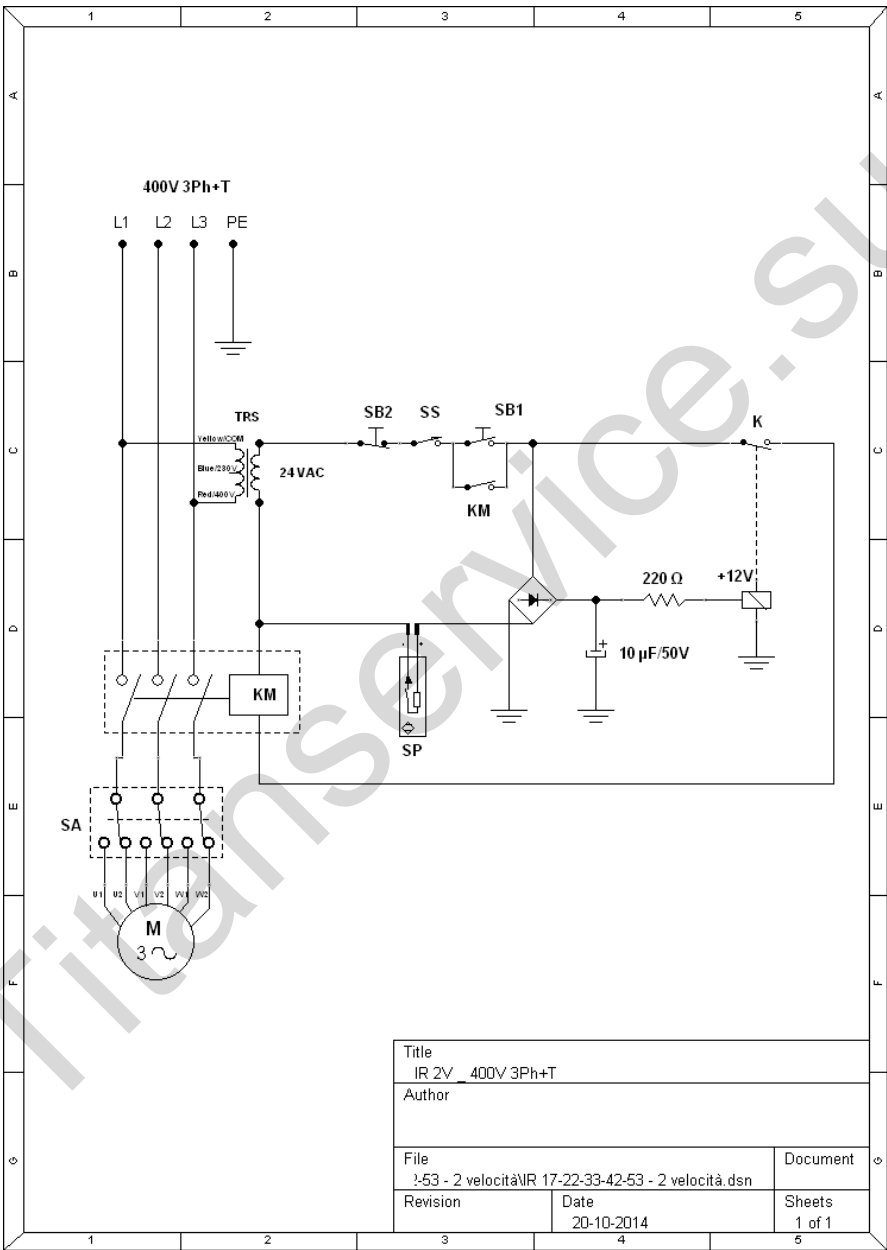
WIRING DIAGRAMS IF-VS ÷ IR-VS







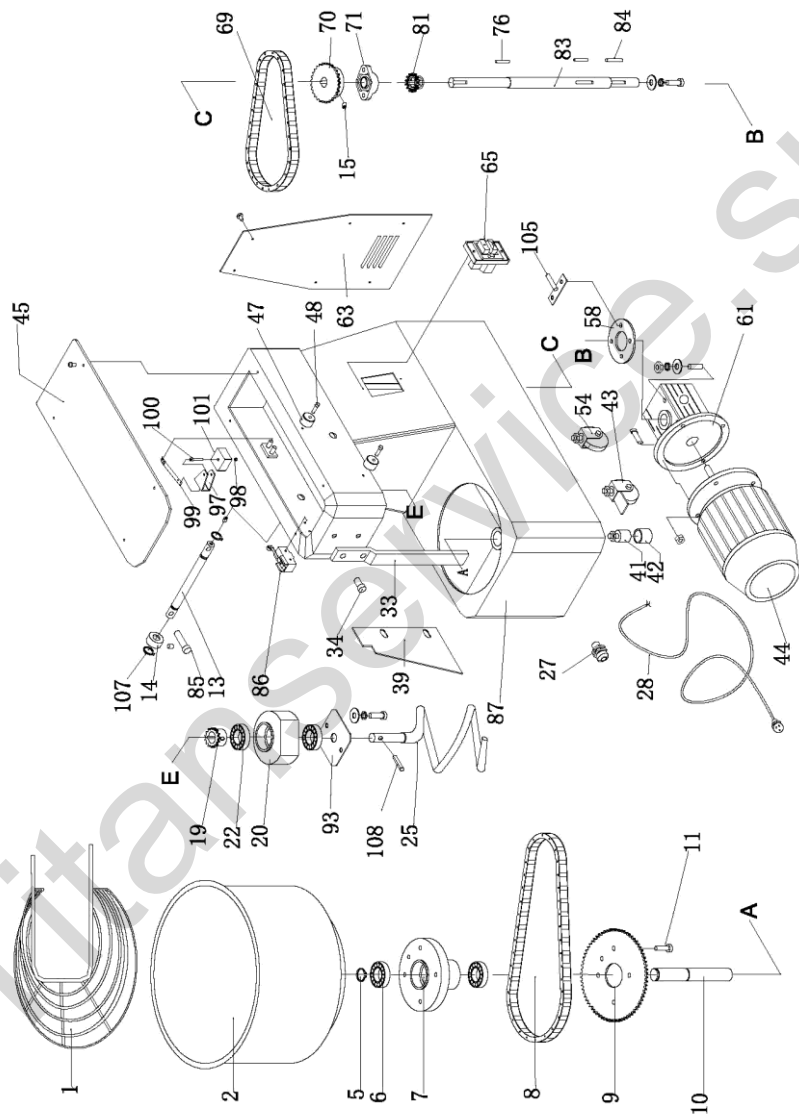
WIRING DIAGRAMS IF-2V ÷ IR-2V



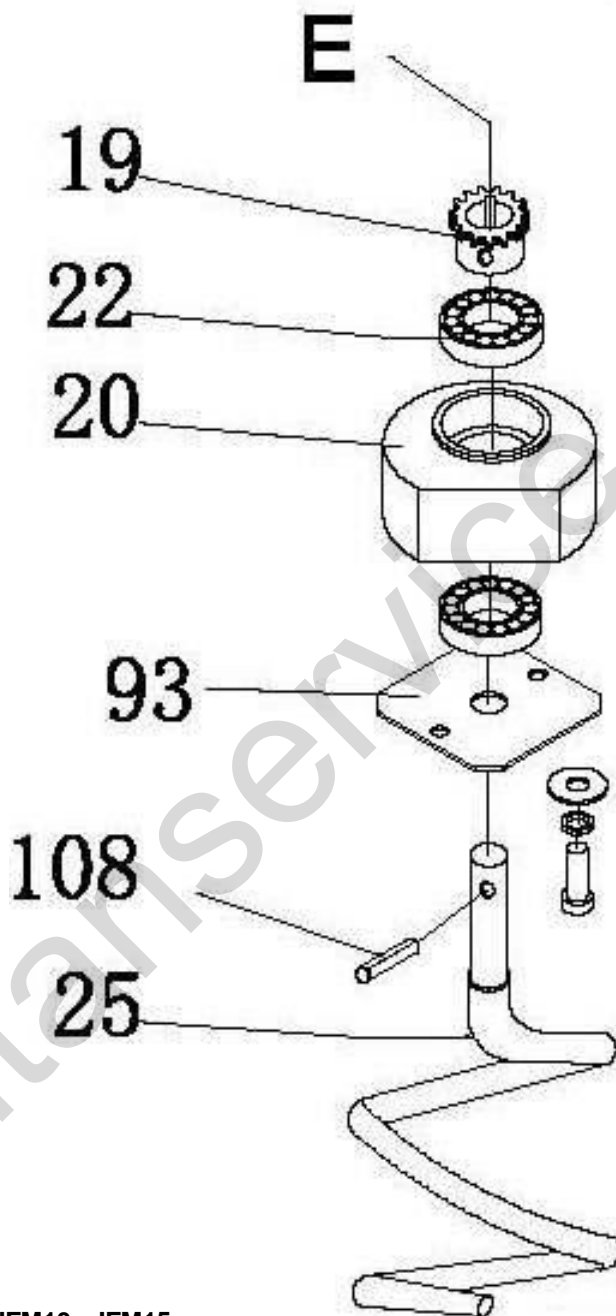
Legenda	
QS1	Interruttore generale
SA	Selettore 1-0-2
TRS	Trasformatore
P1	Pulsante Avvio/Arresto "0-1"
SB1	Pulsante Avviamento
SB2	Pulsante Arresto
T	Timer 0-30 minuti
SS	Fine corsa di sicurezza
SP	Sensore di prossimità
KM	Contattore
M / M3	Motore

Legend	
QS1	Main switch
SA	Selector 1-0-2
TRS	Trasformer
P1	Start/Stop button "0-1"
SB1	Sart button
SB2	Stop button
T	Timer 0-30 minutes
SS	Safety micro switch
SP	Proximity sensor
KM	Contactore
M / M3	Motor

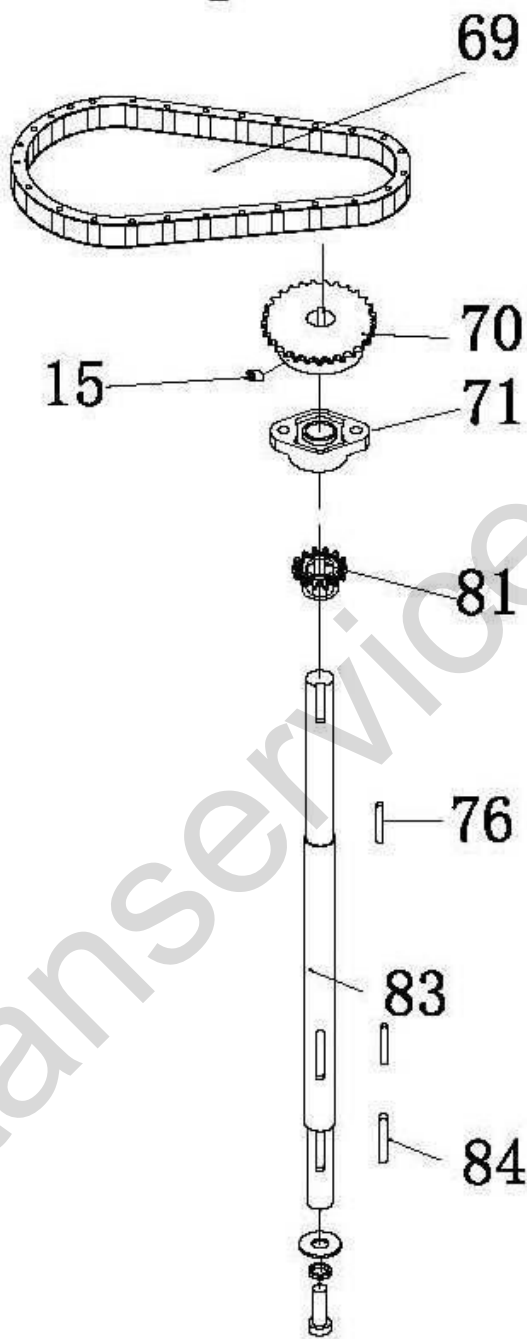
EXPLODED VIEW and SPARE PARTS LIST
IF÷IR÷IFM÷IRM÷IF2V÷IR2V



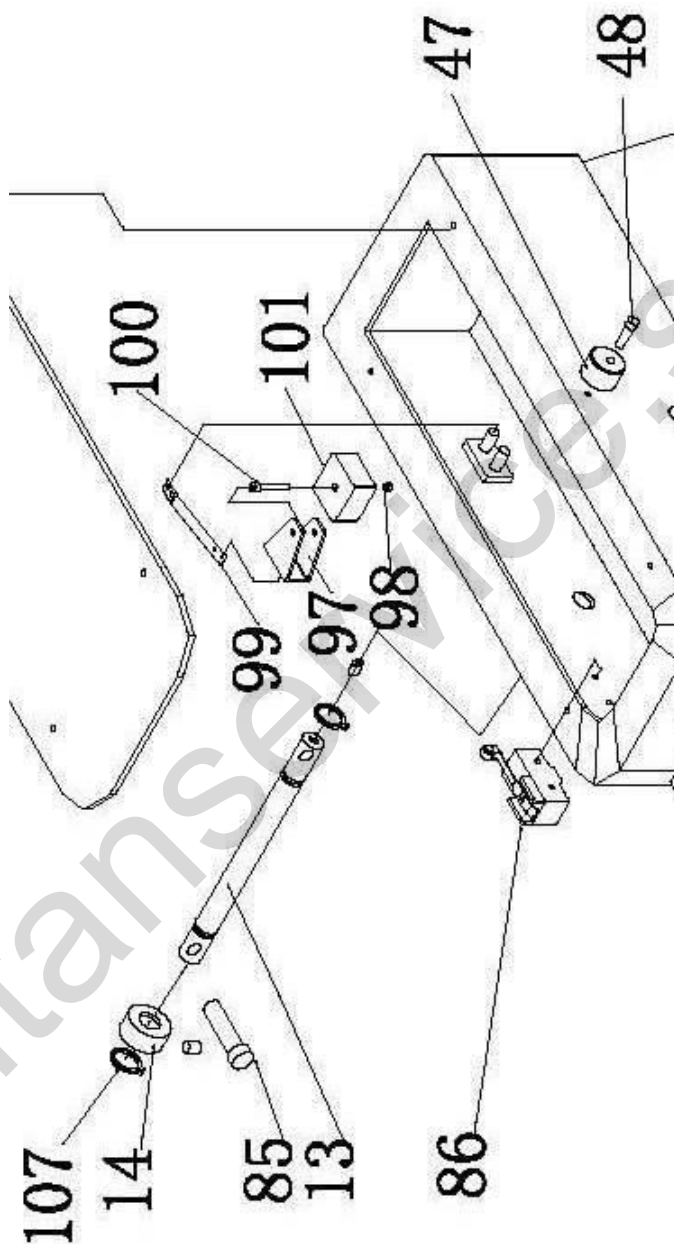
IFM7 – IFM10 – IFM15



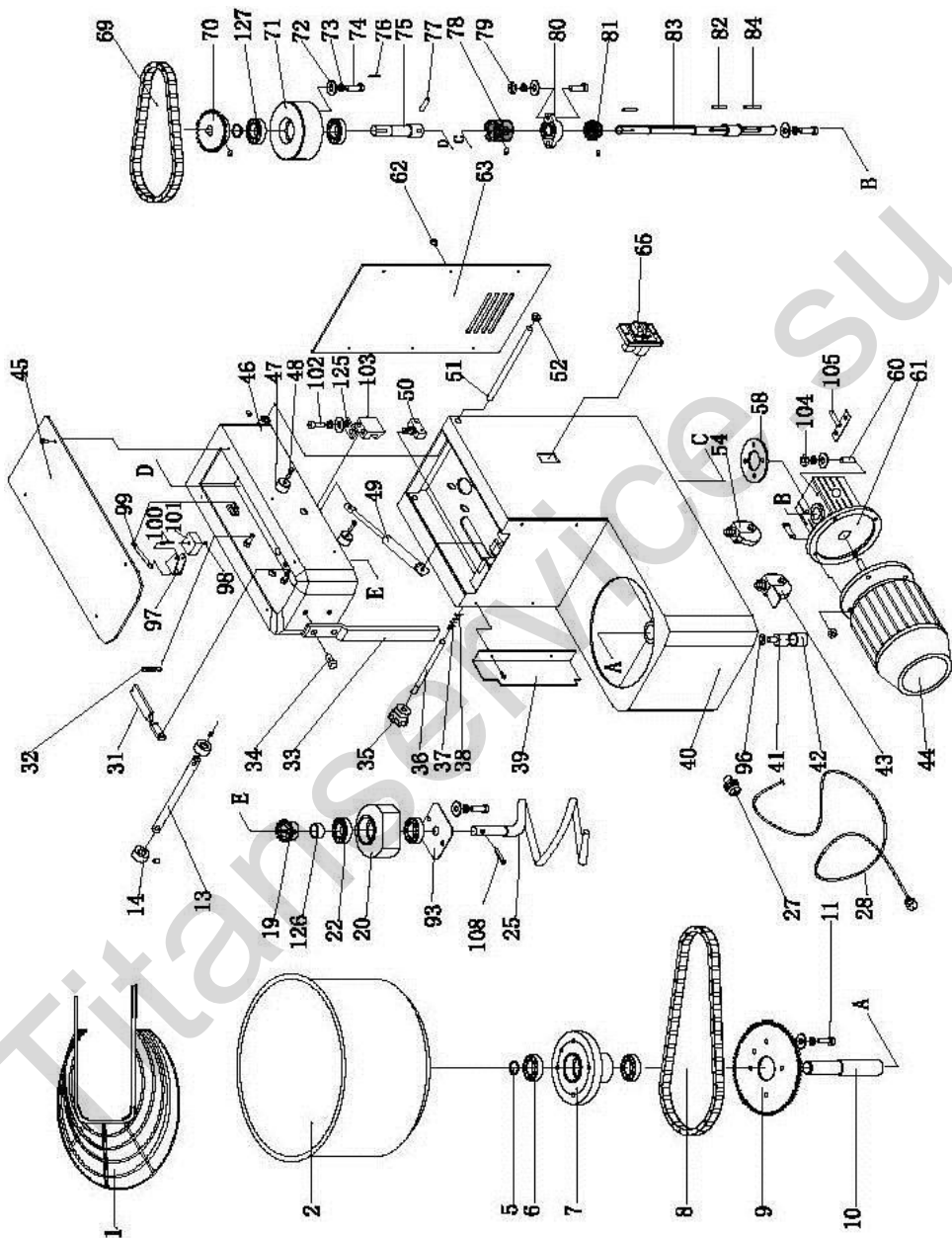
IFM7 – IFM10 – IFM15



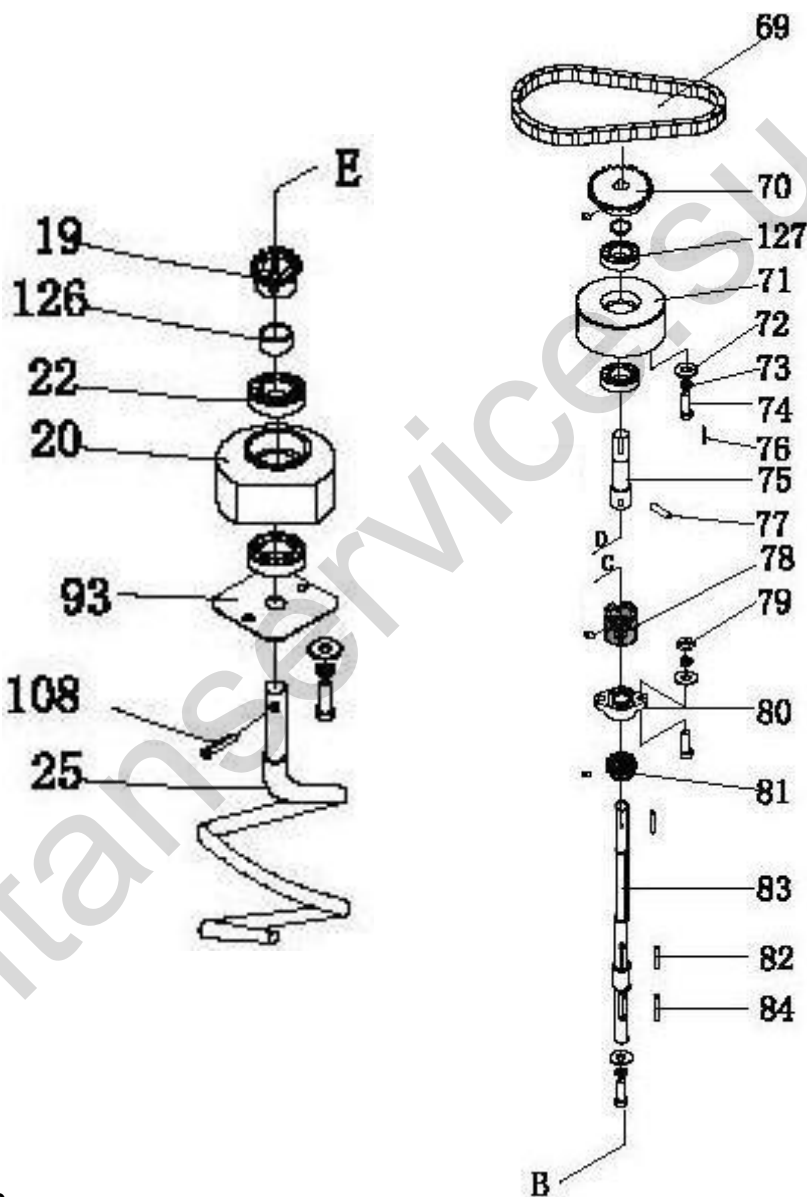
IFM7 – IFM10 – IFM15



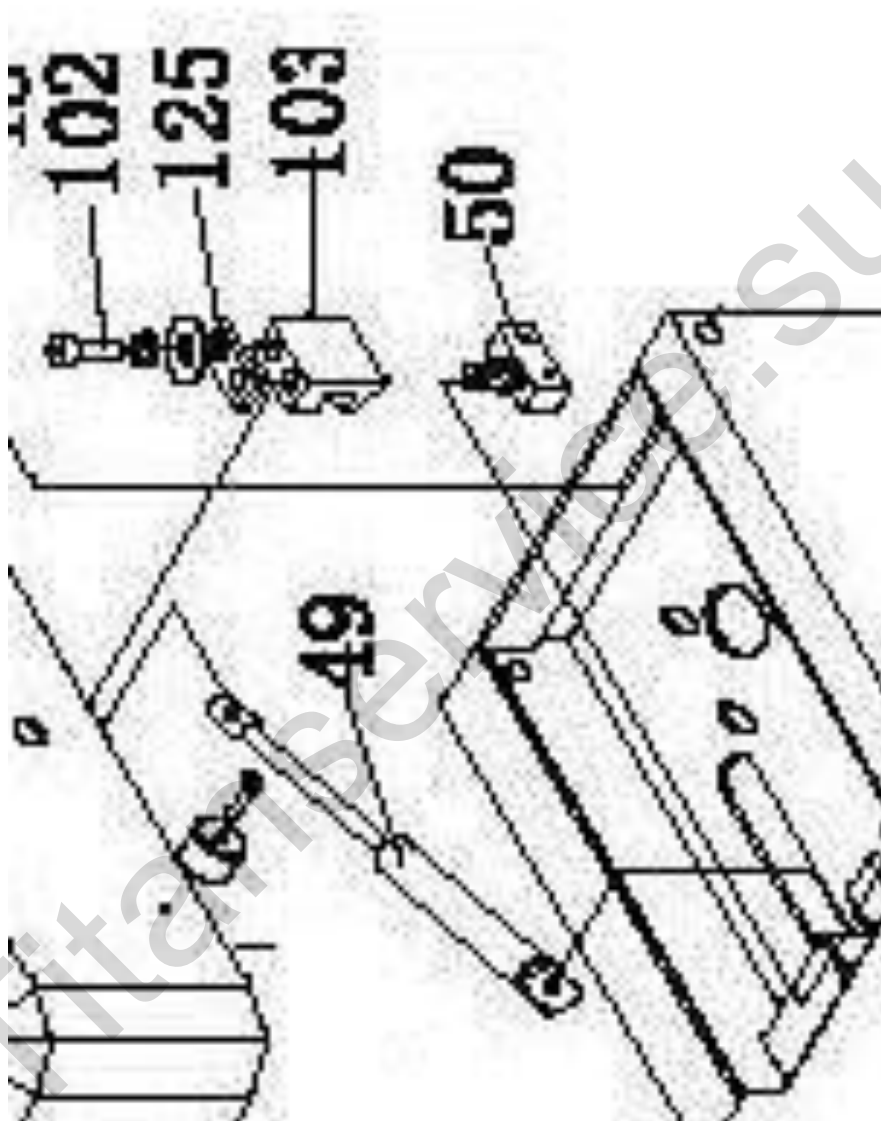
IFM7 – IFM10 – IFM15



IRM10



IRM10

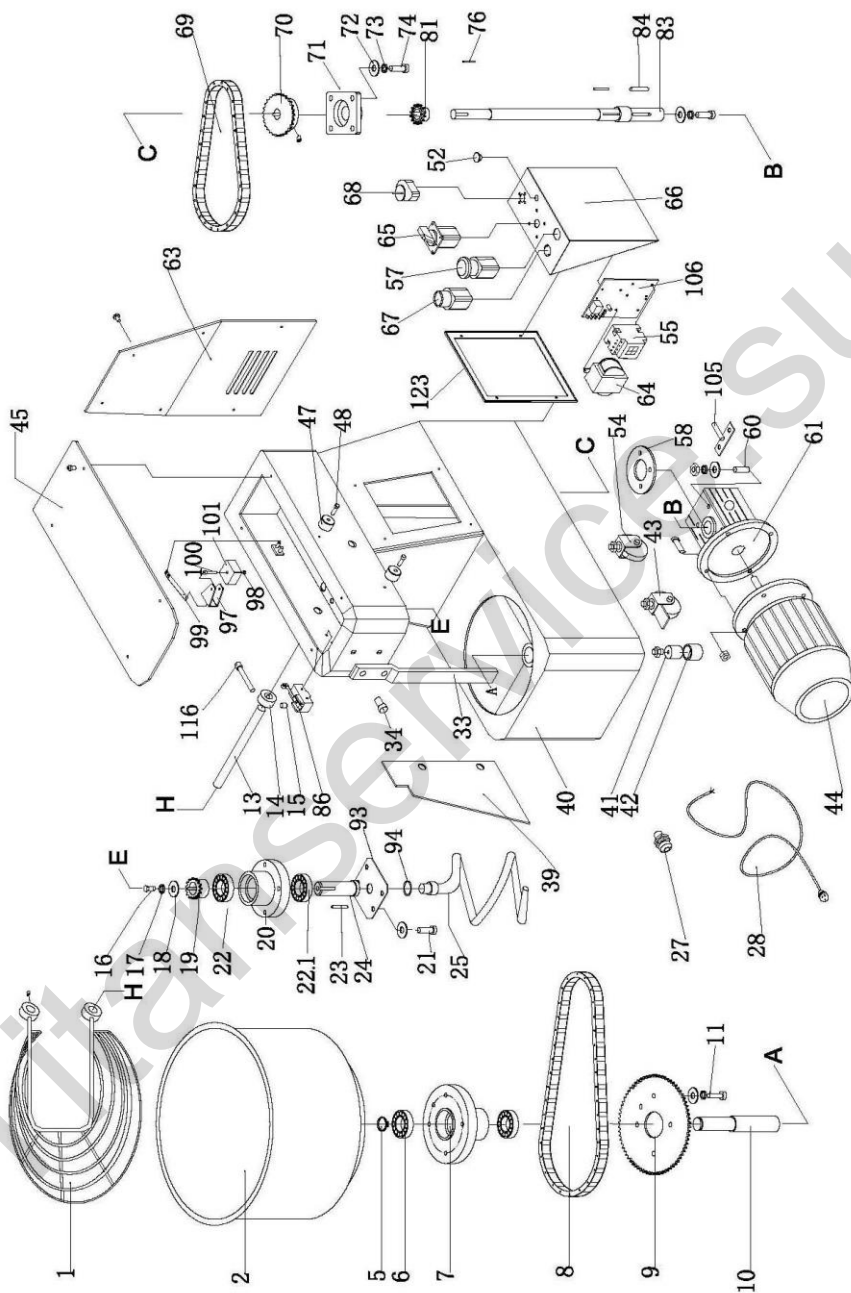


IRM10

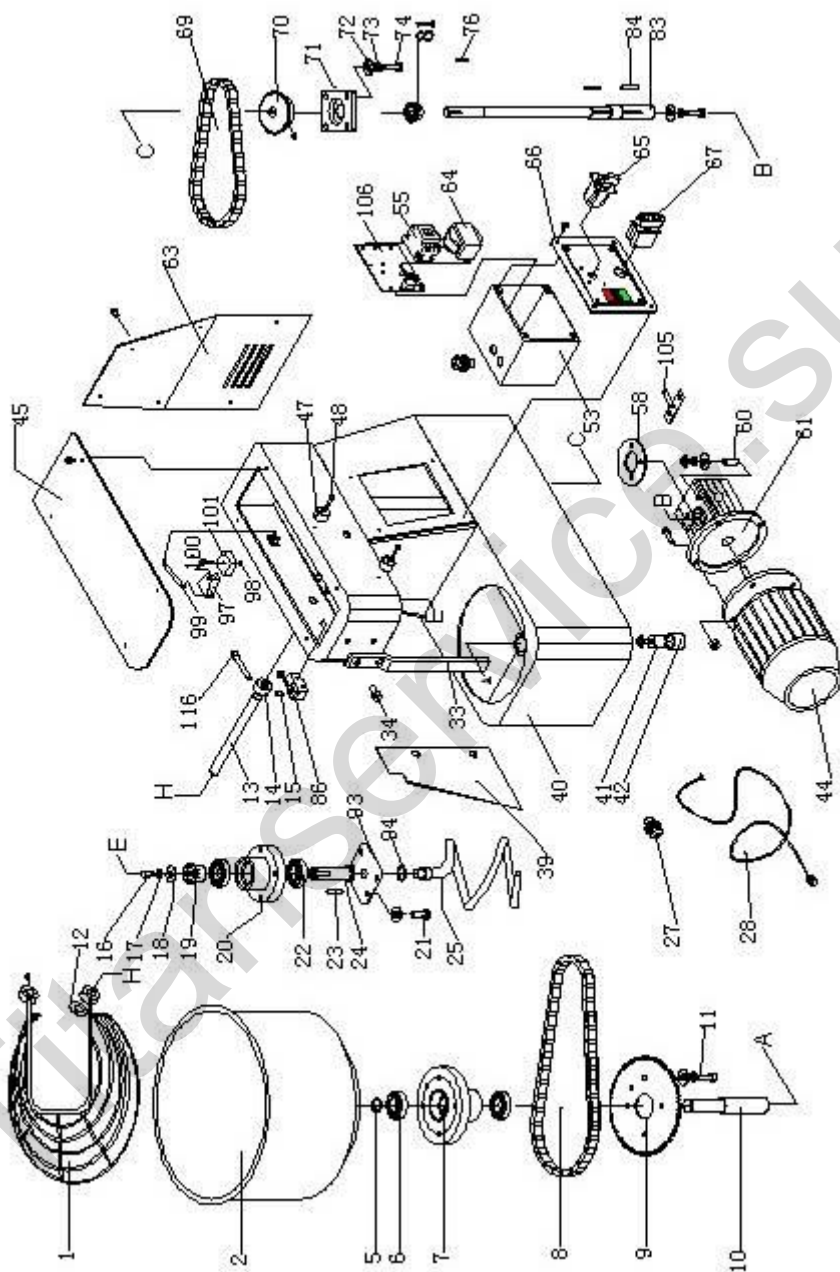
POS.	IFM7	DESCRIPTION	IFM10	DESCRIPTION
1	A96ZE00015	Grid IFM7	A96ZE00022	Safety guard IFM 10
2	A96ZV00029	Bowl IFM 7	A96ZV00031	Bowl IFM 10
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00012	Bearing 6204-2RS TFM 7÷10÷15	A89CK00012	Bearing 6204-2RS TFM 7÷10÷15
7	A96ZV00035	Support bowl base IFM 7/10/15	A96ZV00035	Support bowl base IFM 7/10/15
8	A96ZN00094	Bowl chain 06B/96 IFM 7	A96ZN00061	Bowl chain 06B/102 TFM 7÷10÷15
9	A96ZN00062	Chain wheel z=50 06B IFM 7/10/15	A96ZN00062	Chain wheel z=50 06B IFM 7/10/15
10	A96ZI00034	Bowl base shaft IFM 7/10/15	A96ZI00034	Bowl base shaft IFM 7/10/15
11	A86ME24115	Screw M8x35 TF÷TR	A86ME24115	Screw M8x35 TF÷TR
13	S63FS67002	Safety guard pin IFM 7/10/15	S63FS67002	Safety guard pin IFM 7/10/15
14	A96ZE00012	Cam for safety guard IF	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
19	A96ZH00016	Chain pinion gear z=11 06B IFM 7/10/15	A96ZH00016	Chain pinion gear z=11 06B IFM 7/10/15
20	A96ZS00014	Spiral base IFM 7/10/15	A96ZS00014	Spiral base IFM 7/10/15
22	A89CK00013	Bearing 6202-2RS TFM 7÷10÷15	A89CK00013	Bearing 6202-2RS TFM 7÷10÷15
25	A96ZS00011	Spiral IFM 7	A96ZS00012	Spiral IFM 10/15
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A96ZN00047	Feed cable IFM/IRM	A96ZN00047	Feed cable IFM/IRM
33	A96ZA00006	Rod breaking dough IFM7	A96ZA00007	Rod breaking dough IFM10
34	A86ME24016	Screw TE M6x25 ZN	A86ME24016	Screw TE M6x25 ZN
39	A96ZB00009	Side safety panel IFM 7	A96ZB00011	Side safety panel IFM 10
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A96ZJ00027	Motor 230 V - 0,3 kW - 50 Hz - 63 - B14 - IFM 7	A96ZJ00027	Motor 230 V - 0,37 kW - 50 Hz - 71 - B14 - IFM 10/15
45	A96ZC00010	Upper panel IFM 7	A96ZC00010	Upper panel IFM 7
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR	A86ME24119	Screw M4x30 TF÷TR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
58	A96ZL00012	Flange fixing reductor IFM 7	A96ZL00014	Flange fixing reductor TFM 10÷15
61	A96ZL00013	Gear box CM30 63 B14 1/40 IFM 7	A96ZL00019	Gear box 71 B14 1/40 IFM 10/15
63	A96ZC00011	Back panel IFM 7	A96ZC00012	Back panel IFM 10/15
65	A96ZN00083	Red/green Start/stop KJD17 button IFM 7/10/15 RM 230V 50HZ	A96ZN00083	Red/green Start/stop KJD17 button IFM 7/10/15 RM 230V 50HZ
69	A96ZN00063	Spiral chain 06B/68 TFM 7	S14MT67005	Spiral chain 06B/74 TFM 10
70	A96ZH00012	Chain pinion gear z=23 06B IFM 7/10/15	A96ZH00012	Chain pinion gear z=23 06B IFM 7/10/15
71	A96ZI00035	Base transmission shaft UCFL 204 IFM 7/10/15	A96ZI00035	Base transmission shaft UCFL 204 IFM 7/10/15
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
81	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22
83	A96ZI00036	Transmission shaft IFM 7	A96ZI00037	Transmission shaft IFM 10/15
84	A86ME36011	Key 6x6x40 TFM 7÷10÷15	A86ME36011	Key 6x6x40 TFM 7÷10÷15
86	A96ZN00030	Micro-switch IF	A96ZN00030	Micro-switch IF
93	S42PL00001	Spiral plate TFM 7÷10÷15	S42PL00001	Spiral plate TFM 7÷10÷15
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
105	A96ZV00030	Bowl chain tensioner part IFM 7	A96ZV00032	Bowl chain tensioner part IFM 10/15

POS.	IRM10	DESCRIPTION	IFM15	DESCRIPTION
1	A96ZE00022	Safety guard IFM 10	A96ZE00016	Safety guard IFM 15
2	A96ZV00031	Bowl IFM 10	A96ZV00033	Bowl IFM 15
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00012	Bearing 6204-2RS TFM 7÷10÷15	A89CK00012	Bearing 6204-2RS TFM 7÷10÷15
7	A96ZV00035	Support bowl base IFM 7/10/15	A96ZV00035	Support bowl base IFM 7/10/15
8	A96ZN00061	Bowl chain 06B/102 TFM 7÷10÷15	A96ZN00061	Bowl chain 06B/102 TFM 7÷10÷15
9	A96ZN00062	Chain wheel z=50 06B IFM 7/10/15	A96ZN00062	Chain wheel z=50 06B IFM 7/10/15
10	A96ZI00034	Bowl base shaft IFM 7/10/15	A96ZI00034	Bowl base shaft IFM 7/10/15
11	A86ME24115	Screw M8x35 TF÷TR	A86ME24115	Screw M8x35 TF÷TR
13	S63FS67002	Safety guard pin IFM 7/10/15	S63FS67002	Safety guard pin IFM 7/10/15
14	A96ZE00012	Cam for safety guard IF	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
19	A96ZH00016	Chain pinion gear z=11 06B IFM 7/10/15	A96ZH00018	Chain pinion gear z=12 06B IFM 15 3/8"
20	A96ZS00014	Spiral base IFM 7/10/15	A96ZS00014	Spiral base IFM 7/10/15
22	A89CK00013	Bearing 6202-2RS TFM 7÷10÷15	A89CK00013	Bearing 6202-2RS TFM 7÷10÷15
25	A96ZS00012	Spiral IFM 10/15	A96ZS00012	Spiral IFM 10/15
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A96ZN00047	Feed cable IFM/IRM	A96ZN00047	Feed cable IFM/IRM
33	A96ZA00007	Rod breaking dough IFM10	A96ZA00008	Rod breaking dough IFM 15
34	A86ME24016	Screw TE M6X25 ZN	A86ME24016	Screw TE M6X25 ZN
36	A96ZI00038	Head closing shaft IRM10	-	
39	A96ZB00014	Side safety panel IRM10	A96ZB00010	Side safety panel IFM 15
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A96ZJ00020	Motor 230 V - 0,37 kW - 50 Hz - 71 - B14 - IFM 10/15	A96ZJ00040	Motor 230 V - 0,45 Kw - 50 Hz - 71 - B14 - IFM15
45	A96ZC00010	Upper panel IFM 7	A96ZC00010	Upper panel IFM 7
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR	A86ME24119	Screw M4x30 TF÷TR
49	A96ZF00018	Gas spring IR	-	
50	A96ZN00042	Micro-switch IR	-	
51	A96ZI00039	Head rotation shaft IRM10	-	
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
58	A96ZL00014	Flange fixing reductor TFM 10÷15	A96ZL00014	Flange fixing reductor TFM 10÷15
60	A96ZF00023	Screw M6X35 IRM10	-	
61	A96ZL00019	Gear box 71 B14 1/40 IFM 10/15	A96ZL00019	Gear box 71 B14 1/40 IFM 10/15
63	A96ZC00029	Back panel IRM10	A96ZC00012	Back panel IFM 10/15
65	A96ZN00083	Red/green Start/stop KJD17 button IFM 7/10/15 RM 230V 50HZ	A96ZN00083	Red/green Start/stop KJD17 button IFM 7/10/15 RM 230V 50HZ
69	S14MT67005	Spiral chain 06B/74 TFM 10	S14MT67004	Spiral chain 06B/72 TFM 15
70	A96ZH00012	Chain pinion gear z=23 06B IFM 7/10/15	A96ZH00012	Chain pinion gear z=23 06B IFM 7/10/15
71	A96ZF00024	Bearing base IRM10	A96ZI00035	Base transmission shaft UCFL 204 IFM 7/10/15
72	A86ME26023	S.steel washer M8 Øext. 32	-	
73	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	-	
74	A86ME24115	Screw M8x35 TF÷TR	-	

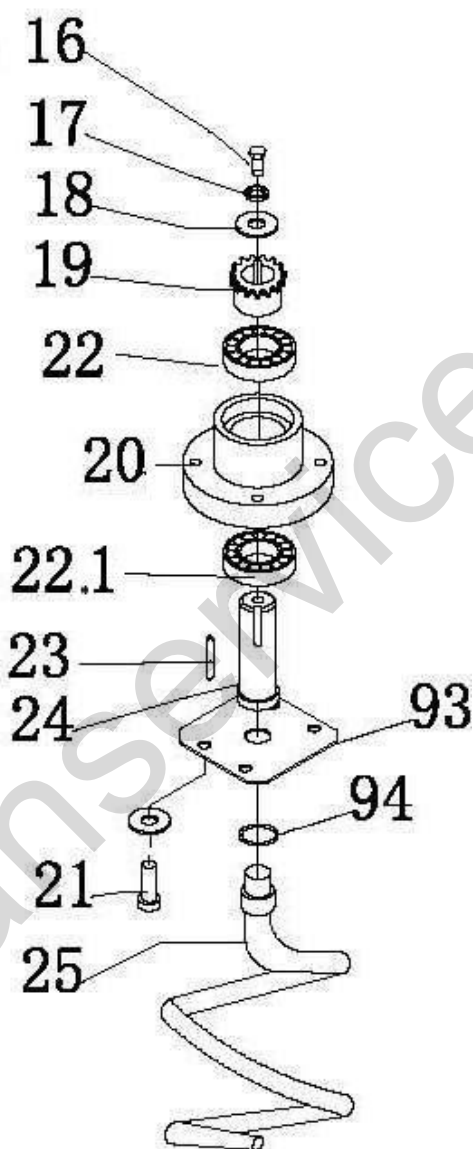
75	A96ZT00003	Top transmission half-shaft IRM10	-	
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
77	A96ZN00027	Connecting pin Ø 10x50 IR	-	
78	A96ZT00001	Transmission coupling IR 17/22	-	
79	A86ME25024	Nut M10 ZN	-	
81	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22
83	A96ZI00040	Transmission shaft IRM10	A96ZI00037	Transmission shaft IFM 10/15
84	A86ME36011	Key 6x6x40 TFM 7÷10÷15	A86ME36011	Key 6x6x40 TFM 7÷10÷15
86	A96ZN00030	Micro-switch IF	A96ZN00030	Micro-switch IF
93	S42PL00001	Spiral plate TFM 7÷10÷15	S42PL00001	Spiral plate TFM 7÷10÷15
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
105	A96ZV00032	Bowl chain tensioner part IFM 10/15	A96ZV00032	Bowl chain tensioner part IFM 10/15
127	A89CK00001	Bearing 6004 ZZ	-	



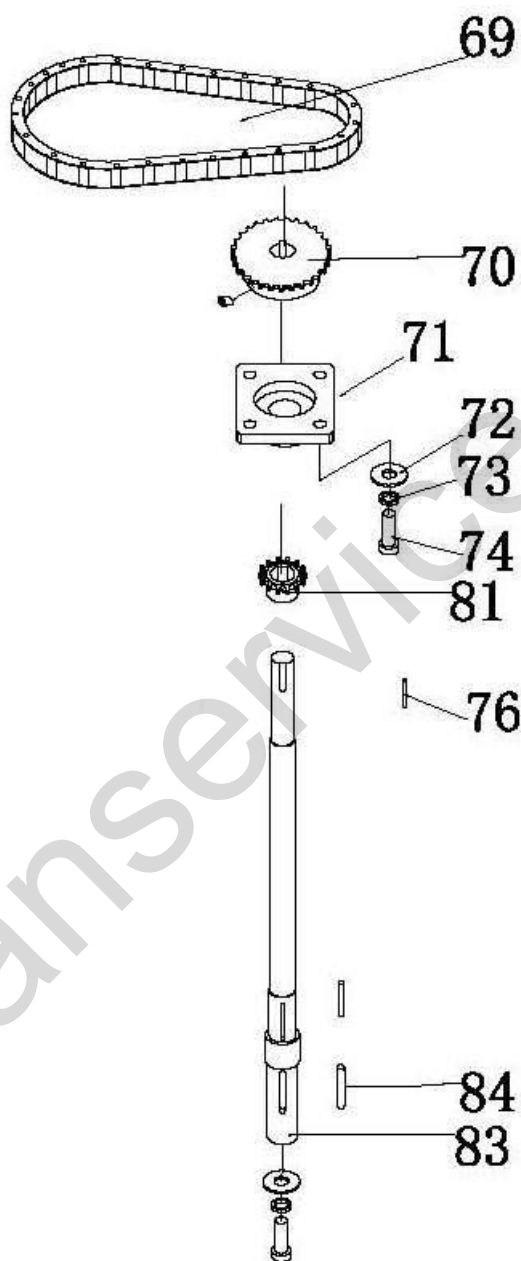
IF - IFM



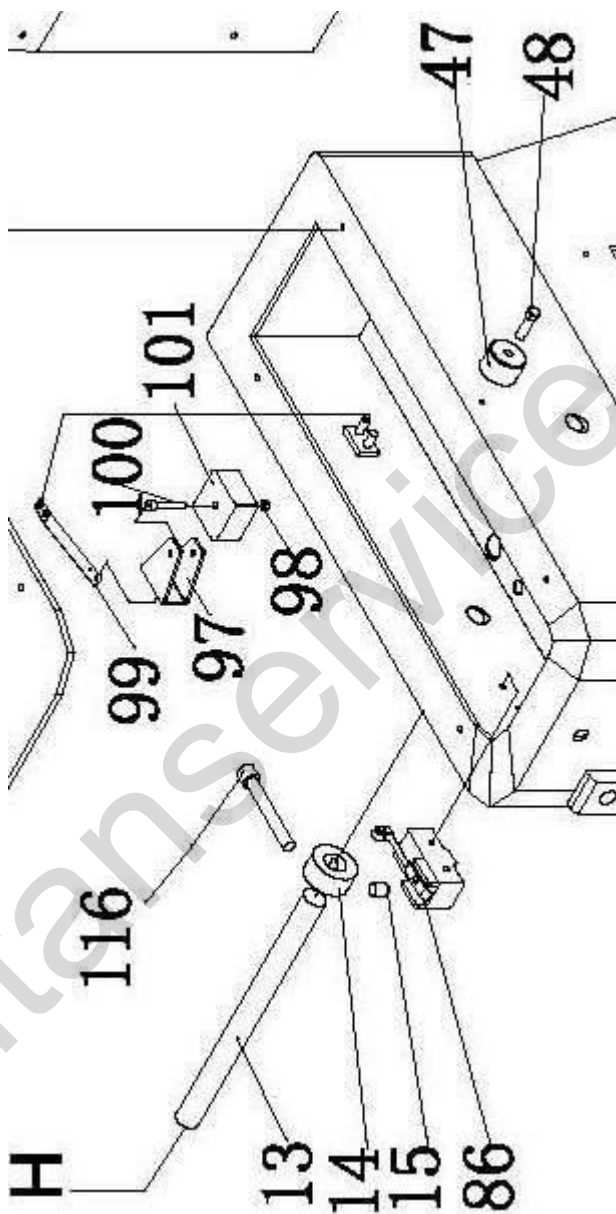
IF 2V



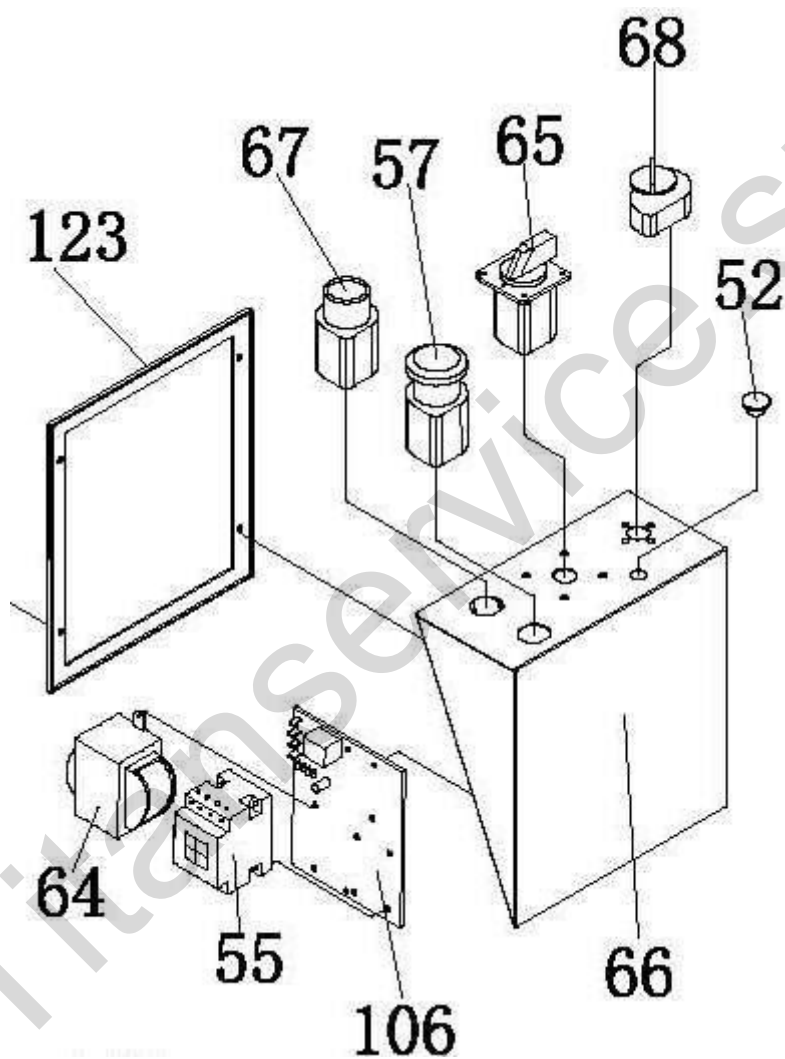
IF - IFM - IF 2V



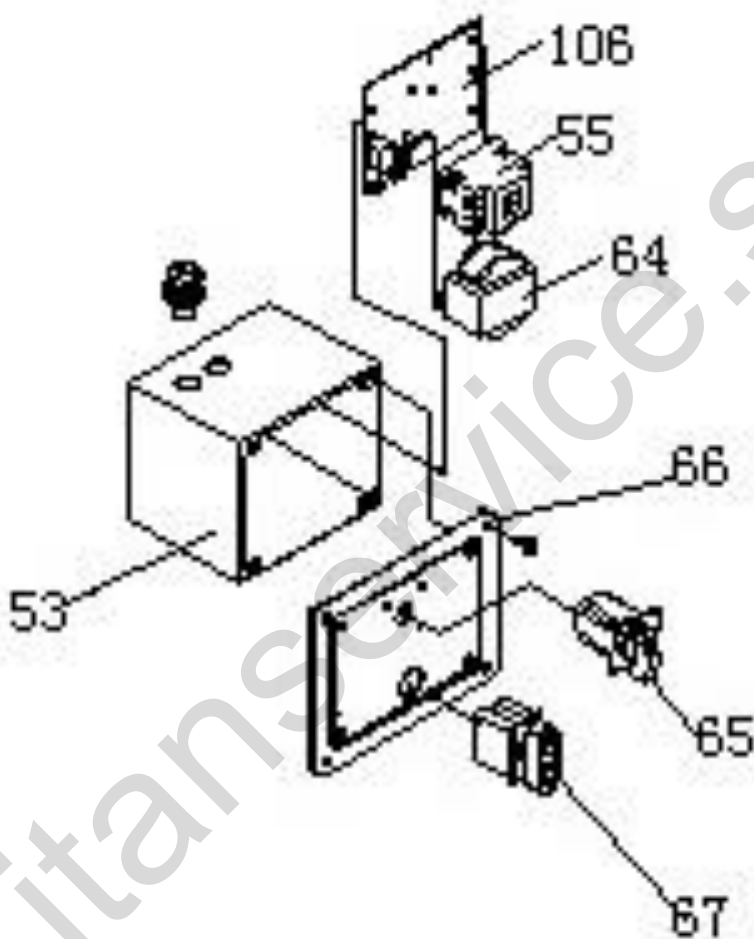
IF - IFM - IF 2V



IF - IFM - IF 2V



IF-IFM ÷ IR-IRM



IF 2V-IR 2V

POS.	IF17	DESCRIPTION	IF22	DESCRIPTION
1	A96ZE00007	Safety guard IF/IR 17	A96ZE00008	Safety guard IF/IR 22
2	A96ZV00015	Bowl IF/IR 17	A96ZV00016	Bowl IF/IR 22
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67007	Bowl chain 06B/126 IF÷IR 17÷22	S14MT67007	Bowl chain 06B/126 IF÷IR 17÷22
9	A96ZR00004	Crown z=72 06B IF/IR 17/22	A96ZR00004	Crown z=72 06B IF/IR 17/22
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF÷TR	A86ME24115	Screw M8x35 TF÷TR
13	A96ZI00014	Safety guard pin IF/IR 17/22	A96ZI00014	Safety guard pin IF/IR 17/22
14	A96ZE00012	Cam for safety guard IF	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22
20	A96ZS00006	Spiral support IF/IF 17/22	A96ZS00006	Spiral support IF/IF 17/22
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
22.01	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
23	A86ME36008	Key 6x6x20 TF÷TR 17÷22	A86ME36008	Key 6x6x20 TF÷TR 17÷22
24	A96ZI00015	Axle for spiral base IF/IR 17/22	A96ZI00015	Axle for spiral base IF/IR 17/22
25	A96ZS00004	Spiral IF/IR 17/22	A96ZS00004	Spiral IF/IR 17/22
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
33	A96ZA00001	Dough breaking rod IF/IR 17	A96ZA00001	Dough breaking rod IF/IR 17
34	A86ME24117	Screw M10x25 TF÷TR	A86ME24117	Screw M10x25 TF÷TR
39	A96ZB00006	Side safety panel IF 17	A96ZB00006	Side safety panel IF 17
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A87MR56010	Motor 400 V - 0,75 kW - 50 Hz 80 B14 IF/IR17/22 + IF/IR17/22 VS	A87MR56010	Motor 400 V - 0,75 kW - 50 Hz 80 B14 IF/IR17/22 + IF/IR17/22 VS
45	A96ZC00002	Cover IF/IR 17/22 (red)	A96ZC00002	Cover IF/IR 17/22 (red)
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR	A86ME24119	Screw M4x30 TF÷TR
52	A96ZF00007	Axis cover IR	A96ZF00007	Axis cover IR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00064	Contacto CN-6/4A 24 V IF/IR - SA300	A96ZN00064	Contacto CN-6/4A 24 V IF/IR - SA300
57	A96ZN00031	Emergency stop switch IF/IR	A96ZN00031	Emergency stop switch IF/IR
58	A96ZL00010	Reduction gear fixing ring IF/IR 17/22	A96ZL00010	Reduction gear fixing ring IF/IR 17/22
60	A86ME32014	Screw M8x40 TF÷TR	A86ME32014	Screw M8x40 TF÷TR
61	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/IR 17/22	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/IR 17/22
62	A86ME24118	Screw M5x10 TF÷TR	A86ME24118	Screw M5x10 TF÷TR
63	A96ZC00007	Back panel TF 17/22 (red)	A96ZC00007	Back panel TF 17/22 (red)
64	A96ZN00039	Transformer 380 V TF÷TF 2V÷TR÷TR 2V	A96ZN00039	Transformer 380 V TF÷TF 2V÷TR÷TR 2V

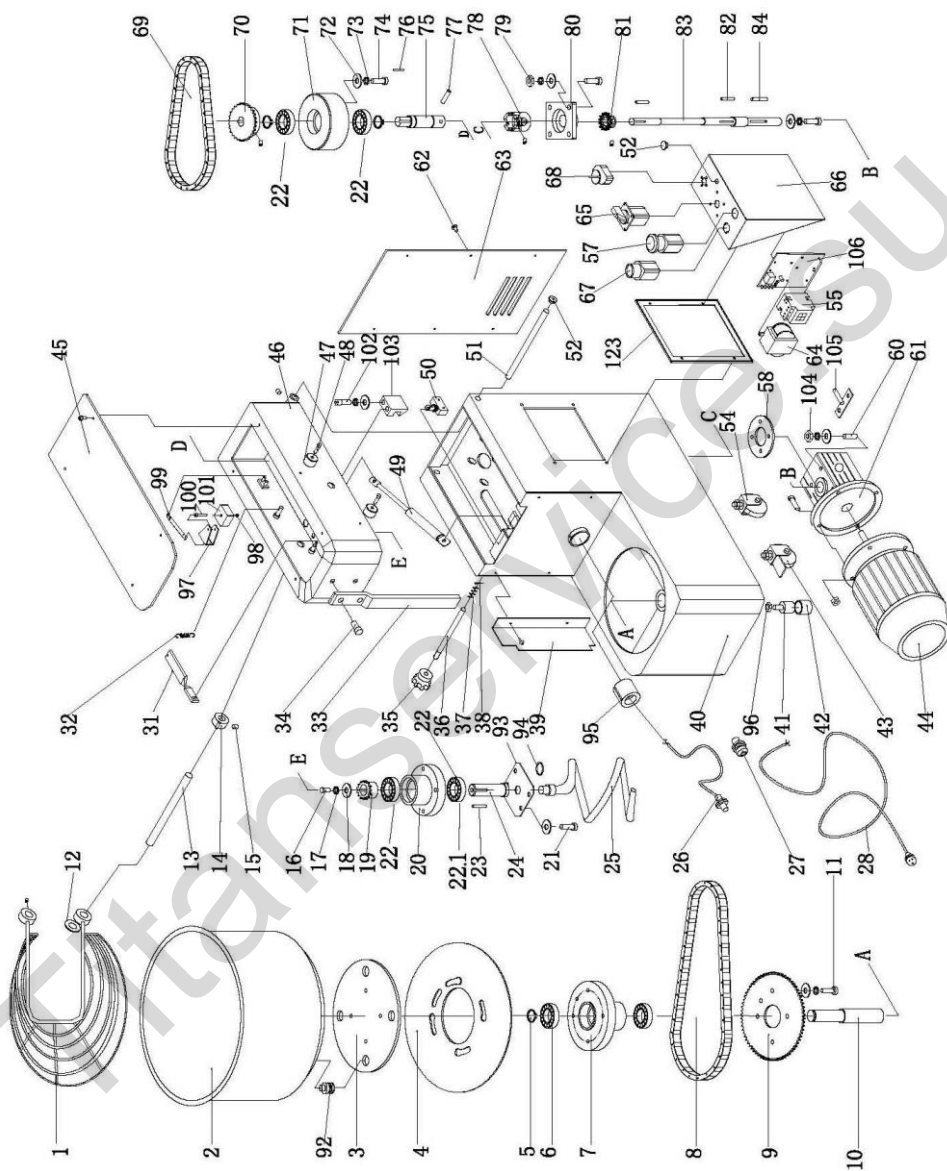
65	A96ZN00037	Main switch IF/IR	A96ZN00037	Main switch IF/IR
66	A96ZC00013	Front oblique switch panel IF 17/22	A96ZC00013	Front oblique switch panel IF 17/22
67	A96ZN00032	Starting button IF/IR	A96ZN00032	Starting button IF/IR
68	A96ZM00002	Timer 0-30 min. IF/IR	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67001	Chain for Spiral 06B/86 TF÷TR 17	S14MT67006	Spiral Chain 06B/82 IF÷IR 22
70	A96ZH00010	Chain pinion gear z=29 06B IF/IR 17/22	A96ZH00010	Chain pinion gear z=29 06B IF/IR 17/22
71	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22
72	A86ME26027	S.steel washer Ø 10 TF÷TR	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24120	Screw M10x35 TF÷TR	A86ME24120	Screw M10x35 TF÷TR
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
81	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22
83	A96ZI00030	Transmission shaft TF 17-22 "2008"	A96ZI00030	Transmission shaft TF 17-22 "2008"
84	A86ME36007	Key 8x7x35 TF÷TR	A86ME36007	Key 8x7x35 TF÷TR
86	A96ZN00030	Micro-switch IF	A96ZN00030	Micro-switch IF
93	S42PL00002	SPIRAL PLATE TF÷TR 17÷22	S42PL00002	SPIRAL PLATE TF÷TR 17÷22
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
105	A96ZV00027	Bowl chain tensioner part IF/IR 17/22	A96ZV00027	Bowl chain tensioner part IF/IR 17/22
106	A96ZN00060	Control card 115/230/400 V TF÷TF 2V÷TR÷TR 2V	A96ZN00060	Control card 115/230/400 V TF÷TF 2V÷TR÷TR 2V
116	A96ZF00002	Screw M8x100 TR	A96ZF00002	Screw M8x100 TR
123	A96ZF00013	Red frame IF/IR 17/22	A96ZF00013	Red frame IF/IR 17/22
POS.	IFM17	DESCRIPTION	IFM22	DESCRIPTION
28	A96ZN00047	Feed cable IFM/IRM	A96ZN00047	Feed cable IFM/IRM
44	A96ZJ00026	Motor 230 V - 0,9 kW - 50 Hz 80 B14 IFM/IRM 17/22	A96ZJ00026	Motor 230 V - 0,9 kW - 50 Hz 80 B14 IFM/IRM 17/22
65	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS
POS.			IF22 2V	DESCRIPTION
44			A96ZJ00043	Motor YS80B14 4-6 Poles/550-370W/1440-960RPM 400V 50HZ - IF÷IR 17÷22 2V
53			A96ZO00009	Control box IFE/IRE
61			A96ZL00023	Gear box TCM0501 20/80 B14 IF÷IR 17÷22 2V
65			A96ZN00038	Main switch IF/IR 2V
66			A96ZC00030	Control panel black with flag IF÷IR 2V
67			A96ZN00089	Complete black/white switch IF-IR 17/22/33/42/53

POS.	IF33	DESCRIPTION	IF42	DESCRIPTION
1	A96ZE00009	Safety guard IF/IR 33	A96ZE00010	Safety guard IF/IR 42
2	A96ZV00017	Bowl IF/IR 33	A96ZV00018	Bowl IF/IR 42
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67008	Bowl spiral 06B/144 TF÷TR 33÷42÷53	S14MT67008	Bowl spiral 06B/144 TF÷TR 33÷42÷53
9	A96ZR00005	Crown z=85 06B IF/IR 33/42/53	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF÷TR	A86ME24115	Screw M8x35 TF÷TR
13	S63FS67001	Safety guard pin TF/TR 33/42/53	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00012	Cam for safety guard IF	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00007	Spiral support IF/IR 33/42/53	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
22.01	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53
23	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53
24	A96ZI00016	Axle for spiral base IF/IR 33/42/53	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00005	Spiral IF/IR 33/42/53	A96ZS00005	Spiral IF/IR 33/42/53
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
33	A96ZA00002	Rod breaking dough IF/IR 33	A96ZA00002	Rod breaking dough IF/IR 42
34	A86ME24117	Screw M10x25 TF÷TR	A86ME24117	Screw M10x25 TF÷TR
39	A96ZB00007	Side safety panel IF 33	A96ZB00007	Side safety panel IF 33
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS
45	A96ZC00004	Cover IF/IR 33/42/53 (red)	A96ZC00004	Cover IF/IR 33/42/53 (red)
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR	A86ME24119	Screw M4x30 TF÷TR
52	A96ZF00007	Axis cover IR	A96ZF00007	Axis cover IR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00064	Contacto CN-6/4A 24 V IF/IR - SA300	A96ZN00064	Contacto CN-6/4A 24 V IF/IR - SA300
57	A96ZN00031	Emergency stop switch IF/IR	A96ZN00031	Emergency stop switch IF/IR
58	A96ZL00018	Flange fixing gear box TF÷TR 33	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53
60	A86ME32014	Screw M8x40 TF÷TR	A86ME32014	Screw M8x40 TF÷TR
61	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53
62	A86ME24118	Screw M5x10 TF÷TR	A86ME24118	Screw M5x10 TF÷TR
63	A96ZC00008	Back panel IF 33/42/53 (red)	A96ZC00008	Back panel IF 33/42/53 (red)

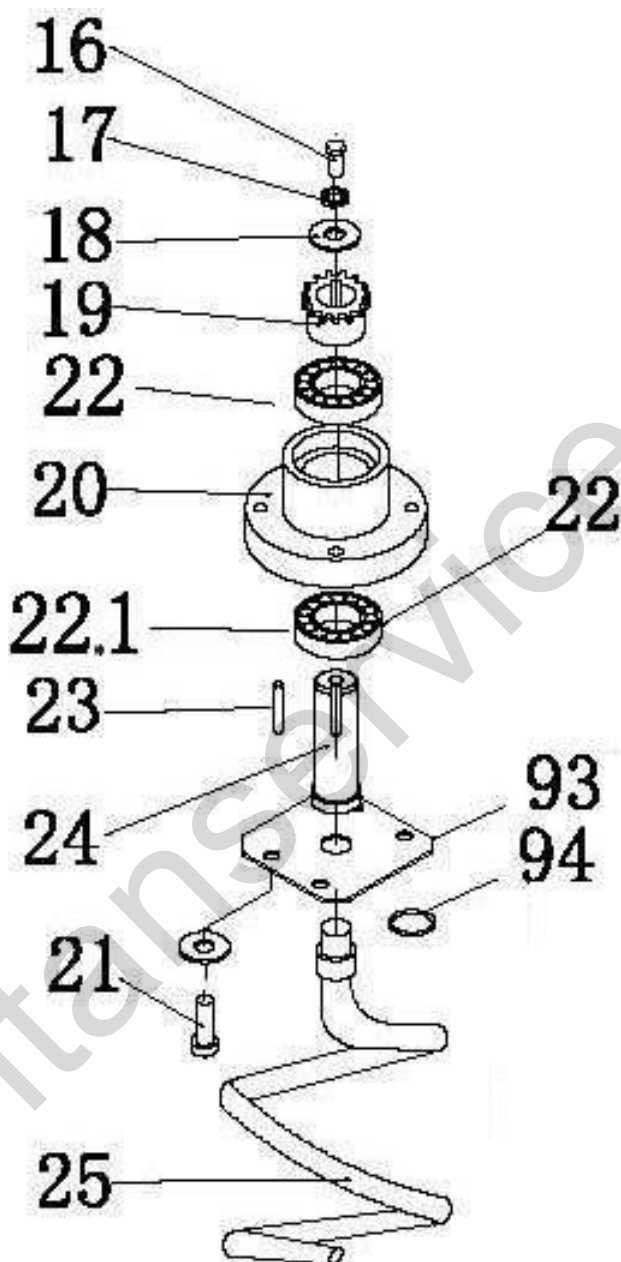
64	A96ZN00039	Transformer 380 V TF÷TF 2V÷TR÷TR 2V	A96ZN00039	Transformer 380 V TF÷TF 2V÷TR÷TR 2V
65	A96ZN00037	Main switch IF/IR	A96ZN00037	Main switch IF/IR
66	A96ZC00014	Front oblique switch panel IF 33/42/53	A96ZC00014	Front oblique switch panel IF 33/42/53
67	A96ZN00032	Starting button IF/IR	A96ZN00032	Starting button IF/IR
68	A96ZM00002	Timer 0-30 min. IF/IR	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67002	Chain 06B/73 TF÷TR 33	S14MT67003	Spiral chain 08B/69 TF÷TR 42
70	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF÷TR	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24120	Screw M10x35 TF÷TR	A86ME24120	Screw M10x35 TF÷TR
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
81	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS
83	S63TR67002	Transmission shaft IF33	A96ZI00031	Transmission shaft IF 42/53
84	A86ME36007	Key 8x7x35 TF÷TR	A86ME36007	Key 8x7x35 TF÷TR
86	A96ZN00030	Micro-switch IF	A96ZN00030	Micro-switch IF
93	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
105	A96ZV00027	Bowl chain tensioner part IF/IR 17/22	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53
106	A96ZN00060	Control card 115/230/400 V TF÷TF 2V÷TR÷TR 2V	A96ZN00060	Control card 115/230/400 V TF÷TF 2V÷TR÷TR 2V
116	A96ZF00002	Screw M8x100 TR	A96ZF00002	Screw M8x100 TR
123	A96ZF00014	Red frame IF/IR 33/42/53	A96ZF00014	Red frame IF/IR 33/42/53
POS.	IFM33	DESCRIPTION	IFM42	DESCRIPTION
28	A96ZN00047	Feed cable IFM/IRM	A96ZN00047	Feed cable IFM/IRM
44	A96ZJ00039	Motor 230 V - 1,3 kW - 50 Hz 80 B14 IFM/IRM 33	-	
65	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS
POS.	IF33 2V	DESCRIPTION	IF42 2V	DESCRIPTION
44	A96ZJ00044	Motor YS90B14 4-6 Poles/1100- 800W/1440-960RPM 400V 50HZ - IF÷IR 33÷42÷53 2V	A96ZJ00044	Motor YS90B14 4-6 Poles/1100- 800W/1440-960RPM 400V 50HZ - IF÷IR 33÷42÷53 2V
53	A96ZO00009	Control box IFE/IRE	A96ZO00009	Control box IFE/IRE
61	A96ZL00024	Gear box TCM0631 20/90 B14 IF÷IR 33÷42÷53 2V	A96ZL00024	Gear box TCM0631 20/90 B14 IF÷IR 33÷42÷53 2V
65	A96ZN00038	Main switch IF/IR 2V	A96ZN00038	Main switch IF/IR 2V
66	A96ZC00030	Control panel black with flag IF÷IR 2V	A96ZC00030	Control panel black with flag IF÷IR 2V
67	A96ZN00089	Complete black/white switch IF-IR 17/22/33/42/53	A96ZN00089	Complete black/white switch IF- IR 17/22/33/42/53

POS.	IF53	DESCRIPTION
1	A96ZE00011	Safety guard IF/IR 53
2	A96ZV00019	Bowl IF/IR 53
5	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67008	Bowl spiral 06B/144 TF÷TR 33÷42÷53
9	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF÷TR
13	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR
22.01	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53
23	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53
24	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00017	Spiral IF÷IR 53
27	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
33	A96ZA00004	Rod breaking dough IF/IR 53
34	A86ME24117	Screw M10x25 TF÷TR
39	A96ZB00007	Side safety panel IF 33
41	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR
44	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS
45	A96ZC00004	Cover IF/IR 33/42/53 (red)
47	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR
52	A96ZF00007	Axis cover IR
54	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00064	Contactore CN-6/4A 24 V IF/IR - SA300
57	A96ZN00031	Emergency stop switch IF/IR
58	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53
60	A86ME32014	Screw M8x40 TF÷TR
61	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53
62	A86ME24118	Screw M5x10 TF÷TR
63	A96ZC00008	Back panel IF 33/42/53 (red)
64	A96ZN00039	Transformer 380 V TF÷TF 2V÷TR÷TR 2V
65	A96ZN00037	Main switch IF/IR
66	A96ZC00014	Front oblique switch panel IF 33/42/53
67	A96ZN00032	Starting button IF/IR
68	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67017	Spiral chain 08B/69 IF÷IR 53 2013
70	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF÷TR

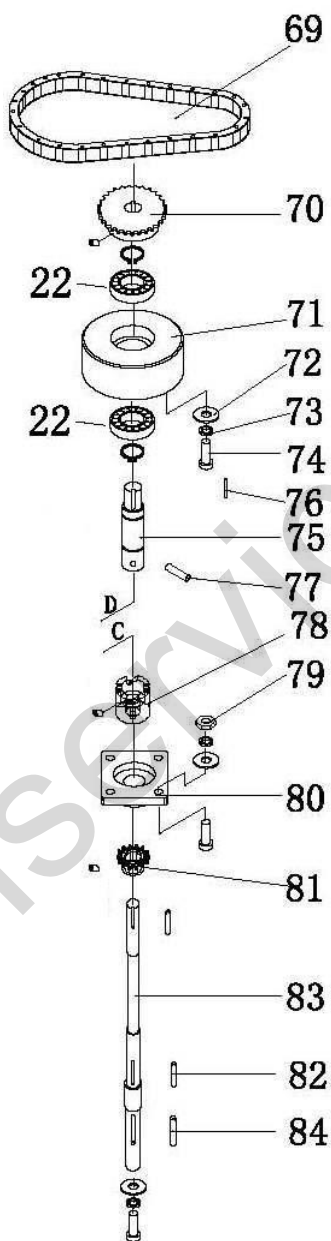
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24120	Screw M10x35 TF÷TR
76	A86ME36006	Key 6X6X30
81	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS
83	A96ZI00031	Transmission shaft IF 42/53
84	A86ME36007	Key 8x7x35 TF÷TR
86	A96ZN00030	Micro-switch IF
93	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53
94	A96ZD00003	O-ring diam. 20x2,5 IR
97	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block
105	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53
106	A96ZN00060	Control card 115/230/400 V TF÷TF 2V÷TR÷TR 2V
116	A96ZF00002	Screw M8x100 TR
123	A96ZF00014	Red frame IF/IR 33/42/53
POS.	IFM53	DESCRIPTION
28	A96ZN00047	Feed cable IFM/IRM
65	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS
POS.	IF53 2V	DESCRIPTION
44	A96ZJ00044	Motor YS90B14 4-6 Poles/1100-800W/1440-960RPM 400V 50HZ - IF÷IR 33÷42÷53 2V
53	A96ZO00009	Control box IFE/IRE
61	A96ZL00024	Gear box TCM063I 20/90 B14 IF÷IR 33÷42÷53 2V
65	A96ZN00038	Main switch IF/IR 2V
66	A96ZC00030	Control panel black with flag IF÷IR 2V
67	A96ZN00089	Complete black/white switch IF-IR 17/22/33/42/53



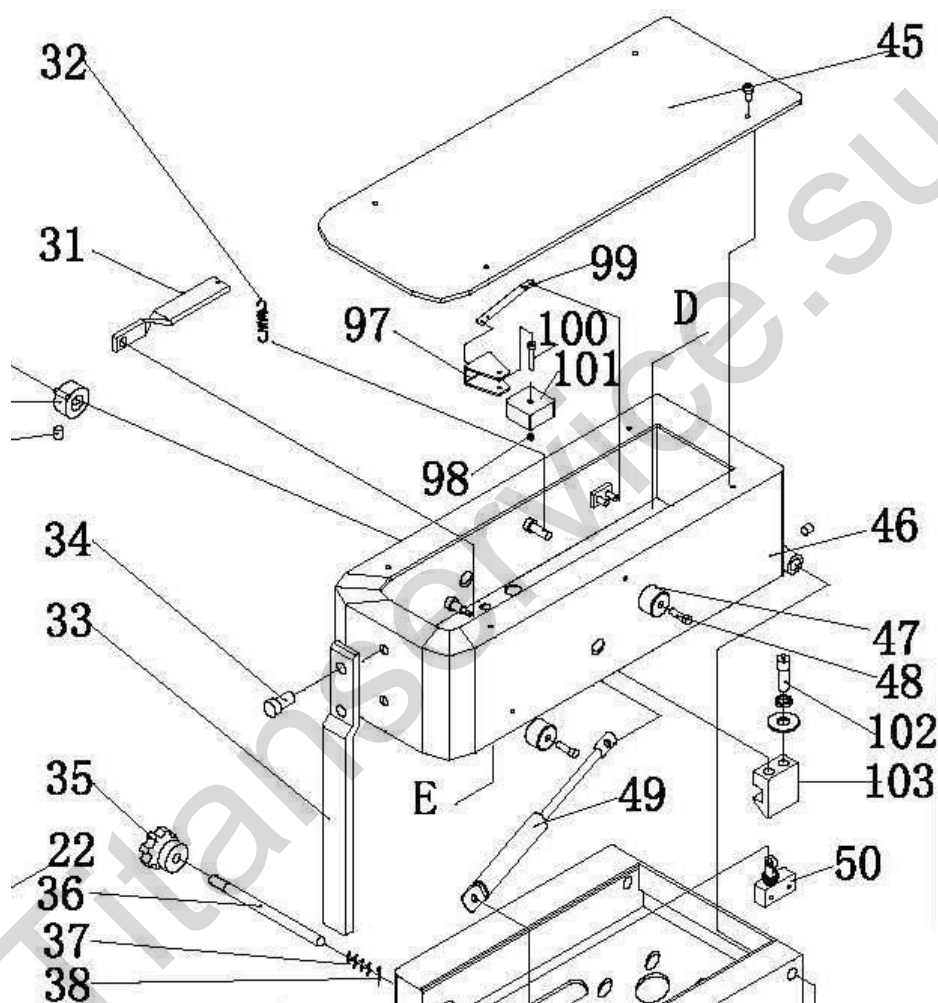
IR - IRM



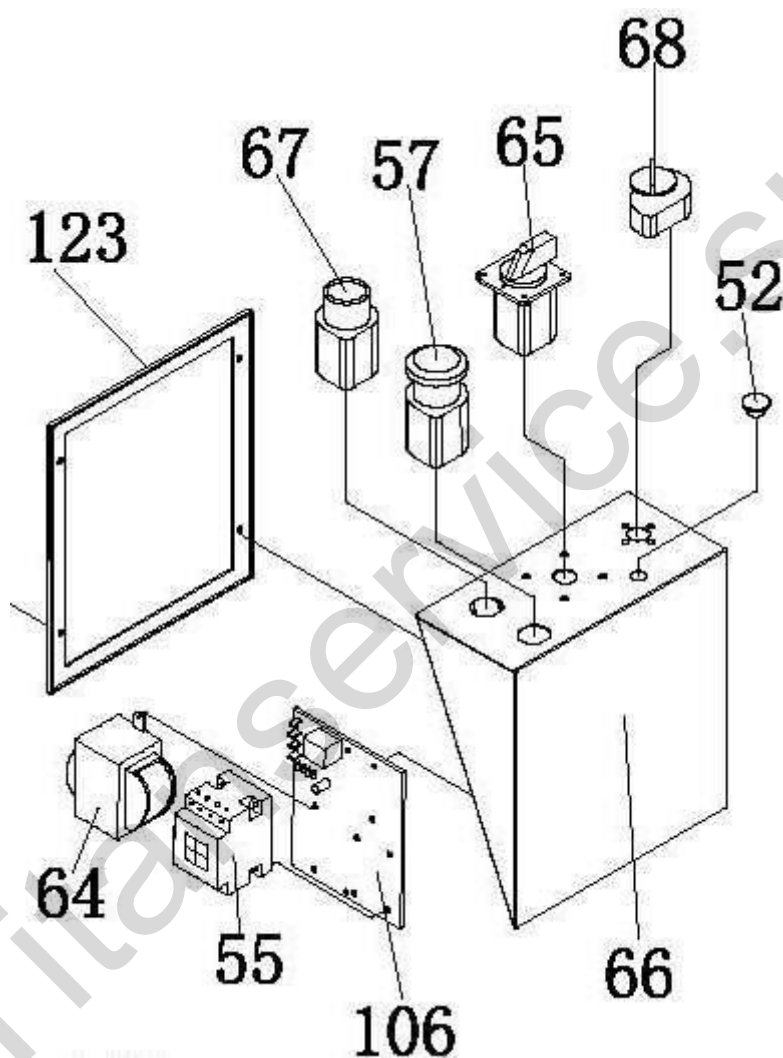
IR – IRM – IR 2V



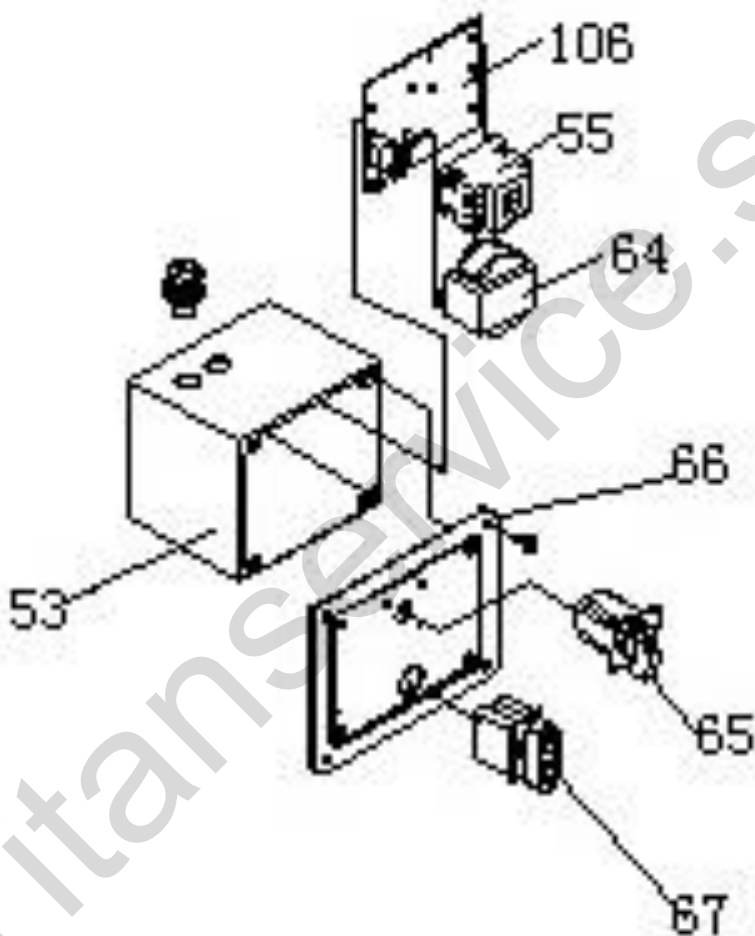
IR – IRM – IR 2V



IR – IRM – IR 2V



IF-IFM ÷ IR-IRM



IF 2V-IR 2V

POS.	IR17	DESCRIPTION	IR22	DESCRIPTION
1	A96ZE00007	Safety guard IF/IR 17	A96ZE00008	Safety guard IF/IR 22
2	A96ZV00015	Bowl IF/IR 17	A96ZV00016	Bowl IF/IR 22
3	A96ZV00020	Bowl flange IR	A96ZV00020	Bowl flange IR
4	A96ZV00021	Bowl blocking plate IR 17	A96ZV00026	Plate block bowl IR 22
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67007	Bowl chain 06B/126 IF÷IR 17÷22	S14MT67007	Bowl chain 06B/126 IF÷IR 17÷22
9	A96ZR00004	Crown z=72 06B IF/IR 17/22	A96ZR00004	Crown z=72 06B IF/IR 17/22
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24121	Screw M8x60 TF	A86ME24121	Screw M8x60 TF
12	A96ZE00013	Guard ring IR	A96ZE00013	Guard ring IR
13	A96ZI00014	Safety guard pin IF/IR 17/22	A96ZI00014	Safety guard pin IF/IR 17/22
14	A96ZE00014	Cam for safety guard IR	A96ZE00014	Cam for safety guard IR
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22
20	A96ZS00006	Spiral support IF/IF 17/22	A96ZS00006	Spiral support IF/IF 17/22
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
22.01	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
23	A86ME36008	Key 6x6x20 TF÷TR 17÷22	A86ME36008	Key 6x6x20 TF÷TR 17÷22
24	A96ZI00015	Axle for spiral base IF/IR 17/22	A96ZI00015	Axle for spiral base IF/IR 17/22
25	A96ZS00004	Spiral IF/IR 17/22	A96ZS00004	Spiral IF/IR 17/22
26	A96ZN00024	Distance sensor with two cables "NO" IR/IR 2V	A96ZN00024	Distance sensor with two cables "NO" IR/IR 2V
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
31	A96ZF00003	Pivot for fixing spring IR	A96ZF00003	Pivot for fixing spring IR
32	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR
33	A96ZA00001	Dough breaking rod IF/IR 17	A96ZA00001	Dough breaking rod IF/IR 17
34	A86ME24117	Screw M10x25 TF÷TR	A86ME24117	Screw M10x25 TF÷TR
35	A96ZF00008	Head closing knob IR	A96ZF00008	Head closing knob IR
36	A96ZI00028	Head closing shaft IR 17/22	A96ZI00028	Head closing shaft IR 17/22
37	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR
38	A96ZF00009	Pin diam. 3,2 IR	A96ZF00009	Pin diam. 3,2 IR
39	A96ZB00001	Side safety panel IR 17	A96ZB00008	Side safety panel IR 22
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A87MR56010	Motor 400 V - 0,75 kW - 50 Hz 80 B14 IF/IR17/22 + IF/IR17/22 VS PF30-33	A87MR56010	Motor 400 V - 0,75 kW - 50 Hz 80 B14 IF/IR17/22 + IF/IR17/22 VS PF30-33
45	A96ZC00002	Cover IF/IR 17/22 (red)	A96ZC00002	Cover IF/IR 17/22 (red)
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR	A86ME24119	Screw M4x30 TF÷TR
49	A96ZF00018	Gas spring IR	A96ZF00018	Gas spring IR

50	A96ZN00042	Micro-switch IR	A96ZN00042	Micro-switch IR
51	A96ZI00026	Head rotation shaft IR 17/22	A96ZI00026	Head rotation shaft IR 17/22
52	A96ZF00007	Axis cover IR	A96ZF00007	Axis cover IR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00064	Contactors CN-6/4A 24 V IF/IR - SA300	A96ZN00064	Contactors CN-6/4A 24 V IF/IR - SA300
57	A96ZN00031	Emergency stop switch IF/IR	A96ZN00031	Emergency stop switch IF/IR
58	A96ZL00010	Reduction gear fixing ring IF/IR 17/22	A96ZL00010	Reduction gear fixing ring IF/IR 17/22
60	A86ME32014	Screw M8x40 TF÷TR	A86ME32014	Screw M8x40 TF÷TR
61	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/R 17/22	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/R 17/22
62	A86ME24118	Screw M5x10 TF÷TR	A86ME24118	Screw M5x10 TF÷TR
63	S40PS67003	Back panel TR 17÷22 (red colour)	S40PS67003	Back panel TR 17÷22 (red colour)
64	A96ZN00039	Transformer 380 V TF÷TF 2V÷TR÷TR 2V	A96ZN00039	Transformer 380 V TF÷TF 2V÷TR÷TR 2V
65	A96ZN00037	Main switch IF/IR	A96ZN00037	Main switch IF/IR
66	A96ZC00013	Front oblique switch panel IF 17/22	A96ZC00013	Front oblique switch panel IF 17/22
67	A96ZN00032	Starting button IF/IR	A96ZN00032	Starting button IF/IR
68	A96ZM00002	Timer 0-30 min. IF/IR	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67001	Chain for Spiral 06B/86 TF÷TR 17	S14MT67006	Spiral Chain 06B/82 IF÷IR 22
70	A96ZH00010	Chain pinion gear z=29 06B IF/IR 17/22	A96ZH00010	Chain pinion gear z=29 06B IF/IR 17/22
71	A96ZN00028	Ball bearing base IR 17/22	A96ZN00028	Ball bearing base IR 17/22
72	A86ME26027	S.steel washer Ø 10 TF÷TR	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24125	Screw TE M10x35 INOX TF÷TR	A86ME24125	Screw TE M10x35 INOX TF÷TR
75	A96ZI00020	Connecting shaft IR 17/22	A96ZI00020	Connecting shaft IR 17/22
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
77	A96ZN00027	Connecting pin Ø 10x50 IR	A96ZN00027	Connecting pin Ø 10x50 IR
78	A96ZT00001	Transmission coupling IR 17/22	A96ZT00001	Transmission coupling IR 17/22
79	A86ME25024	Nut M10 ZN	A86ME25024	Nut M10 ZN
80	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22
81	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22
82	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
83	A96ZI00017	Transmission shaft IR 17/22	A96ZI00017	Transmission shaft IR 17/22
84	A86ME36007	Key 8x7x35 TF÷TR	A86ME36007	Key 8x7x35 TF÷TR
92	S69IV67001	Bowls peg TR	S69IV67001	Bowls peg TR
93	S42PL00002	SPIRAL PLATE TF÷TR 17÷22	S42PL00002	SPIRAL PLATE TF÷TR 17÷22
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
95	A96ZN00057	Proximity micro L=45 mm TR 17÷22	A96ZN00057	Proximity micro L=45 mm TR 17÷22
96	A86ME25026	Nut M12 ZN	A86ME25026	Nut M12 ZN
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
102	A86ME24124	Screw TCEI M10x25 TR	A86ME24124	Screw TCEI M10x25 TR
103	A96ZF00012	Head closing hook	A96ZF00012	Head closing hook

104	A86ME25019	Nut M8 ZN	A86ME25019	Nut M8 ZN
105	A96ZV00027	Bowl chain tensioner part IF/IR 17/22	A96ZV00027	Bowl chain tensioner part IF/IR 17/22
106	A96ZN00060	Control card 115/230/400 V TF÷TF 2V÷TR÷TR 2V	A96ZN00060	Control card 115/230/400 V TF÷TF 2V÷TR÷TR 2V
123	A96ZF00013	Red frame IF/IR 17/22	A96ZF00013	Red frame IF/IR 17/22
POS.	IRM17	DESCRIPTION	IRM22	DESCRIPTION
28	A96ZN00047	Feed cable IFM/IRM	A96ZN00047	Feed cable IFM/IRM
44	A96ZJ00026	Motor 230 V - 0,9 kW - 50 Hz 80 B14 IFM/IRM 17/22	A96ZJ00026	Motor 230 V - 0,9 kW - 50 Hz 80 B14 IFM/IRM 17/22
65	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS
POS.			IF22 2V	DESCRIPTION
44			A96ZJ00043	Motor YS80B14 4-6 Poles/550-370W/1440-960RPM 400V 50HZ - IF÷IR 17÷22 2V
53			A96ZO00009	Control box IFE/IRE
61			A96ZL00023	Gear box TCM050I 20/80 B14 IF÷IR 17÷22 2V
65			A96ZN00038	Main switch IF/IR 2V
66			A96ZC00030	Control panel black with flag IF÷IR 2V
67			A96ZN00089	Complete black/white switch IF-IR 17/22/33/42/53

POS.	IR33	DESCRIPTION	IR42	DESCRIPTION
1	A96ZE00009	Safety guard IF/IR 33	A96ZE00010	Safety guard IF/IR 42
2	A96ZV00017	Bowl IF/IR 33	A96ZV00018	Bowl IF/IR 42
3	A96ZV00020	Bowl flange IR	A96ZV00020	Bowl flange IR
4	A96ZV00022	Plate block bowl IR 33	A96ZV00023	Plate block bowl IR 42
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67008	Bowl spiral 06B/144 TF÷TR 33÷42÷53	S14MT67008	Bowl spiral 06B/144 TF÷TR 33÷42÷53
9	A96ZR00005	Crown z=85 06B IF/IR 33/42/53	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24121	Screw M8x60 TF	A86ME24121	Screw M8x60 TF
12	A96ZE00013	Guard ring IR	A96ZE00013	Guard ring IR
13	S63FS67001	Safety guard pin TF/TR 33/42/53	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00014	Cam for safety guard IR	A96ZE00014	Cam for safety guard IR
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00007	Spiral support IF/IR 33/42/53	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
22.01	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53
23	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53
24	A96ZI00016	Axle for spiral base IF/IR 33/42/53	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00005	Spiral IF/IR 33/42/53	A96ZS00005	Spiral IF/IR 33/42/53
26	A96ZN00024	Distance sensor with two cables "NO" IR/IR 2V	A96ZN00024	Distance sensor with two cables "NO" IR/IR 2V
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
31	A96ZF00004	Pivot for fixing spring IR 33/42/53	A96ZF00004	Pivot for fixing spring IR 33/42/53
32	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR
33	A96ZA00002	Rod breaking dough IF/IR 33	A96ZA00003	Rod breaking dough IF/IR 42
34	A86ME24117	Screw M10x25 TF÷TR	A86ME24117	Screw M10x25 TF÷TR
35	A96ZF00008	Head closing knob IR	A96ZF00008	Head closing knob IR
36	A96ZI00029	Closing handle axle IR 33/42/53	A96ZI00029	Closing handle axle IR 33/42/53
37	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR
38	A96ZF00009	Pin diam. 3,2 IR	A96ZF00009	Pin diam. 3,2 IR
39	A96ZB00002	Side safety panel IR 33	A96ZB00003	Side safety panel IR 42
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS
45	A96ZC00004	Cover IF/IR 33/42/53 (red)	A96ZC00004	Cover IF/IR 33/42/53 (red)
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR

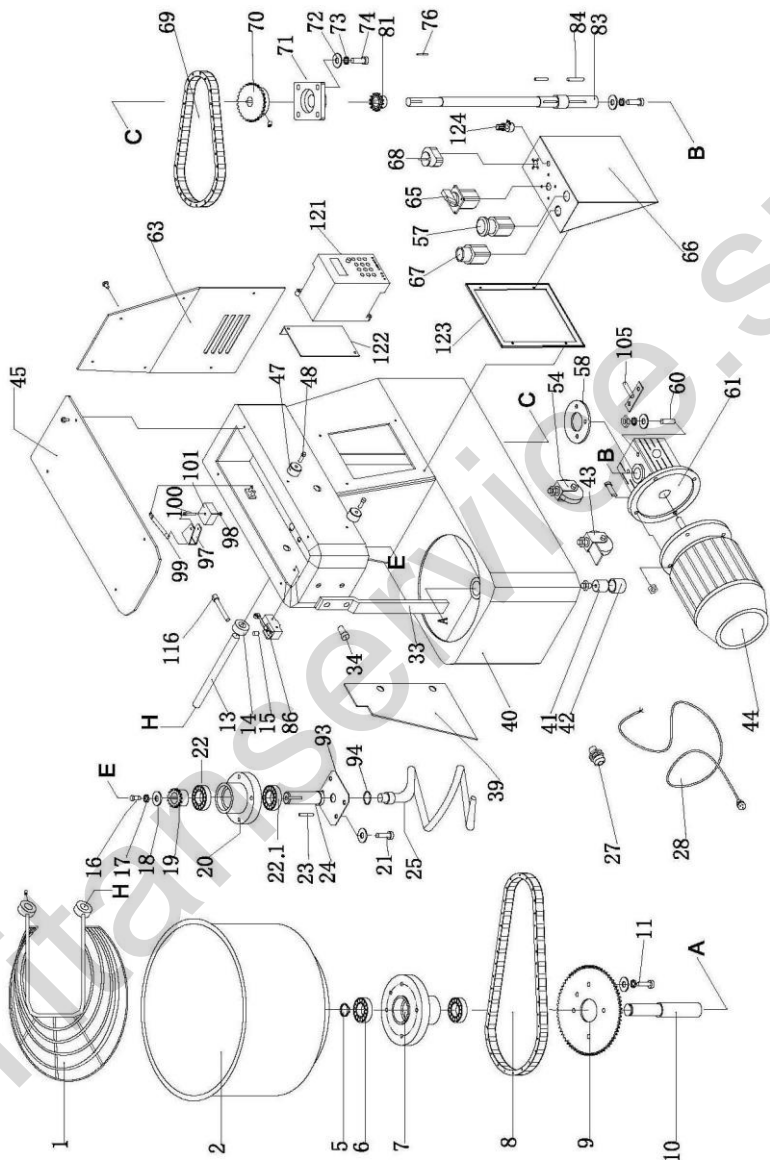
48	A86ME24119	Screw M4x30 TF÷TR	A86ME24119	Screw M4x30 TF÷TR
49	A96ZF00018	Gas spring IR	A96ZF00018	Gas spring IR
50	A96ZN00042	Micro-switch IR	A96ZN00042	Micro-switch IR
51	A96ZI00026	Head rotation shaft IR 17/22	A96ZI00026	Head rotation shaft IR 17/22
52	A96ZF00007	Axis cover IR	A96ZF00007	Axis cover IR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00064	Contacteur CN-6/4A 24 V IF/IR - SA300	A96ZN00064	Contacteur CN-6/4A 24 V IF/IR - SA300
57	A96ZN00031	Emergency stop switch IF/IR	A96ZN00031	Emergency stop switch IF/IR
58	A96ZL00018	Flange fixing gear box TF÷TR 33	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53
60	A86ME32014	Screw M8x40 TF÷TR	A86ME32014	Screw M8x40 TF÷TR
61	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53
62	A86ME24118	Screw M5x10 TF÷TR	A86ME24118	Screw M5x10 TF÷TR
63	S40PS67004	Back panel TR 33÷42÷53 (red colour)	S40PS67004	Back panel TR 33÷42÷53 (red colour)
64	A96ZN00039	Transformer 380 V TF÷TF 2V÷TR÷TR 2V	A96ZN00039	Transformer 380 V TF÷TF 2V÷TR÷TR 2V
65	A96ZN00037	Main switch IF/IR	A96ZN00037	Main switch IF/IR
66	A96ZC00014	Front oblique switch panel IF 33/42/53	A96ZC00014	Front oblique switch panel IF 33/42/53
67	A96ZN00032	Starting button IF/IR	A96ZN00032	Starting button IF/IR
68	A96ZM00002	Timer 0-30 min. IF/IR	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67002	Chain 06B/73 TF÷TR 33	S14MT67003	Spiral chain 08B/69 TF÷TR 42
70	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZN00029	Ball bearing base IR 33/42/53	A96ZN00029	Ball bearing base IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF÷TR	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24125	Screw TE M10x35 INOX TF÷TR	A86ME24125	Screw TE M10x35 INOX TF÷TR
75	A96ZI00021	Connecting shaft IR 33/42/53	A96ZI00021	Connecting shaft IR 33/42/53
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
77	A96ZN00027	Connecting pin Ø 10x50 IR	A96ZN00027	Connecting pin Ø 10x50 IR
78	A96ZT00002	Transmission joint IR 33/42/53	A96ZT00002	Transmission joint IR 33/42/53
79	A86ME25024	Nut M10 ZN	A86ME25024	Nut M10 ZN
80	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
81	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS
82	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
83	A96ZI00018	Transmission shaft IR 33	A96ZI00033	Transmission shaft IR 42/53
84	A86ME36007	Key 8x7x35 TF÷TR	A86ME36007	Key 8x7x35 TF÷TR
92	S69IV67001	Bowls peg TR	S69IV67001	Bowls peg TR
93	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
95	A96ZN00058	Proximity micro L=75 mm IR 17/22/33/42/53	A96ZN00058	Proximity micro L=75 mm IR 17/22/33/42/53
96	A86ME25026	Nut M12 ZN	A86ME25026	Nut M12 ZN
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
102	A86ME24124	Screw TCEI M10x25 TR	A86ME24124	Screw TCEI M10x25 TR
103	A96ZF00012	Head closing hook	A96ZF00012	Head closing hook
104	A86ME25019	Nut M8 ZN	A86ME25019	Nut M8 ZN

105	A96ZV00027	Bowl chain tensioner part IF/IR 17/22	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53
106	A96ZN00060	Control card 115/230/400 V TF÷TF 2V÷TR÷TR 2V	A96ZN00060	Control card 115/230/400 V TF÷TF 2V÷TR÷TR 2V
123	A96ZF00014	Red frame IF/IR 33/42/53	A96ZF00014	Red frame IF/IR 33/42/53
POS.	IRM33	DESCRIPTION	IRM42	DESCRIPTION
28	A96ZN00047	Feed cable IFM/IRM	A96ZN00047	Feed cable IFM/IRM
44	A96ZJ00039	Motor 230 V - 1,3 kW - 50 Hz 80 B14 IFM/IRM 33		
65	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS
POS.	IF33 2V	DESCRIPTION	IF42 2V	DESCRIPTION
44	A96ZJ00044	Motor YS90B14 4-6 Poles/1100-800W/1440-960RPM 400V 50HZ - IF÷IR 33÷42÷53 2V	A96ZJ00044	Motor YS90B14 4-6 Poles/1100-800W/1440-960RPM 400V 50HZ - IF÷IR 33÷42÷53 2V
53	A96ZO00009	Control box IFE/IRE	A96ZO00009	Control box IFE/IRE
61	A96ZL00024	Gear box TCM063I 20/90 B14 IF÷IR 33÷42÷53 2V	A96ZL00024	Gear box TCM063I 20/90 B14 IF÷IR 33÷42÷53 2V
65	A96ZN00038	Main switch IF/IR 2V	A96ZN00038	Main switch IF/IR 2V
66	A96ZC00030	Control panel black with flag IF÷IR 2V	A96ZC00030	Control panel black with flag IF÷IR 2V
67	A96ZN00089	Complete black/white switch IF-IR 17/22/33/42/53	A96ZN00089	Complete black/white switch IF-IR 17/22/33/42/53

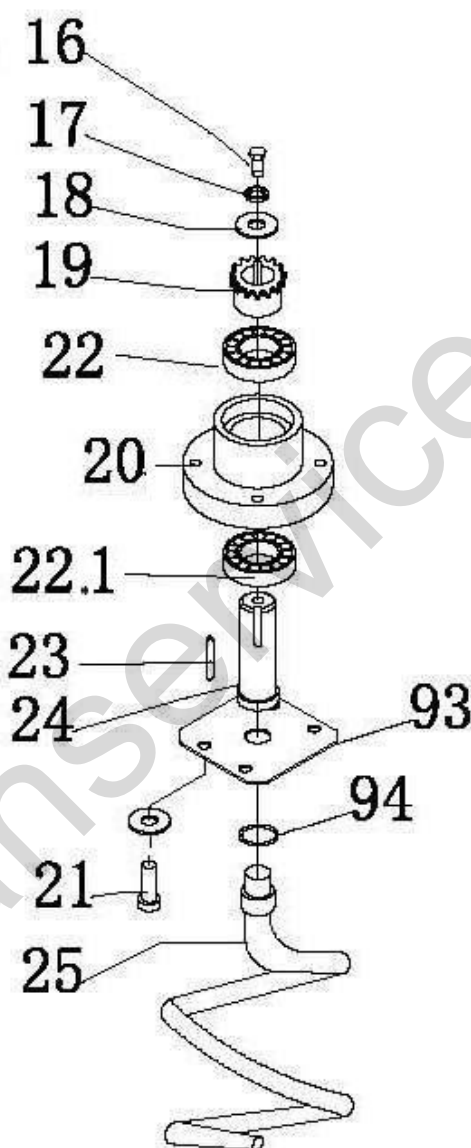
POS.	IR53	DESCRIPTION
1	A96ZE00011	Safety guard IF/IR 53
2	A96ZV00019	Bowl IF/IR 53
3	A96ZV00020	Bowl flange IR
4	A96ZV00024	Plate block bowl IR 53
5	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67008	Bowl spiral 06B/144 TF÷TR 33÷42÷53
9	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24121	Screw M8x60 TF
12	A96ZE00013	Guard ring IR
13	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00014	Cam for safety guard IR
15	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR
22.01	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53
23	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53
24	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00017	Spiral IF÷IR 53
26	A96ZN00024	Distance sensor with two cables "NO" IR/IR 2V
27	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
31	A96ZF00004	Pivot for fixing spring IR 33/42/53
32	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR
33	A96ZA00004	Rod breaking dough IF/IR 53
34	A86ME24117	Screw M10x25 TF÷TR
35	A96ZF00008	Head closing knob IR
36	A96ZI00029	Closing handle axle IR 33/42/53
37	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR
38	A96ZF00009	Pin diam. 3,2 IR
39	A96ZB00004	Side safety panel IR 53
41	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR
44	A96ZJ00024	Motor 400 V - 1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS
45	A96ZC00004	Cover IF/IR 33/42/53 (red)
47	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR
49	A96ZF00018	Gas spring IR
50	A96ZN00042	Micro-switch IR
51	A96ZI00026	Head rotation shaft IR 17/22
52	A96ZF00007	Axis cover IR
54	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00064	Contacteur CN-6/4A 24 V IF/IR - SA300
57	A96ZN00031	Emergency stop switch IF/IR

58	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53
60	A86ME32014	Screw M8x40 TF÷TR
61	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53
62	A86ME24118	Screw M5x10 TF÷TR
63	S40PS67004	Back panel TR 33÷42÷53 (red colour)
64	A96ZN00039	Transformer 380 V TF÷TF 2V÷TR÷TR 2V
65	A96ZN00037	Main switch IF/IR
66	A96ZC00014	Front oblique switch panel IF 33/42/53
67	A96ZN00032	Starting button IF/IR
68	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67018	Spiral chain 08B/76 IF÷IR 53 VS 2013
70	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZN00029	Ball bearing base IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24125	Screw TE M10x35 INOX TF÷TR
75	A96ZI00021	Connecting shaft IR 33/42/53
76	A86ME36006	Key 6X6X30
77	A96ZN00027	Connecting pin Ø 10x50 IR
78	A96ZT00002	Transmission joint IR 33/42/53
79	A86ME25024	Nut M10 ZN
80	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
81	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS
82	A86ME36006	Key 6X6X30
83	A96ZI00033	Transmission shaft IR 42/53
84	A86ME36007	Key 8x7x35 TF÷TR
92	S69IV67001	Bowls peg TR
93	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53
94	A96ZD00003	O-ring diam. 20x2,5 IR
95	A96ZN00058	Proximity micro L=75 mm IR 17/22/33/42/53
96	A86ME25026	Nut M12 ZN
97	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block
102	A86ME24124	Screw TCEI M10x25 TR
103	A96ZF00012	Head closing hook
104	A86ME25019	Nut M8 ZN
105	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53
106	A96ZN00060	Control card 115/230/400 V TF÷TF 2V÷TR÷TR 2V
123	A96ZF00014	Red frame IF/IR 33/42/53
POS.	IRM53	DESCRIPTION
28	A96ZN00047	Feed cable IFM/IRM
44	-	
65	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS
POS.	IF53 2V	DESCRIPTION
44	A96ZJ00044	Motor YS90B14 4-6 Poles/1100-800W/1440-960RPM 400V 50HZ - IF÷IR 33÷42÷53 2V
53	A96ZO00009	Control box IFE/IRE
61	A96ZL00024	Gear box TCM063I 20/90 B14 IF÷IR 33÷42÷53 2V
65	A96ZN00038	Main switch IF/IR 2V
66	A96ZC00030	Control panel black with flag IF÷IR 2V
67	A96ZN00089	Complete black/white switch IF-IR 17/22/33/42/53

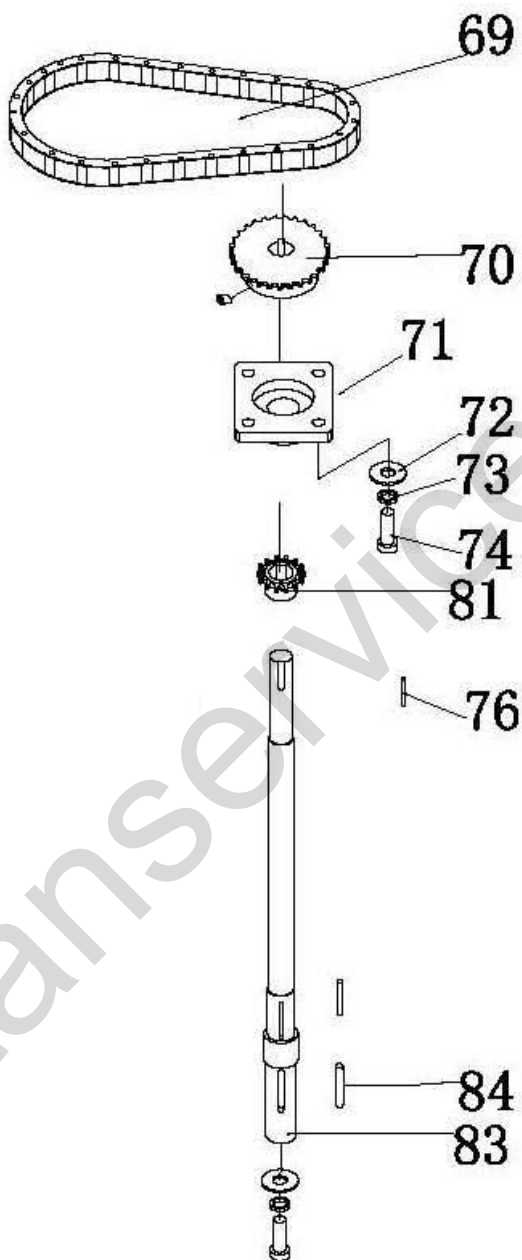
EXPLODED VIEW and SPARE PARTS LIST IF-VS ÷ IR-VS



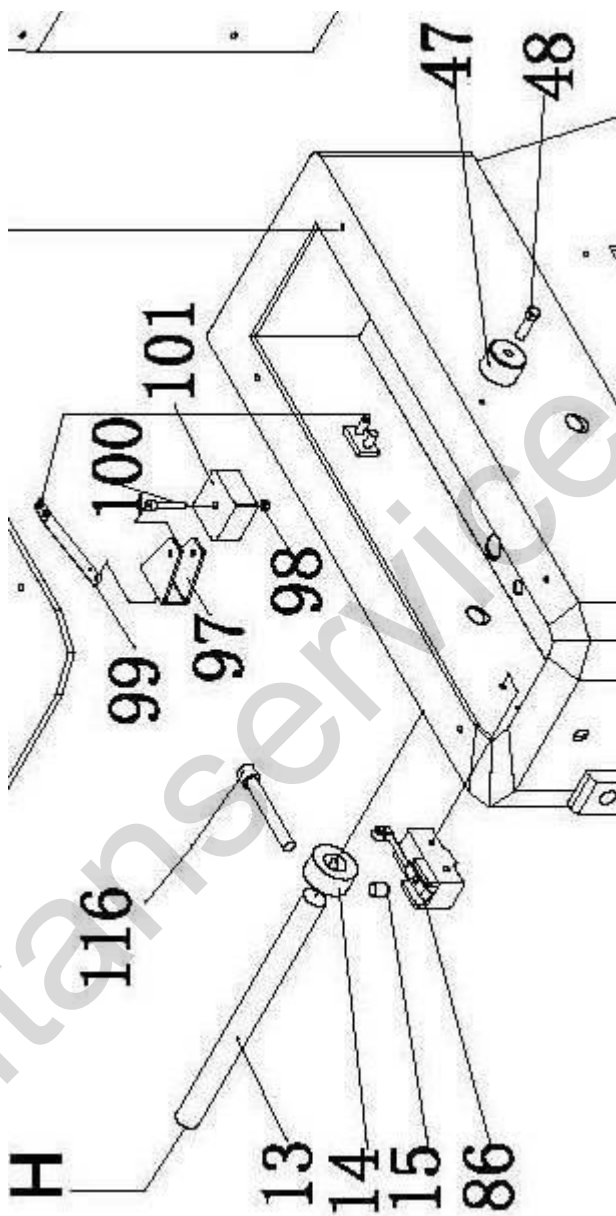
IF VS



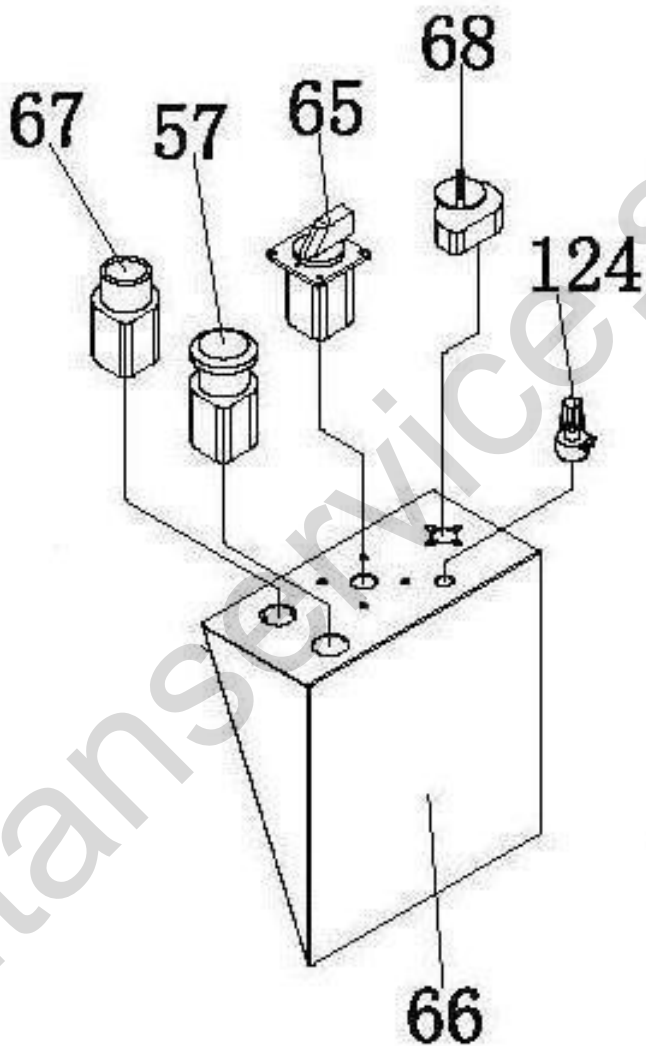
IF VS



IF VS



IF VS



IF VS ÷ IR VS

POS.	IF17 VS	DESCRIPTION	IF22 VS	DESCRIPTION
1	A96ZE00007	Safety guard IF/IR 17	A96ZE00008	Safety guard IF/IR 22
2	A96ZV00015	Bowl IF/IR 17	A96ZV00016	Bowl IF/IR 22
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67014	Bowl chain 06B/120 IF÷IR 17÷22VS	S14MT67014	Bowl chain 06B/120 IF÷IR 17÷22VS
9	A96ZR00004	Crown z=72 06B IF/IR 17/22	A96ZR00004	Crown z=72 06B IF/IR 17/22
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF÷TR	A86ME24115	Screw M8x35 TF÷TR
13	A96ZI00014	Safety guard pin IF/IR 17/22	A96ZI00014	Safety guard pin IF/IR 17/22
14	A96ZE00012	Cam for safety guard IF	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22
20	A96ZS00006	Spiral support IF/IF 17/22	A96ZS00006	Spiral support IF/IF 17/22
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
22.01	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
23	A86ME36008	Key 6x6x20 TF÷TR 17÷22	A86ME36008	Key 6x6x20 TF÷TR 17÷22
24	A96ZI00015	A96ZI00015	A96ZI00015	A96ZI00015
25	A96ZS00004	Spiral IF/IR 17/22	A96ZS00004	Spiral IF/IR 17/22
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
33	A96ZA00001	Dough breaking rod IF/IR 17	A96ZA00001	Dough breaking rod IF/IR 17
34	A86ME24117	Screw M10x25 TF÷TR	A86ME24117	Screw M10x25 TF÷TR
39	A96ZB00006	Side safety panel IF 17	A96ZB00006	Side safety panel IF 17
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A87MR56010	Motor 400 V - 0,75 kW - 50 Hz 80 B14 IF/IR17/22 + IF/IR17/22 VS PF30-33	A87MR56010	Motor 400 V - 0,75 kW - 50 Hz 80 B14 IF/IR17/22 + IF/IR17/22 VS PF30-33
45	A96ZC00002	Cover IF/IR 17/22 (red)	A96ZC00002	Cover IF/IR 17/22 (red)
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR	A86ME24119	Screw M4x30 TF÷TR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00064	Contacteur CN-6/4A 24 V IF/IR - SA300	A96ZN00064	Contacteur CN-6/4A 24 V IF/IR - SA300
57	A96ZN00031	Emergency stop switch IF/IR	A96ZN00031	Emergency stop switch IF/IR
58	A96ZL00010	Reduction gear fixing ring IF/IR 17/22	A96ZL00010	Reduction gear fixing ring IF/IR 17/22
60	A86ME32014	Screw M8x40 TF÷TR	A86ME32014	Screw M8x40 TF÷TR
61	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/R 17/22	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/R 17/22
63	A96ZC00007	Back panel TF 17/22 (red)	A96ZC00007	Back panel TF 17/22 (red)
64	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM	A96ZN00040	Transformer 230V/24V single- phase IFM/IRM
65	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS

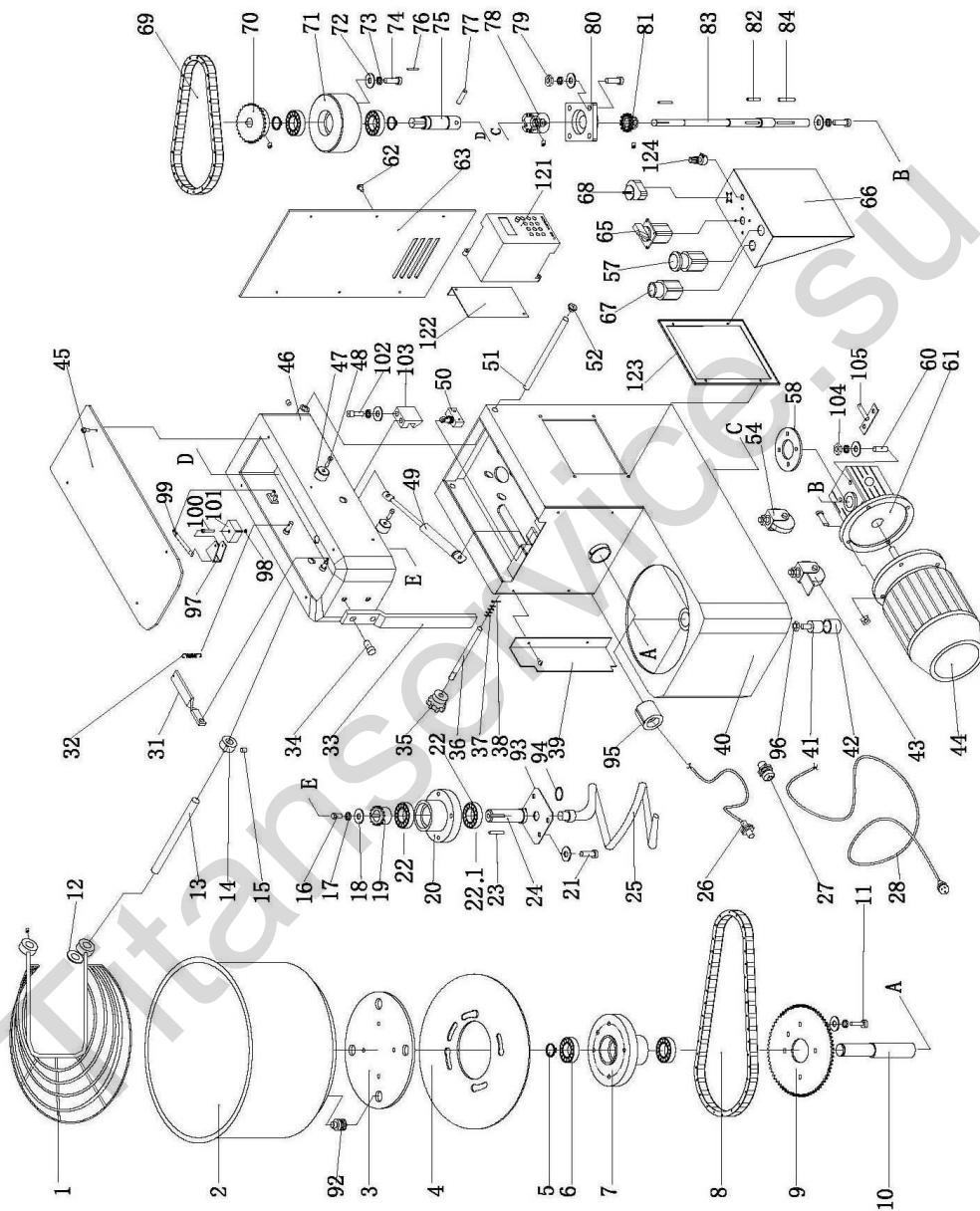
66	A96ZC00013	Front oblique switch panel IF 17/22	A96ZC00013	Front oblique switch panel IF 17/22
67	A96ZN00032	Starting button IF/IR	A96ZN00032	Starting button IF/IR
68	A96ZM00002	Timer 0-30 min. IF/IR	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67012	Spiral chain 06B/94 TF÷TR 17VS	S14MT67013	Spiral chain 06B/90 TF÷TR 22VS
70	A96ZH00010	Chain pinion gear z=29 06B IF/IR 17/22	A96ZH00010	Chain pinion gear z=29 06B IF/IR 17/22
71	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22
72	A86ME26027	S.steel washer Ø 10 TF÷TR	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24120	Screw M10x35 TF÷TR	A86ME24120	Screw M10x35 TF÷TR
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
81	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22
83	A96ZI00030	Transmission shaft TF 17-22 "2008"	A96ZI00030	Transmission shaft TF 17-22 "2008"
84	A86ME36007	Key 8x7x35 TF÷TR	A86ME36007	Key 8x7x35 TF÷TR
86	A96ZN00030	Micro-switch IF	A96ZN00030	Micro-switch IF
93	S42PL00002	SPIRAL PLATE TF÷TR 17÷22	S42PL00002	SPIRAL PLATE TF÷TR 17÷22
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
105	A96ZV00027	Bowl chain tensioner part IF/IR 17/22	A96ZV00027	Bowl chain tensioner part IF/IR 17/22
106	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53
116	A96ZF00002	Screw M8x100 TR	A96ZF00002	Screw M8x100 TR
121	A88IY00001	Inverter Telemecanique	A88IY00001	Inverter Telemecanique
122	A96ZF00021	Fixing support inverter IR 17/22 VS	A96ZF00021	Fixing support inverter IR 17/22 VS
123	A96ZF00013	Red frame IF/IR 17/22	A96ZF00013	Red frame IF/IR 17/22
124	A96ZN00084	Potentiometer 10K FOR INVERTER	A96ZN00084	Potentiometer 10K FOR INVERTER

POS.	IF33 VS	DESCRIPTION	IF42 VS	DESCRIPTION
1	A96ZE00009	Safety guard IF/IR 33	A96ZE00010	Safety guard IF/IR 42
2	A96ZV00017	Bowl IF/IR 33	A96ZV00018	Bowl IF/IR 42
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67015	Bowl chain 06B/130 TF÷TR 33-42-53VS	S14MT67015	Bowl chain 06B/130 TF÷TR 33-42-53VS
9	A96ZR00005	Crown z=85 06B IF/IR 33/42/53	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF÷TR	A86ME24115	Screw M8x35 TF÷TR
13	S63FS67001	Safety guard pin TF/TR 33/42/53	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00012	Cam for safety guard IF	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00007	Spiral support IF/IR 33/42/53	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
22.01	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53
23	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53
24	A96ZI00016	Axle for spiral base IF/IR 33/42/53	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00005	Spiral IF/IR 33/42/53	A96ZS00005	Spiral IF/IR 33/42/53
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
33	A96ZA00002	Rod breaking dough IF/IR 33	A96ZA00003	Rod breaking dough IF/IR 42
34	A86ME24117	Screw M10x25 TF÷TR	A86ME24117	Screw M10x25 TF÷TR
39	A96ZB00007	Side safety panel IF 33	A96ZB00007	Side safety panel IF 33
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS
45	A96ZC00004	Cover IF/IR 33/42/53 (red)	A96ZC00004	Cover IF/IR 33/42/53 (red)
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR	A86ME24119	Screw M4x30 TF÷TR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00064	Contactor CN-6/4A 24 V IF/IR - SA300	A96ZN00064	Contactor CN-6/4A 24 V IF/IR - SA300
57	A96ZN00031	Emergency stop switch IF/IR	A96ZN00031	Emergency stop switch IF/IR
58	A96ZL00018	Flange fixing gear box TF÷TR 33	A96ZL00011	Flange fixing gear box TF÷TR 33
60	A86ME32014	Screw M8x40 TF÷TR	A86ME32014	Screw M8x40 TF÷TR
61	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53

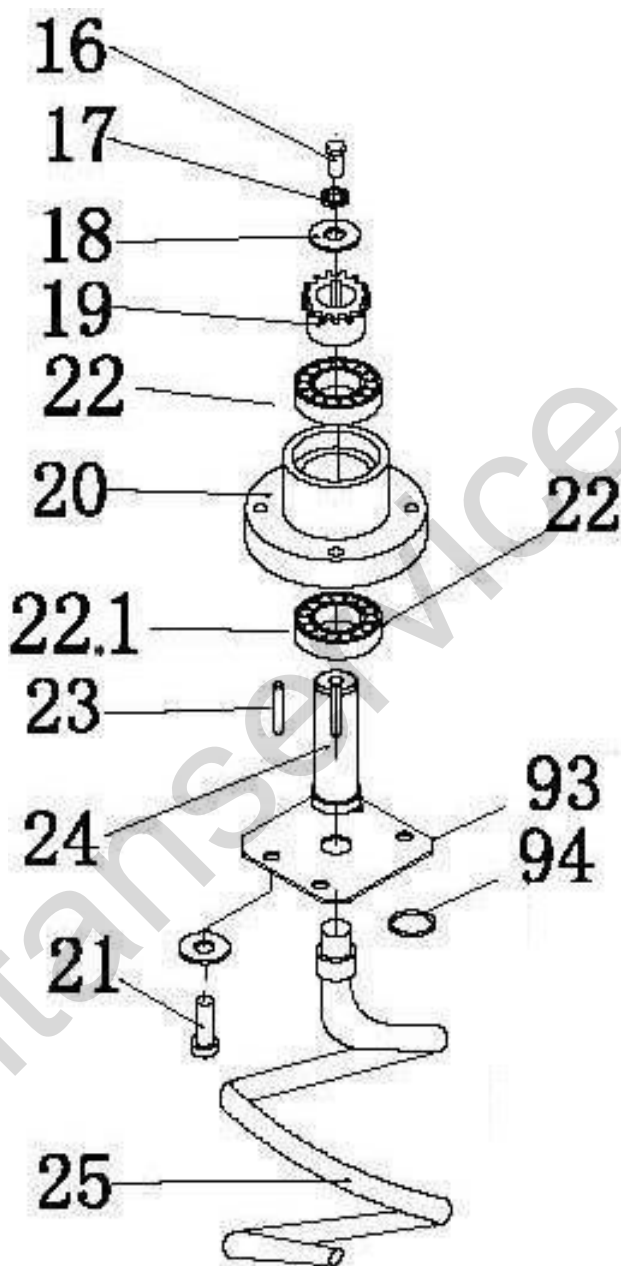
63	A96ZC00008	Back panel IF 33/42/53 (red)	A96ZC00008	Back panel IF 33/42/53 (red)
64	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM
65	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS
66	A96ZC00014	Front oblique switch panel IF 33/42/53	A96ZC00014	Front oblique switch panel IF 33/42/53
67	A96ZN00032	Starting button IF/IR	A96ZN00032	Starting button IF/IR
68	A96ZM00002	Timer 0-30 min. IF/IR	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67010	Bowl chain 08B/80 TF÷TR 33VS	S14MT67011	Spiral chain 08B/76 TF÷TR 42VS
70	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF÷TR	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24120	Screw M10x35 TF÷TR	A86ME24120	Screw M10x35 TF÷TR
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
81	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS
83	S63TR67002	Transmissione shaft IF33	A96ZI00031	Transmission shaft IF 42/53
84	A86ME36007	Key 8x7x35 TF÷TR	A86ME36007	Key 8x7x35 TF÷TR
86	A96ZN00030	Micro-switch IF	A96ZN00030	Micro-switch IF
93	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
105	A96ZV00027	Bowl chain tensioner part IF/IR 17/22	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53
106	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53
116	A96ZF00002	Screw M8x100 TR	A96ZF00002	Screw M8x100 TR
121	A88IY00002	TELEMECANIQUE INVERTER ATV12HU15M2 1.5 Kw 200/240V 50/60Hz	A88IY00002	TELEMECANIQUE INVERTER ATV12HU15M2 1.5 Kw 200/240V 50/60Hz
122	A96ZF00022	Fixing support inverter IR 33/42/53 VS	A96ZF00022	Fixing support inverter IR 33/42/53 VS
123	A96ZF00014	Red frame IF/IR 33/42/53	A96ZF00014	Red frame IF/IR 33/42/53
124	A96ZN00084	Potentiometer 10K FOR INVERTER	A96ZN00084	Potentiometer 10K FOR INVERTER

POS.	IF53 VS	DESCRIPTION
1	A96ZE00011	Safety guard IF/IR 53
2	A96ZV00019	Bowl IF/IR 53
5	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67015	Bowl chain 06B/130 TF÷TR 33-42-53VS
9	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF÷TR
13	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR
22.01	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53
23	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53
24	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00017	Spiral IF÷IR 53
27	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
33	A96ZA00004	Rod breaking dough IF/IR 53
34	A86ME24117	Screw M10x25 TF÷TR
39	A96ZB00007	Side safety panel IF 33
41	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR
44	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS
45	A96ZC00004	Cover IF/IR 33/42/53 (red)
47	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR
54	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00064	Contacteur CN-6/4A 24 V IF/IR - SA300
57	A96ZN00031	Emergency stop switch IF/IR
58	A96ZL00011	Flange fixing gear box TF÷TR 33
60	A86ME32014	Screw M8x40 TF÷TR
61	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53
63	A96ZC00008	Back panel IF 33/42/53 (red)
64	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM
65	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS
66	A96ZC00014	Front oblique switch panel IF 33/42/53
67	A96ZN00032	Starting button IF/IR
68	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67018	Spiral chain 08B/76 IF÷IR 53 VS 2013
70	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24120	Screw M10x35 TF÷TR

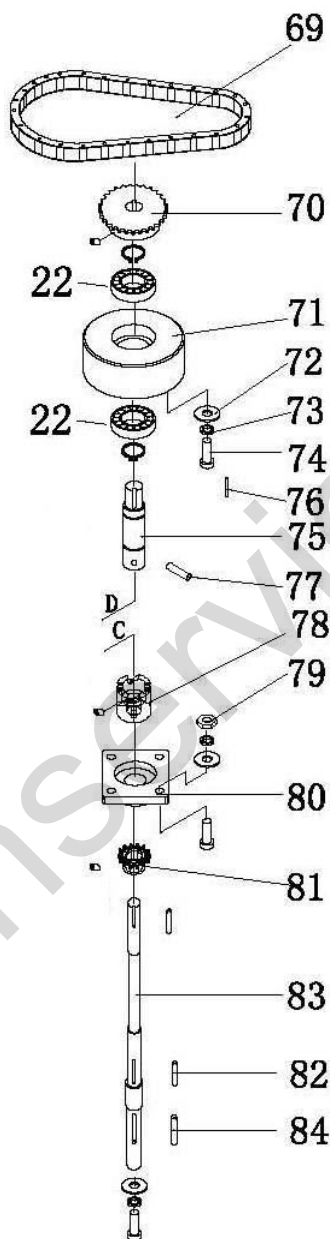
76	A86ME36006	Key 6X6X30
81	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS
83	A96ZI00031	Transmission shaft IF 42/53
84	A86ME36007	Key 8x7x35 TF÷TR
86	A96ZN00030	Micro-switch IF
93	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53
94	A96ZD00003	O-ring diam. 20x2,5 IR
97	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block
105	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53
106	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53
116	A96ZF00002	Screw M8x100 TR
121	A88IY00002	TELEMECANIQUE INVERTER ATV12HU15M2 1.5 Kw 200/240V 50/60Hz
122	A96ZF00022	Fixing support inverter IR 33/42/53 VS
123	A96ZF00014	Red frame IF/IR 33/42/53
124	A96ZN00084	Potentiometer 10K FOR INVERTER



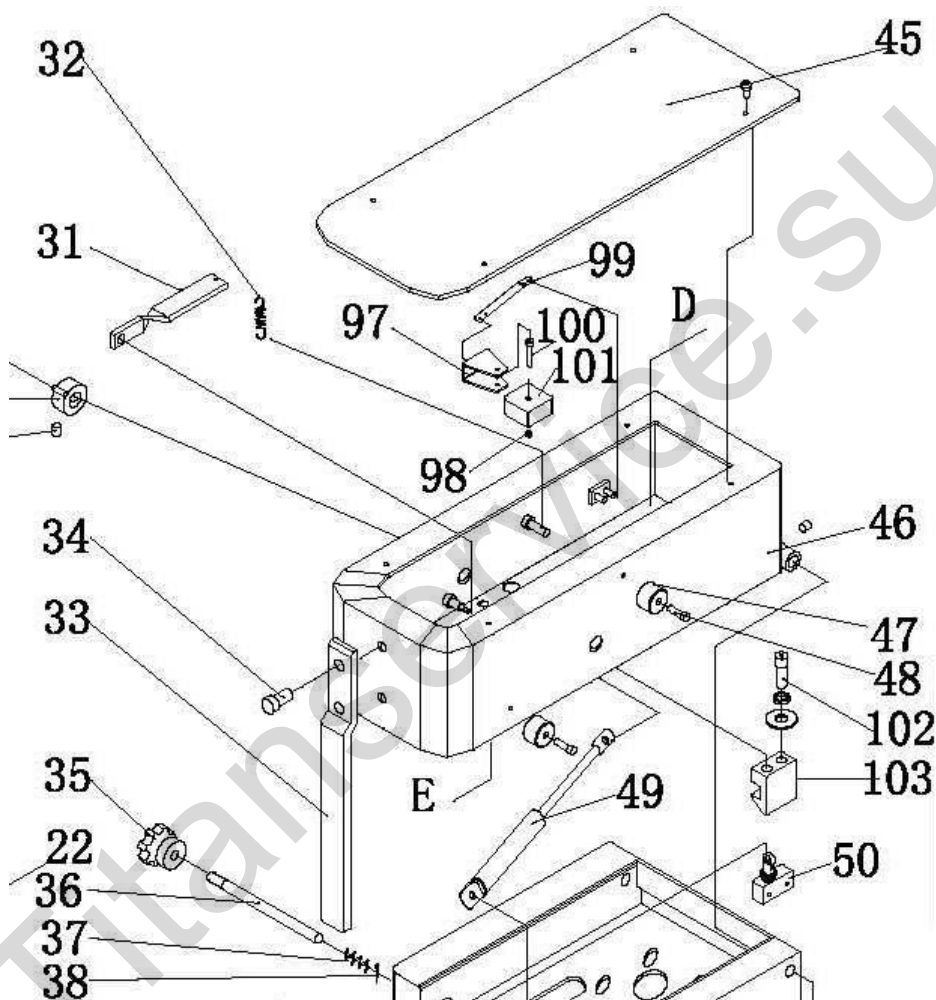
IR VS



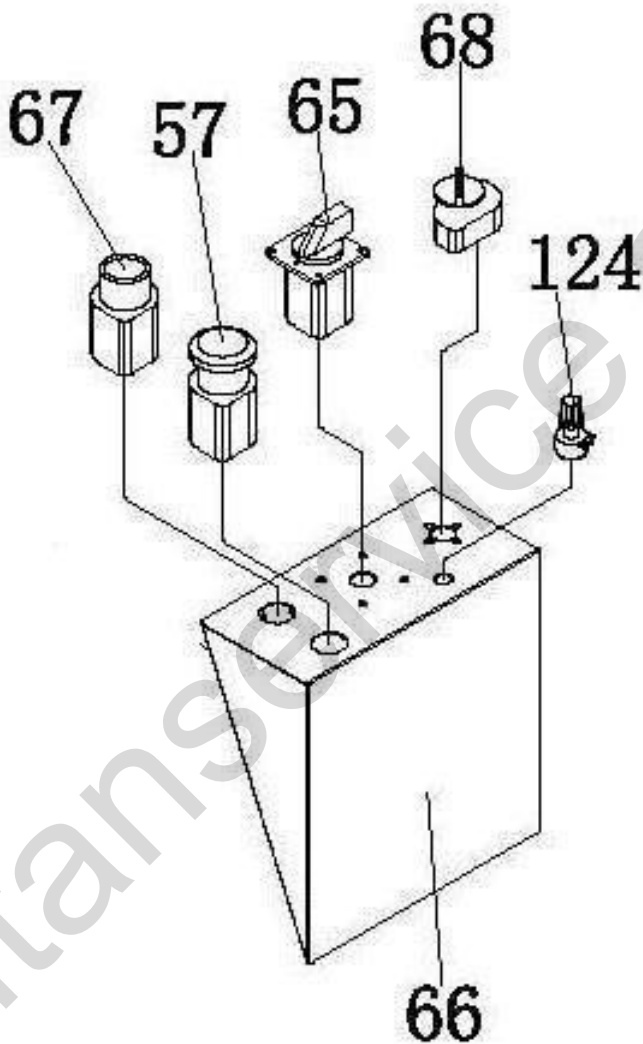
IR VS



IR VS



IR VS



IF VS ÷ IR VS

Pos.	IR17 VS	DESCRIPTION	IR22 VS	DESCRIPTION
1	A96ZE00007	Safety guard IF/IR 17	A96ZE00008	Safety guard IF/IR 22
2	A96ZV00015	Bowl IF/IR 17	A96ZV00016	Bowl IF/IR 22
3	A96ZV00020	Bowl flange IR	A96ZV00020	Bowl flange IR
4	A96ZV00021	Bowl blocking plate IR 17	A96ZV00026	Plate block bowl IR 22
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67014	Bowl chain 06B/120 IF÷IR 17÷22VS	S14MT67014	Bowl chain 06B/120 IF÷IR 17÷22VS
9	A96ZR00004	Crown z=72 06B IF/IR 17/22	A96ZR00004	Crown z=72 06B IF/IR 17/22
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24121	Screw M8x60 TF	A86ME24121	Screw M8x60 TF
12	A96ZE00013	Guard ring IR	A96ZE00013	Guard ring IR
13	A96ZI00014	Safety guard pin IF/IR 17/22	A96ZI00014	Safety guard pin IF/IR 17/22
14	A96ZE00014	Cam for safety guard IR	A96ZE00014	Cam for safety guard IR
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22
20	A96ZS00006	Spiral support IF/IF 17/22	A96ZS00006	Spiral support IF/IF 17/22
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
22.01	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
23	A86ME36008	Key 6x6x20 TF÷TR 17÷22	A86ME36008	Key 6x6x20 TF÷TR 17÷22
24	A96ZI00015	Axle for spiral base IF/IR 17/22	A96ZI00015	Axle for spiral base IF/IR 17/22
25	A96ZS00004	Spiral IF/IR 17/22	A96ZS00004	Spiral IF/IR 17/22
26	A96ZN00024	Distance sensor with two cables "NO" IR/IR 2V	A96ZN00024	Distance sensor with two cables "NO" IR/IR 2V
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
31	A96ZF00003	Pivot for fixing spring IR	A96ZF00003	Pivot for fixing spring IR
32	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR
33	A96ZA00001	Dough breaking rod IF/IR 17	A96ZA00001	Dough breaking rod IF/IR 17
34	A86ME24117	Screw M10x25 TF÷TR	A86ME24117	Screw M10x25 TF÷TR
35	A96ZF00008	Head closing knob IR	A96ZF00008	Head closing knob IR
36	A96ZI00028	Head closing shaft IR 17/22	A96ZI00028	Head closing shaft IR 17/22
37	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR
38	A96ZF00009	Pin diam. 3,2 IR	A96ZF00009	Pin diam. 3,2 IR
39	A96ZB00001	Side safety panel IR 17	A96ZB00008	Side safety panel IR 22
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A87MR56010	Motor 400 V - 0,75 kW - 50 Hz 80 B14 IF/IR17/22 + IF/IR17/22 VS PF30-33	A87MR56010	Motor 400 V - 0,75 kW - 50 Hz 80 B14 IF/IR17/22 + IF/IR17/22 VS PF30-33
45	A96ZC00002	Cover IF/IR 17/22 (red)	A96ZC00002	Cover IF/IR 17/22 (red)
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR	A86ME24119	Screw M4x30 TF÷TR

49	A96ZF00018	Gas spring IR	A96ZF00018	Gas spring IR
50	A96ZN00042	Micro-switch IR	A96ZN00042	Micro-switch IR
51	A96ZI00026	Head rotation shaft IR 17/22	A96ZI00026	Head rotation shaft IR 17/22
52	A96ZF00007	Axis cover IR	A96ZF00007	Axis cover IR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00064	Contacteur CN-6/4A 24 V IF/IR - SA300	A96ZN00064	Contacteur CN-6/4A 24 V IF/IR - SA300
57	A96ZN00031	Emergency stop switch IF/IR	A96ZN00031	Emergency stop switch IF/IR
58	A96ZL00010	Reduction gear fixing ring IF/IR 17/22	A96ZL00010	Reduction gear fixing ring IF/IR 17/22
60	A86ME32014	Screw M8x40 TF÷TR	A86ME32014	Screw M8x40 TF÷TR
61	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/IR 17/22	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/IR 17/22
62	A86ME24118	Screw M5x10 TF÷TR	A86ME24118	Screw M5x10 TF÷TR
63	S40PS67003	Back panel TR 17÷22 (red colour)	S40PS67003	Back panel TR 17÷22 (red colour)
64	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM
65	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS
66	A96ZC00013	Front oblique switch panel IF 17/22	A96ZC00013	Front oblique switch panel IF 17/22
67	A96ZN00032	Starting button IF/IR	A96ZN00032	Starting button IF/IR
68	A96ZM00002	Timer 0-30 min. IF/IR	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67012	Spiral chain 06B/94 TF÷TR 17VS	S14MT67013	Spiral chain 06B/90 TF÷TR 22VS
70	A96ZH00010	Chain pinion gear z=29 06B IF/IR 17/22	A96ZH00010	Chain pinion gear z=29 06B IF/IR 17/22
71	A96ZN00028	Ball bearing base IR 17/22	A96ZN00028	Ball bearing base IR 17/22
72	A86ME26027	S.steel washer Ø 10 TF÷TR	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24125	Screw TE M10x35 INOX TF÷TR	A86ME24125	Screw TE M10x35 INOX TF÷TR
75	A96ZI00020	Connecting shaft IR 17/22	A96ZI00020	Connecting shaft IR 17/22
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
77	A96ZN00027	Connecting pin Ø 10x50 IR	A96ZN00027	Connecting pin Ø 10x50 IR
78	A96ZT00001	Transmission coupling IR 17/22	A96ZT00001	Transmission coupling IR 17/22
79	A86ME25024	Nut M10 ZN	A86ME25024	Nut M10 ZN
80	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22
81	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22
82	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
83	A96ZI00017	Transmission shaft IR 17/22	A96ZI00017	Transmission shaft IR 17/22
84	A86ME36007	Key 8x7x35 TF÷TR	A86ME36007	Key 8x7x35 TF÷TR
92	S69IV67001	Bowls peg TR	S69IV67001	Bowls peg TR
93	S42PL00002	SPIRAL PLATE TF÷TR 17÷22	S42PL00002	SPIRAL PLATE TF÷TR 17÷22
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
95	A96ZN00057	Proximity micro L=45 mm TR 17÷22	A96ZN00057	Proximity micro L=45 mm TR 17÷22
96	A86ME25026	Nut M12 ZN	A86ME25026	Nut M12 ZN
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block

102	A86ME24124	Screw TCEI M10x25 TR	A86ME24124	Screw TCEI M10x25 TR
103	A96ZF00012	Head closing hook	A96ZF00012	Head closing hook
104	A86ME25019	Nut M8 ZN	A86ME25019	Nut M8 ZN
105	A96ZV00027	Bowl chain tensioner part IF/IR 17/22	A96ZV00027	Bowl chain tensioner part IF/IR 17/22
106	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53
121	A88IY00001	Inverter Telemecanique	A88IY00001	Inverter Telemecanique
122	A96ZF00021	Fixing support inverter IR 17/22 VS	A96ZF00021	Fixing support inverter IR 17/22 VS
123	A96ZF00013	Red frame IF/IR 17/22	A96ZF00013	Red frame IF/IR 17/22
124	A96ZN00084	Potentiometer 10K FOR INVERTER	A96ZN00084	Potentiometer 10K FOR INVERTER

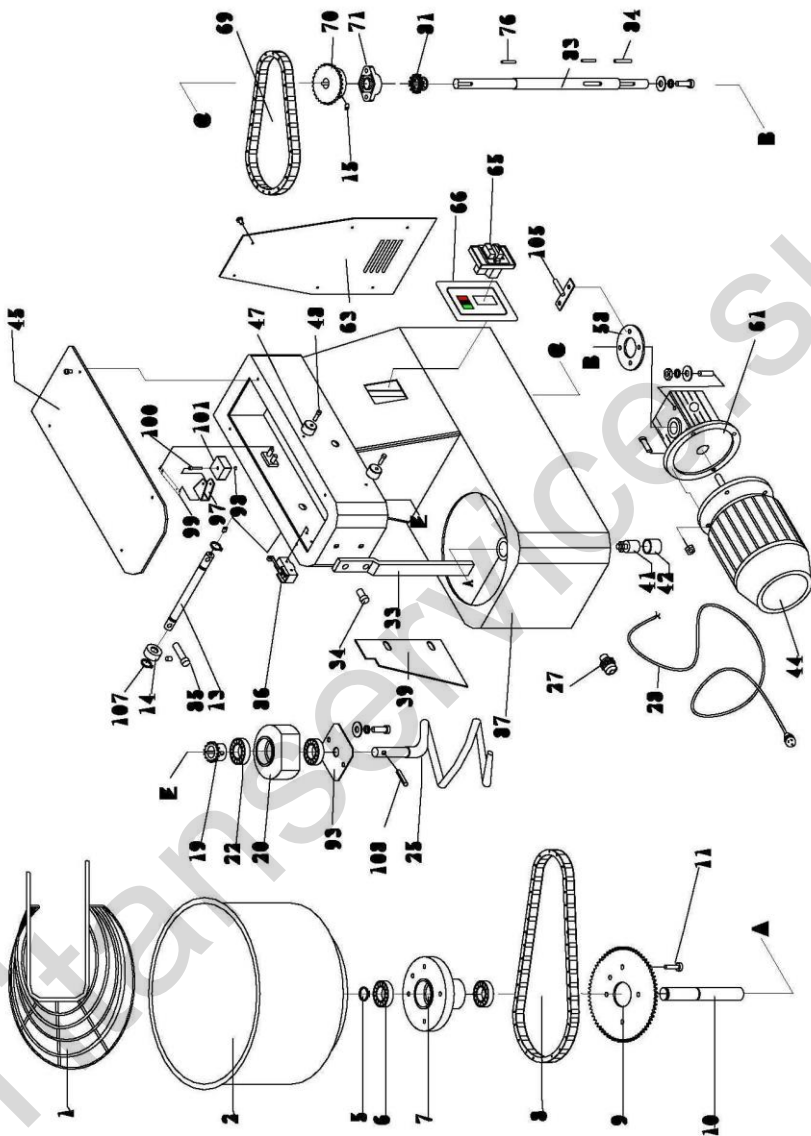
Pos.	IR33 VS	DESCRIPTION	IR42 VS	DESCRIPTION
1	A96ZE00009	Safety guard IF/IR 33	A96ZE00010	Safety guard IF/IR 42
2	A96ZV00017	Bowl IF/IR 33	A96ZV00018	Bowl IF/IR 42
3	A96ZV00020	Bowl flange IR	A96ZV00020	Bowl flange IR
4	A96ZV00022	Plate block bowl IR 33	A96ZV00023	Plate block bowl IR 42
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67015	Bowl chain 06B/130 TF÷TR 33-42-53VS	S14MT67015	Bowl chain 06B/130 TF÷TR 33-42-53VS
9	A96ZR00005	Crown z=85 06B IF/IR 33/42/53	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24121	Screw M8x60 TF	A86ME24121	Screw M8x60 TF
12	A96ZE00013	Guard ring IR	A96ZE00013	Guard ring IR
13	S63FS67001	Safety guard pin TF/TR 33/42/53	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00014	Cam for safety guard IR	A96ZE00014	Cam for safety guard IR
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00007	Spiral support IF/IR 33/42/53	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
22.01	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53
23	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53
24	A96ZI00016	Axle for spiral base IF/IR 33/42/53	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00005	Spiral IF/IR 33/42/53	A96ZS00005	Spiral IF/IR 33/42/53
26	A96ZN00024	Distance sensor with two cables "NO" IR/IR 2V	A96ZN00024	Distance sensor with two cables "NO" IR/IR 2V
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
31	A96ZF00004	Pivot for fixing spring IR 33/42/53	A96ZF00004	Pivot for fixing spring IR 33/42/53
32	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR
33	A96ZA00002	Rod breaking dough IF/IR 33	A96ZA00003	Rod breaking dough IF/IR 42
34	A86ME24117	Screw M10x25 TF÷TR	A86ME24117	Screw M10x25 TF÷TR
35	A96ZF00008	Head closing knob IR	A96ZF00008	Head closing knob IR
36	A96ZI00029	Closing handle axle IR 33/42/53	A96ZI00029	Closing handle axle IR 33/42/53
37	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR
38	A96ZF00009	Pin diam. 3,2 IR	A96ZF00009	Pin diam. 3,2 IR
39	A96ZB00002	Side safety panel IR 33	A96ZB00003	Side safety panel IR 42
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS
45	A96ZC00004	Cover IF/IR 33/42/53 (red)	A96ZC00004	Cover IF/IR 33/42/53 (red)

47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR	A86ME24119	Screw M4x30 TF÷TR
49	A96ZF00018	Gas spring IR	A96ZF00018	Gas spring IR
50	A96ZN00042	Micro-switch IR	A96ZN00042	Micro-switch IR
51	A96ZI00026	Head rotation shaft IR 17/22	A96ZI00026	Head rotation shaft IR 17/22
52	A96ZF00007	Axis cover IR	A96ZF00007	Axis cover IR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00064	Contacto CN-6/4A 24 V IF/IR - SA300	A96ZN00064	Contacto CN-6/4A 24 V IF/IR - SA300
57	A96ZN00031	Emergency stop switch IF/IR	A96ZN00031	Emergency stop switch IF/IR
58	A96ZL00018	Flange fixing gear box TF÷TR 33	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53
60	A86ME32014	Screw M8x40 TF÷TR	A86ME32014	Screw M8x40 TF÷TR
61	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53
62	A86ME24118	Screw M5x10 TF÷TR	A86ME24118	Screw M5x10 TF÷TR
63	S40PS67004	Back panel TR 33÷42÷53 (red colour)	S40PS67004	Back panel TR 33÷42÷53 (red colour)
64	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM
65	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS
66	A96ZC00014	Front oblique switch panel IF 33/42/53	A96ZC00014	Front oblique switch panel IF 33/42/53
67	A96ZN00032	Starting button IF/IR	A96ZN00032	Starting button IF/IR
68	A96ZM00002	Timer 0-30 min. IF/IR	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67010	Bowl chain 08B/80 TF÷TR 33VS	S14MT67011	Spiral chain 08B/76 TF÷TR 42VS
70	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZN00029	Ball bearing base IR 33/42/53	A96ZN00029	Ball bearing base IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF÷TR	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24125	Screw TE M10x35 INOX TF÷TR	A86ME24125	Screw TE M10x35 INOX TF÷TR
75	A96ZI00021	Connecting shaft IR 33/42/53	A96ZI00021	Connecting shaft IR 33/42/53
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
77	A96ZN00027	Connecting pin Ø 10x50 IR	A96ZN00027	Connecting pin Ø 10x50 IR
78	A96ZT00002	Transmission joint IR 33/42/53	A96ZT00002	Transmission joint IR 33/42/53
79	A86ME25024	Nut M10 ZN	A86ME25024	Nut M10 ZN
80	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
81	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS
82	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
83	A96ZI00018	Transmission shaft IR 33	A96ZI00033	Transmission shaft IR 42/53
84	A86ME36007	Key 8x7x35 TF÷TR	A86ME36007	Key 8x7x35 TF÷TR
92	S69IV67001	Bowls peg TR	S69IV67001	Bowls peg TR
93	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
95	A96ZN00058	Proximity micro L=75 mm IR 17/22/33/42/53	A96ZN00058	Proximity micro L=75 mm IR 17/22/33/42/53
96	A86ME25026	Nut M12 ZN	A86ME25026	Nut M12 ZN
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
102	A86ME24124	Screw TCEI M10x25 TR	A86ME24124	Screw TCEI M10x25 TR

103	A96ZF00012	Head closing hook	A96ZF00012	Head closing hook
104	A86ME25019	Nut M8 ZN	A86ME25019	Nut M8 ZN
105	A96ZV00027	Bowl chain tensioner part IF/IR 17/22	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53
106	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53
121	A88IY00002	TELEMECANIQUE INVERTER ATV12HU15M2 1.5 Kw 200/240V 50/60Hz	A88IY00002	TELEMECANIQUE INVERTER ATV12HU15M2 1.5 Kw 200/240V 50/60Hz
122	A96ZF00022	Fixing support inverter IR 33/42/53 VS	A96ZF00022	Fixing support inverter IR 33/42/53 VS
123	A96ZF00014	Red frame IF/IR 33/42/53	A96ZF00014	Red frame IF/IR 33/42/53
124	A96ZN00084	Potentiometer 10K FOR INVERTER	A96ZN00084	Potentiometer 10K FOR INVERTER

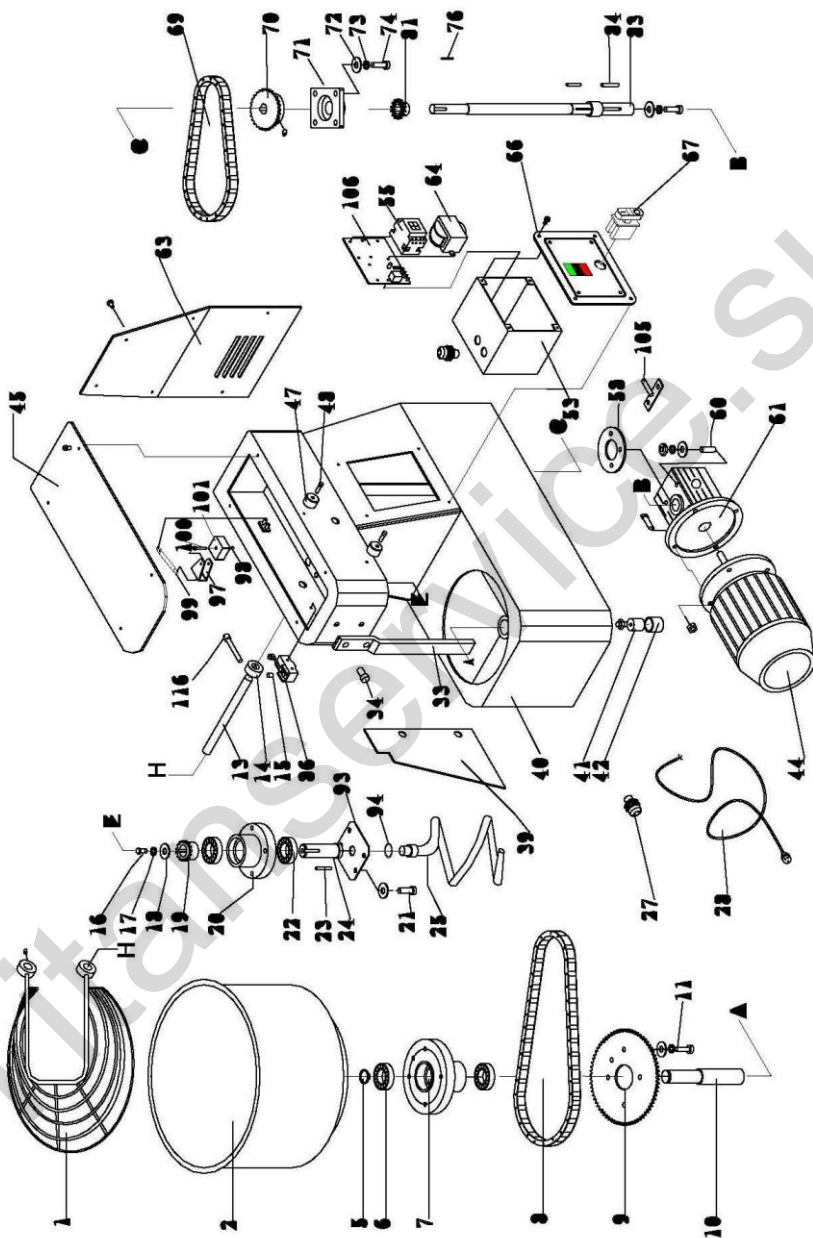
Pos.	IR53 VS	DESCRIPTION
1	A96ZE00011	Safety guard IF/IR 53
2	A96ZV00019	Bowl IF/IR 53
3	A96ZV00020	Bowl flange IR
4	A96ZV00024	Plate block bowl IR 33
5	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67015	Bowl chain 06B/130 TF÷TR 33-42-53VS
9	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24121	Screw M8x60 TF
12	A96ZE00013	Guard ring IR
13	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00014	Cam for safety guard IR
15	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR
22.01	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53
23	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53
24	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00017	Spiral IF÷IR 53
26	A96ZN00024	Distance sensor with two cables "NO" IR/IR 2V
27	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
31	A96ZF00004	Pivot for fixing spring IR 33/42/53
32	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR
33	A96ZA00004	Rod breaking dough IF/IR 53
34	A86ME24117	Screw M10x25 TF÷TR
35	A96ZF00008	Head closing knob IR
36	A96ZI00029	Closing handle axle IR 33/42/53
37	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR
38	A96ZF00009	Pin diam. 3,2 IR
39	A96ZB00004	Side safety panel IR 53
41	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR
44	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS
45	A96ZC00004	Cover IF/IR 33/42/53 (red)
47	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR
49	A96ZF00018	Gas spring IR
50	A96ZN00042	Micro-switch IR
51	A96ZI00026	Head rotation shaft IR 17/22
52	A96ZF00007	Axis cover IR
54	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00064	Contacteur CN-6/4A 24 V IF/IR - SA300
57	A96ZN00031	Emergency stop switch IF/IR
58	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53

60	A86ME32014	Screw M8x40 TF÷TR
61	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53
62	A86ME24118	Screw M5x10 TF÷TR
63	S40PS67004	Back panel TR 33÷42÷53 (red colour)
64	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM
65	A96ZN00043	Main switch IFM/IRM/IF VS/IR VS
66	A96ZC00014	Front oblique switch panel IF 33/42/53
67	A96ZN00032	Starting button IF/IR
68	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67018	Spiral chain 08B/76 IF÷IR 53 VS 2013
70	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZN00029	Ball bearing base IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24125	Screw TE M10x35 INOX TF÷TR
75	A96ZI00021	Connecting shaft IR 33/42/53
76	A86ME36006	Key 6X6X30
77	A96ZN00027	Connecting pin Ø 10x50 IR
78	A96ZT00002	Transmission joint IR 33/42/53
79	A86ME25024	Nut M10 ZN
80	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
81	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS
82	A86ME36006	Key 6X6X30
83	A96ZI00033	Transmission shaft IR 42/53
84	A86ME36007	Key 8x7x35 TF÷TR
92	S69IV67001	Bowls peg TR
93	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53
94	A96ZD00003	O-ring diam. 20x2,5 IR
95	A96ZN00058	Proximity micro L=75 mm IR 17/22/33/42/53
96	A86ME25026	Nut M12 ZN
97	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block
102	A86ME24124	Screw TCEI M10x25 TR
103	A96ZF00012	Head closing hook
104	A86ME25019	Nut M8 ZN
105	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53
106	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53
121	A88IY00002	TELEMECANIQUE INVERTER ATV12HU15M2 1.5 Kw 200/240V 50/60Hz
122	A96ZF00022	Fixing support inverter IR 33/42/53 VS
123	A96ZF00014	Red frame IF/IR 33/42/53
124	A96ZN00084	Potentiometer 10K FOR INVERTER



IFME10-IFME15

POS.	IFME10	DESCRIPTION	IFME15	DESCRIPTION
1	A96ZE00022	Safety guard IFM 10	A96ZE00016	Safety guard IFM 15
2	A96ZV00031	Bowl IFM 10	A96ZV00033	Bowl IFM 15
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00012	Bearing 6204-2RS TFM 7÷10÷15	A89CK00012	Bearing 6204-2RS TFM 7÷10÷15
7	A96ZV00035	Support bowl base IFM 7/10/15	A96ZV00035	Support bowl base IFM 7/10/15
8	A96ZN00061	Bowl chain 06B/102 TFM 7÷10÷15	A96ZN00061	Bowl chain 06B/102 TFM 7÷10÷15
9	A96ZN00062	Chain wheel z=50 06B IFM 7/10/15	A96ZN00062	Chain wheel z=50 06B IFM 7/10/15
10	A96ZI00034	Bowl base shaft IFM 7/10/15	A96ZI00034	Bowl base shaft IFM 7/10/15
11	A86ME24115	Screw M8x35 TF÷TR	A86ME24115	Screw M8x35 TF÷TR
13	S63FS67002	Safety guard pin IFM 7/10/15	S63FS67002	Safety guard pin IFM 7/10/15
14	A96ZE00012	Cam for safety guard IF	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
19	A96ZH00016	Chain pinion gear z=11 06B IFM 7/10/15	A96ZH00016	Chain pinion gear z=11 06B IFM 7/10/15
20	A96ZS00014	Spiral base IFM 7/10/15	A96ZS00014	Spiral base IFM 7/10/15
22	A89CK00013	Bearing 6202-2RS TFM 7÷10÷15	A89CK00013	Bearing 6202-2RS TFM 7÷10÷15
25	A96ZS00012	Spiral IFM 10/15	A96ZS00012	Spiral IFM 10/15
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A96ZN00047	Feed cable IFM/IRM	A96ZN00047	Feed cable IFM/IRM
33	A96ZA00007	Rod breaking dough IFM10	A96ZA00008	Rod breaking dough IFM 15
34	A86ME24016	Screw TE M6x25 ZN	A86ME24016	Screw TE M6x25 ZN
39	A96ZB00011	Side safety panel IFM 10	A96ZB00010	Side safety panel IFM 15
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A96ZJ00020	Motor 230 V - 0,37 kW - 50 Hz - 71 - B14 - IFM 10/15	A96ZJ00020	Motor 230 V - 0,37 kW - 50 Hz - 71 - B14 - IFM 10/15
45	A96ZC00010	Upper panel IFM 7	A96ZC00010	Upper panel IFM 7
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR	A86ME24119	Screw M4x30 TF÷TR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
58	A96ZL00014	Flange fixing reductor TFM 10÷15	A96ZL00014	Flange fixing reductor TFM 10÷15
61	A96ZL00019	Gear box 71 B14 1/40 IFM 10/15	A96ZL00019	Gear box 71 B14 1/40 IFM 10/15
63	A96ZC00012	Back panel IFM 10/15	A96ZC00012	Back panel IFM 10/15
65	A87AZ68006	Start/stop black/white button KJD17 IFE%IRE 7/10/15	A87AZ68006	Start/stop black/white button KJD17 IFE%IRE 7/10/15
69	S14MT67005	Spiral chain 06B/74 TFM 10	S14MT67005	Spiral chain 06B/74 TFM 10
70	A96ZH00012	Chain pinion gear z=23 06B IFM 7/10/15	A96ZH00012	Chain pinion gear z=23 06B IFM 7/10/15
71	A96ZI00035	Base transmission shaft UCFL 204 IFM 7/10/15	A96ZI00035	Base transmission shaft UCFL 204 IFM 7/10/15
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
81	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22
83	A96ZI00037	Transmission shaft IFM 10/15	A96ZI00037	Transmission shaft IFM 10/15
84	A86ME36011	Key 6x6x40 TFM 7÷10÷15	A86ME36011	Key 6x6x40 TFM 7÷10÷15
86	A96ZN00030	Micro-switch IF	A96ZN00030	Micro-switch IF
93	S42PL00001	Spiral plate TFM 7÷10÷15	S42PL00001	Spiral plate TFM 7÷10÷15
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
105	A96ZV00032	Bowl chain tensioner part IFM 10/15	A96ZV00032	Bowl chain tensioner part IFM 10/15



IFE17-IFE22-IFE33-IFE42-IFE53-IFME17-IFME22-IFME33

Pos.	IFE 17	DESCRIPTION	IFE 22	DESCRIPTION
1	A96ZE00007	Safety guard IF/IR 17	A96ZE00008	Safety guard IF/IR 22
2	A96ZV00015	Bowl IF/IR 17	A96ZV00016	Bowl IF/IR 22
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67007	Bowl chain 06B/126 IF÷IR 17÷22	S14MT67007	Bowl chain 06B/126 IF÷IR 17÷22
9	A96ZR00004	Crown z=72 06B IF/IR 17/22	A96ZR00004	Crown z=72 06B IF/IR 17/22
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF÷TR	A86ME24115	Screw M8x35 TF÷TR
13	A96ZI00014	Safety guard pin IF/IR 17/22	A96ZI00014	Safety guard pin IF/IR 17/22
14	A96ZE00012	Cam for safety guard IF	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22
20	A96ZS00006	Spiral support IF/IF 17/22	A96ZS00006	Spiral support IF/IF 17/22
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
23	A86ME36008	Key 6x6x20 TF÷TR 17÷22	A86ME36008	Key 6x6x20 TF÷TR 17÷22
24	A96ZI00015	Axle for spiral base IF/IR 17/22	A96ZI00015	Axle for spiral base IF/IR 17/22
25	A96ZS00004	Spiral IF/IR 17/22	A96ZS00004	Spiral IF/IR 17/22
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
33	A96ZA00001	Dough breaking rod IF/IR 17	A96ZA00005	Rod breaking dough IF/IR 22
34	A86ME24117	Screw M10x25 TF÷TR	A86ME24117	Screw M10x25 TF÷TR
39	A96ZB00006	Side safety panel IF 17	A96ZB00012	Side safety panel IF 22
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
44	A87MR56010	Motor 400 V - 0,75 kW - 50 Hz 80 B14 IF/IR17/22 + IF/IR17/22 VS PF30-33	A87MR56010	Motor 400 V - 0,75 kW - 50 Hz 80 B14 IF/IR17/22 + IF/IR17/22 VS PF30-33
45	A96ZC00001	Cover IF/IR 17/22 (white)	A96ZC00001	Cover IF/IR 17/22 (white)
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24033	Screw TCEI M4X30 ZN	A86ME24033	Screw TCEI M4X30 ZN
53	A96ZO00009	Control box IFE/IRE	A96ZO00009	Control box IFE/IRE
55	A96ZN00064	Contacto CN-6/4A 24 V IF/IR - SA300	A96ZN00064	Contacto CN-6/4A 24 V IF/IR - SA300
58	A96ZL00010	Reduction gear fixing ring IF/IR 17/22	A96ZL00010	Reduction gear fixing ring IF/IR 17/22
60	A86ME32015	Screw M8x10 TF÷TR	A86ME32015	Screw M8x10 TF÷TR
61	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/R 17/22	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/R 17/22
63	A96ZC00026	REAR PANEL TF 17÷22 (WHITE)	A96ZC00026	REAR PANEL TF 17÷22 (WHITE)
64	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM
66	A96ZC00025	Black switch panel with Italian flag IFE/IRE	A96ZC00025	Black switch panel with Italian flag IFE/IRE
67	A96ZN00089	Complete black/white switch	A87AZ68006	A96ZN00089 Complete black/white

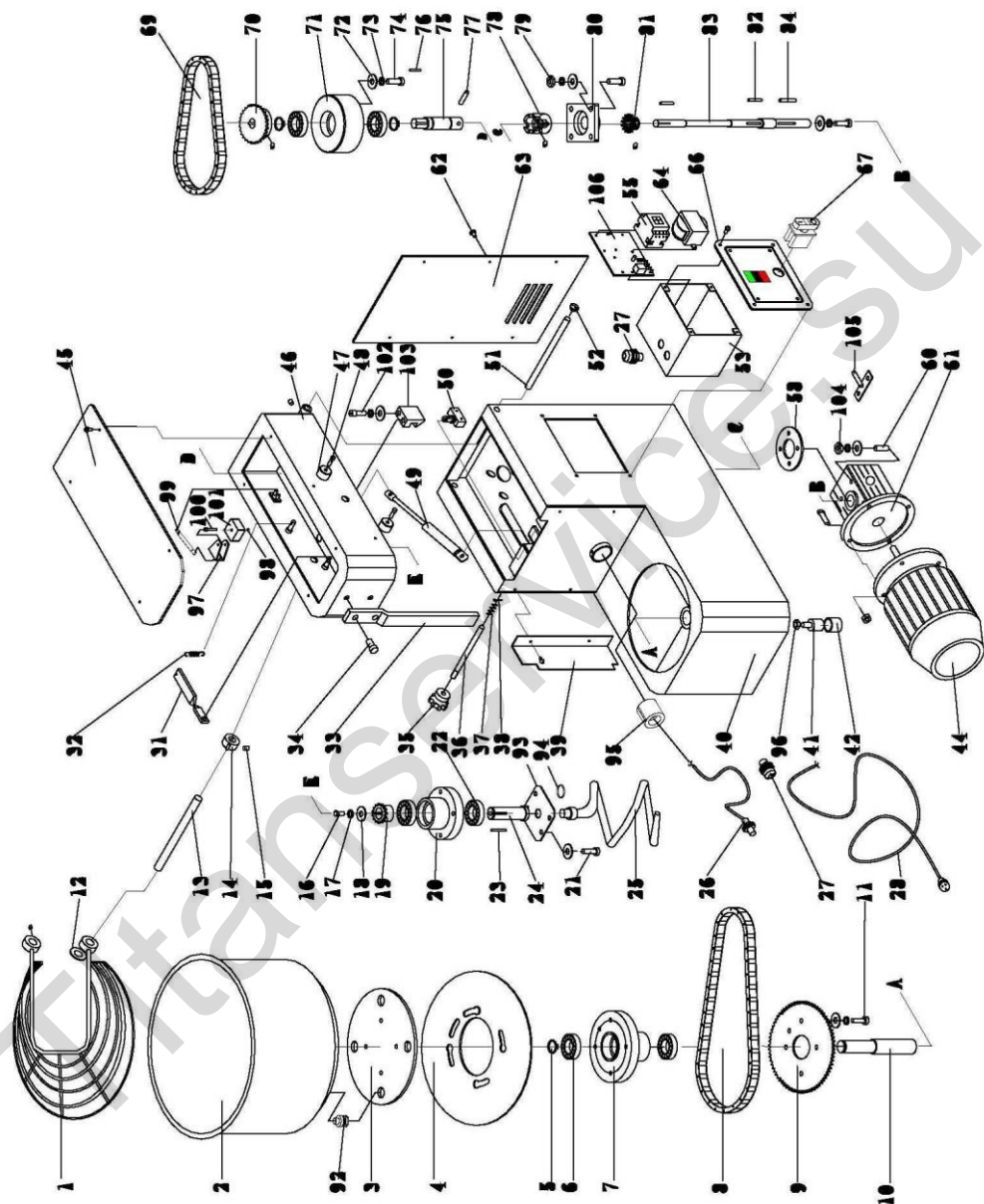
				switch
69	S14MT67001	Chain for Spiral 06B/86 TF÷TR 17	S14MT67001	Chain for Spiral 06B/86 TF÷TR 17
70	A96ZH00010	Chain pinion gear z=29 06B IF/IR 17/22	A96ZH00010	Chain pinion gear z=29 06B IF/IR 17/22
71	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22
72	A86ME26027	S.steel washer Ø 10 TF÷TR	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24120	Screw M10x35 TF÷TR	A86ME24120	Screw M10x35 TF÷TR
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
81	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22
83	A96ZI00030	Transmission shaft TF 17-22 "2008"	A96ZI00030	Transmission shaft TF 17-22 "2008"
84	A86ME36004	Key 8X7X50	A86ME36004	Key 8X7X50
86	A96ZN00030	Micro-switch IF	A96ZN00030	Micro-switch IF
93	S42PL00002	SPIRAL PLATE TF÷TR 17÷22	S42PL00002	SPIRAL PLATE TF÷TR 17÷22
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
105	A96ZV00027	Bowl chain tensioner part IF/IR 17/22	A96ZV00027	Bowl chain tensioner part IF/IR 17/22
106	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53
Pos.	IFME 17	DESCRIPTION	IFME 22	DESCRIPTION
44	A87MR56008	Motor 220V-0,75 kW-50 Hz TFM÷TRM 17÷22	A87MR56008	Motor 220V-0,75 kW-50 Hz TFM÷TRM 17÷22
61	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/R 17/22	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/R 17/22

Pos.	IFE 33	DESCRIPTION	IFE 42	DESCRIPTION
1	A96ZE00009	Safety guard IF/IR 33	A96ZE00010	Safety guard IF/IR 42
2	A96ZV00017	Bowl IF/IR 33	A96ZV00018	Bowl IF/IR 42
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67008	Bowl spiral 06B/144 TF÷TR 33÷42÷53	S14MT67008	Bowl spiral 06B/144 TF÷TR 33÷42÷53
9	A96ZR00005	Crown z=85 06B IF/IR 33/42/53	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF÷TR	A86ME24115	Screw M8x35 TF÷TR
13	S63FS67001	Safety guard pin TF/TR 33/42/53	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00012	Cam for safety guard IF	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00007	Spiral support IF/IR 33/42/53	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53
23	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53
24	A96ZI00016	Axle for spiral base IF/IR 33/42/53	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00005	Spiral IF/IR 33/42/53	A96ZS00005	Spiral IF/IR 33/42/53
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
33	A96ZA00002	Rod breaking dough IF/IR 33	A96ZA00003	Rod breaking dough IF/IR 42
34	A86ME24117	Screw M10x25 TF÷TR	A86ME24117	Screw M10x25 TF÷TR
39	A96ZB00007	PROTEZIONE LATERALE IF 33	A96ZB00005	PROTEZIONE LATERALE IF 42
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
44	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS
45	A96ZC00003	Cover IF/IR 33/42/53	A96ZC00003	Cover IF/IR 33/42/53
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24033	Screw TCEI M4X30 ZN	A86ME24033	Screw TCEI M4X30 ZN
53	A96ZO00009	Control box IFE/IRE	A96ZO00009	Control box IFE/IRE
55	A96ZN00064	Contacto CN-6/4A 24 V IF/IR - SA300	A96ZN00064	Contacto CN-6/4A 24 V IF/IR - SA300
58	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53
60	A86ME32015	Screw M8x10 TF÷TR	A86ME32015	Screw M8x10 TF÷TR
61	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53
63	A96ZC00027	REAR PANEL TF 33÷42÷53 (WHITE)	A96ZC00027	REAR PANEL TF 33÷42÷53 (WHITE)
64	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM

66	A96ZC00025	Black switch panel with Italian flag IFE/IRE	A96ZC00025	Black switch panel with Italian flag IFE/IRE
67	A96ZN00089	Complete black/white switch	A96ZN00089	Complete black/white switch
69	S14MT67002	Chain 06B/73 TF÷TR 33	S14MT67003	Spiral chain 08B/69 TF÷TR 42
70	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF÷TR	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24120	Screw M10x35 TF÷TR	A86ME24120	Screw M10x35 TF÷TR
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
81	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS
83	S63TR67002	Transmissione shaft IF33	A96ZI00031	Transmission shaft IF 42/53
84	A86ME36004	Key 8X7X50	A86ME36004	Key 8X7X50
86	A96ZN00030	Micro-switch IF	A96ZN00030	Micro-switch IF
93	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
105	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53
106	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53
Pos.	IFME 33	DESCRIPTION		
44	A96ZJ00039	Motor 230 V - 1,3 kW - 50 Hz 80 B14 IFM/IRM 33		
61	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/R 17/22		

Pos.	IFE 53	DESCRIPTION
1	A96ZE00011	Safety guard IF/IR 53
2	A96ZV00019	Bowl IF/IR 53
5	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67008	Bowl spiral 06B/144 TF÷TR 33÷42÷53
9	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF÷TR
13	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30
22	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53
23	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53
24	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00005	Spiral IF/IR 33/42/53
27	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
33	A96ZA00004	Rod breaking dough IF/IR 53
34	A86ME24117	Screw M10x25 TF÷TR
39	A96ZB00013	Side safety panel IF 53
41	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR
44	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS
45	A96ZC00003	Cover IF/IR 33/42/53
47	A96ZD00002	Ring in nylon IF/IR
48	A86ME24033	Screw TCEI M4X30 ZN
53	A96ZO00009	Control box IFE/IRE
55	A96ZN00064	Contacteur CN-6/4A 24 V IF/IR - SA300
58	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53
60	A86ME32015	Screw M8x10 TF÷TR
61	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53
63	A96ZC00027	REAR PANEL TF 33÷42÷53 (WHITE)
64	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM
66	A96ZC00025	Black switch panel with Italian flag IFE/IRE
67	A96ZN00089	Complete black/white switch
69	S14MT67009	SPIRAL CHAIN 08B/66 TF÷TR 53
70	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24120	Screw M10x35 TF÷TR
76	A86ME36006	Key 6X6X30
81	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS
83	A96ZI00031	Transmission shaft IF 42/53
84	A86ME36004	Key 8X7X50
86	A96ZN00030	Micro-switch IF

93	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53
94	A96ZD00003	O-ring diam. 20x2,5 IR
97	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block
105	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53
106	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53



IRE17-IRE22-IRE33-IRE42-IRE53-IREM17-IREM22

POS.	IRE 17	DESCRIPTION	IRE 22	DESCRIPTION
1	A96ZE00007	Safety guard IF/IR 17	A96ZE00008	Safety guard IF/IR 22
2	A96ZV00015	Bowl IF/IR 17	A96ZV00016	Bowl IF/IR 22
3	A96ZV00020	Bowl flange IR	A96ZV00020	Bowl flange IR
4	A96ZV00021	Bowl blocking plate IR 17	A96ZV00026	Plate lock bowl IR 22
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67007	Bowl chain 06B/126 IF÷IR 17÷22	S14MT67007	Bowl chain 06B/126 IF÷IR 17÷22
9	A96ZR00004	Crown z=72 06B IF/IR 17/22	A96ZR00004	Crown z=72 06B IF/IR 17/22
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF÷TR	A86ME24115	Screw M8x35 TF÷TR
12	A96ZE00013	Guard ring IR	A96ZE00013	Guard ring IR
13	A96ZI00014	Safety guard pin IF/IR 17/22	A96ZI00014	Safety guard pin IF/IR 17/22
14	A96ZE00014	Cam for safety guard IR	A96ZE00014	Cam for safety guard IR
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22
20	A96ZS00006	Spiral support IF/IF 17/22	A96ZS00006	Spiral support IF/IF 17/22
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
23	A86ME36008	Key 6x6x20 TF÷TR 17÷22	A86ME36008	Key 6x6x20 TF÷TR 17÷22
24	A96ZI00015	Axle for spiral base IF/IR 17/22	A96ZI00015	Axle for spiral base IF/IR 17/22
25	A96ZS00004	Spiral IF/IR 17/22	A96ZS00004	Spiral IF/IR 17/22
26	A96ZN00024	Distance sensor with two cables "NO" IR/IR 2V	A96ZN00024	Distance sensor with two cables "NO" IR/IR 2V
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
31	A96ZF00003	Pivot for fixing spring IR	A96ZF00003	Pivot for fixing spring IR
32	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR
33	A96ZA00001	Dough breaking rod IF/IR 17	A96ZA00005	Rod breaking dough IF/IR 22
34	A86ME24117	Screw M10x25 TF÷TR	A86ME24117	Screw M10x25 TF÷TR
35	A96ZF00008	Head closing knob IR	A96ZF00008	Head closing knob IR
36	A96ZI00028	Head closing shaft IR 17/22	A96ZI00028	Head closing shaft IR 17/22
37	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR
38	A96ZF00009	Pin diam. 3,2 IR	A96ZF00009	Pin diam. 3,2 IR
39	A96ZB00001	Side safety panel IR 17	A96ZB00008	Side safety panel IR 22
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
44	A87MR56010	Motor 400 V - 0,75 kW - 50 Hz 80 B14 IF/IR17/22 + IF/IR17/22 VS PF30-33	A87MR56010	Motor 400 V - 0,75 kW - 50 Hz 80 B14 IF/IR17/22 + IF/IR17/22 VS PF30-33
45	A96ZC00001	Cover IF/IR 17/22 (white)	A96ZC00001	Cover IF/IR 17/22 (white)
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24033	Screw TCEI M4X30 ZN	A86ME24033	Screw TCEI M4X30 ZN
49	A96ZF00018	Gas spring IR	A96ZF00018	Gas spring IR
50	A96ZN00042	Micro-switch IR	A96ZN00042	Micro-switch IR
51	A96ZI00026	Head rotation shaft IR 17/22	A96ZI00026	Head rotation shaft IR 17/22
52	A96ZF00007	Axis cover IR	A96ZF00007	Axis cover IR

53	A96ZO00009	Control box IFE/IRE	A96ZO00009	Control box IFE/IRE
55	A96ZN00064	Contacto CN-6/4A 24 V IF/IR - SA300	A96ZN00064	Contacto CN-6/4A 24 V IF/IR - SA300
58	A96ZL00010	Reduction gear fixing ring IF/IR 17/22	A96ZL00010	Reduction gear fixing ring IF/IR 17/22
60	A86ME32015	Screw M8x10 TF÷TR	A86ME32015	Screw M8x10 TF÷TR
61	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/R 17/22	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/R 17/22
62	A86ME24118	Screw M5x10 TF÷TR	A86ME24118	Screw M5x10 TF÷TR
63	A96ZC00026	REAR PANEL TF 17÷22 (WHITE)	A96ZC00026	REAR PANEL TF 17÷22 (WHITE)
64	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM
66	A96ZC00025	Black switch panel with Italian flag IFE/IRE	A96ZC00025	Black switch panel with Italian flag IFE/IRE
67	A96ZN00089	Complete black/white switch	A96ZN00089	Complete black/white switch
69	S14MT67001	Chain for Spiral 06B/86 TF÷TR 17	S14MT67001	Chain for Spiral 06B/86 TF÷TR 17
70	A96ZH00010	Chain pinion gear z=29 06B IF/IR 17/22	A96ZH00010	Chain pinion gear z=29 06B IF/IR 17/22
71	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22
72	A86ME26027	S.steel washer Ø 10 TF÷TR	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24120	Screw M10x35 TF÷TR	A86ME24120	Screw M10x35 TF÷TR
75	A96ZI00020	Connecting shaft IR 17/22	A96ZI00020	Connecting shaft IR 17/22
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
77	A96ZN00027	Connecting pin Ø 10x50 IR	A96ZN00027	Connecting pin Ø 10x50 IR
78	A96ZT00001	Transmission coupling IR 17/22	A96ZT00001	Transmission coupling IR 17/22
79	A86ME25024	Nut M10 ZN	A86ME25024	Nut M10 ZN
80	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22
81	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22
82	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
83	A96ZI00030	Transmission shaft TF 17-22 "2008"	A96ZI00030	Transmission shaft TF 17-22 "2008"
84	A86ME36004	Key 8X7X50	A86ME36004	Key 8X7X50
92	S69IV67001	Bowls peg TR	S69IV67001	Bowls peg TR
93	S42PL00002	SPIRAL PLATE TF÷TR 17÷22	S42PL00002	SPIRAL PLATE TF÷TR 17÷22
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
95	A96ZN00057	Proximity micro L=45 mm TR 17÷22	A96ZN00057	Proximity micro L=45 mm TR 17÷22
96	A86ME25026	Nut M12 ZN	A86ME25026	Nut M12 ZN
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
102	A86ME24124	Screw TCEI M10x25 TR	A86ME24124	Screw TCEI M10x25 TR
103	A96ZF00012	Head closing hook	A96ZF00012	Head closing hook
104	A86ME25019	Nut M8 ZN	A86ME25019	Nut M8 ZN
105	A96ZV00027	Bowl chain tensioner part IF/IR 17/22	A96ZV00027	Bowl chain tensioner part IF/IR 17/22
106	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53
Pos.	IRME 17	DESCRIPTION	IRME 22	DESCRIPTION

44	A87MR56008	Motor 220V-0,75 kW-50 Hz TFM÷TRM 17÷22	A87MR56008	Motor 220V-0,75 kW-50 Hz TFM÷TRM 17÷22
61	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/R 17/22	A96ZL00008	Gear box CM050 80 B14 1/30 FLS IF/R 17/22

POS.	IRE 33	DESCRIPTION	IRE 42	DESCRIPTION
1	A96ZE00009	Safety guard IF/IR 33	A96ZE00010	Safety guard IF/IR 42
2	A96ZV00017	Bowl IF/IR 33	A96ZV00018	Bowl IF/IR 42
3	A96ZV00020	Bowl flange IR	A96ZV00020	Bowl flange IR
4	A96ZV00022	Plate block bowl IR 33	A96ZV00023	Plate block bowl IR 42
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67008	Bowl spiral 06B/144 TF÷TR 33÷42÷53	S14MT67008	Bowl spiral 06B/144 TF÷TR 33÷42÷53
9	A96ZR00005	Crown z=85 06B IF/IR 33/42/53	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF÷TR	A86ME24115	Screw M8x35 TF÷TR
12	A96ZE00013	Guard ring IR	A96ZE00013	Guard ring IR
13	S63FS67001	Safety guard pin TF/TR 33/42/53	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00014	Cam for safety guard IR	A96ZE00014	Cam for safety guard IR
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00007	Spiral support IF/IR 33/42/53	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53
23	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53
24	A96ZI00016	Axle for spiral base IF/IR 33/42/53	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00005	Spiral IF/IR 33/42/53	A96ZS00005	Spiral IF/IR 33/42/53
26	A96ZN00024	Distance sensor with two cables "NO" IR/IR 2V	A96ZN00024	Distance sensor with two cables "NO" IR/IR 2V
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
31	A96ZF00004	Pivot for fixing spring IR 33/42/53	A96ZF00004	Pivot for fixing spring IR 33/42/53
32	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR
33	A96ZA00002	Rod breaking dough IF/IR 33	A96ZA00003	Rod breaking dough IF/IR 42
34	A86ME24117	Screw M10x25 TF÷TR	A86ME24117	Screw M10x25 TF÷TR
35	A96ZF00008	Head closing knob IR	A96ZF00008	Head closing knob IR
36	A96ZI00029	Closing handle axle IR 33/42/53	A96ZI00029	Closing handle axle IR 33/42/53
37	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR
38	A96ZF00009	Pin diam. 3,2 IR	A96ZF00009	Pin diam. 3,2 IR
39	A96ZB00002	Side safety panel IR 33	A96ZB00003	Side safety panel IR 42
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
44	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS
45	A96ZC00003	Cover IF/IR 33/42/53	A96ZC00003	Cover IF/IR 33/42/53
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24033	Screw TCEI M4X30 ZN	A86ME24033	Screw TCEI M4X30 ZN

49	A96ZF00018	Gas spring IR	A96ZF00018	Gas spring IR
50	A96ZN00042	Micro-switch IR	A96ZN00042	Micro-switch IR
51	A96ZI00026	Head rotation shaft IR 17/22	A96ZI00026	Head rotation shaft IR 17/22
52	A96ZF00007	Axis cover IR	A96ZF00007	Axis cover IR
53	A96ZO00009	Control box IFE/IRE	A96ZO00009	Control box IFE/IRE
55	A96ZN00064	Contacto CN-6/4A 24 V IF/IR - SA300	A96ZN00064	Contacto CN-6/4A 24 V IF/IR - SA300
58	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53
60	A86ME32015	Screw M8x10 TF÷TR	A86ME32015	Screw M8x10 TF÷TR
61	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53
62	A86ME24118	Screw M5x10 TF÷TR	A86ME24118	Screw M5x10 TF÷TR
63	A96ZC00027	REAR PANEL TF 33÷42÷53 (WHITE)	A96ZC00027	REAR PANEL TF 33÷42÷53 (WHITE)
64	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM
66	A96ZC00025	Black switch panel with Italian flag IFE/IRE	A96ZC00025	Black switch panel with Italian flag IFE/IRE
67	A96ZN00089	Complete black/white switch	A96ZN00089	Complete black/white switch
69	S14MT67002	Chain 06B/73 TF÷TR 33	S14MT67003	Spiral chain 08B/69 TF÷TR 42
70	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF÷TR	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24120	Screw M10x35 TF÷TR	A86ME24120	Screw M10x35 TF÷TR
75	A96ZI00021	Connecting shaft IR 33/42/53	A96ZI00021	Connecting shaft IR 33/42/53
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
77	A96ZN00027	Connecting pin Ø 10x50 IR	A96ZN00027	Connecting pin Ø 10x50 IR
78	A96ZT00002	Transmission joint IR 33/42/53	A96ZT00002	Transmission joint IR 33/42/53
79	A86ME25024	Nut M10 ZN	A86ME25024	Nut M10 ZN
80	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
81	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS
82	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
83	S63TR67002	Transmissive shaft IF33	A96ZI00031	Transmission shaft IF 42/53
84	A86ME36004	Key 8X7X50	A86ME36004	Key 8X7X50
92	S69IV67001	Bowls peg TR	S69IV67001	Bowls peg TR
93	S42PL00002	SPIRAL PLATE TF÷TR 17÷22	S42PL00002	SPIRAL PLATE TF÷TR 17÷22
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
95	A96ZN00058	Proximity micro L=75 mm IR 17/22/33/42/53	A96ZN00058	Proximity micro L=75 mm IR 17/22/33/42/53
96	A86ME25026	Nut M12 ZN	A86ME25026	Nut M12 ZN
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
102	A86ME24124	Screw TCEI M10x25 TR	A86ME24124	Screw TCEI M10x25 TR
103	A96ZF00012	Head closing hook	A96ZF00012	Head closing hook
104	A86ME25019	Nut M8 ZN	A86ME25019	Nut M8 ZN
105	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53
106	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53

POS.	IRE 53	DESCRIPTION
1	A96ZE00011	Safety guard IF/IR 53
2	A96ZV00019	Bowl IF/IR 53
3	A96ZV00020	Bowl flange IR
4	A96ZV00024	Plate block bowl IR 53
5	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67008	Bowl spiral 06B/144 TF÷TR 33÷42÷53
9	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF÷TR
12	A96ZE00013	Guard ring IR
13	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00014	Cam for safety guard IR
15	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30
22	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53
23	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53
24	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00005	Spiral IF/IR 33/42/53
26	A96ZN00024	Distance sensor with two cables "NO" IR/IR 2V
27	A96ZN00025	Wire clip IF/IR
28	A96ZN00026	Supply wire IF/IR 17/22/33/42/53
31	A96ZF00004	Pivot for fixing spring IR 33/42/53
32	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR
33	A96ZA00004	Rod breaking dough IF/IR 53
34	A86ME24117	Screw M10x25 TF÷TR
35	A96ZF00008	Head closing knob IR
36	A96ZI00029	Closing handle axle IR 33/42/53
37	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR
38	A96ZF00009	Pin diam. 3,2 IR
39	A96ZB00004	Side safety panel IR 53
41	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR
44	A96ZJ00024	Motor 400 V -1,5 kW - 50 Hz 90 B14 IF/IR 33/42/53 + IF/IR 33/42/53VS
45	A96ZC00003	Cover IF/IR 33/42/53
47	A96ZD00002	Ring in nylon IF/IR
48	A86ME24033	Screw TCEI M4X30 ZN
49	A96ZF00018	Gas spring IR
50	A96ZN00042	Micro-switch IR
51	A96ZI00026	Head rotation shaft IR 17/22
52	A96ZF00007	Axis cover IR
53	A96ZO00009	Control box IFE/IRE
55	A96ZN00064	Contacteur CN-6/4A 24 V IF/IR - SA300
58	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53
60	A86ME32015	Screw M8x10 TF÷TR
61	A96ZL00015	Gear box CM63 90 B14 1/30 FLS IF/IR 33/42/53
62	A86ME24118	Screw M5x10 TF÷TR

63	A96ZC00027	REAR PANEL TF 33÷42÷53 (WHITE)
64	A96ZN00040	Transformer 230V/24V single-phase IFM/IRM
66	A96ZC00025	Black switch panel with Italian flag IFE/IRE
67	A96ZN00089	Complete black/white switch
69	S14MT67009	SPIRAL CHAIN 08B/66 TF÷TR 53
70	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24120	Screw M10x35 TF÷TR
75	A96ZI00021	Connecting shaft IR 33/42/53
76	A86ME36006	Key 6X6X30
77	A96ZN00027	Connecting pin Ø 10x50 IR
78	A96ZT00002	Transmission joint IR 33/42/53
79	A86ME25024	Nut M10 ZN
80	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
81	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS
82	A86ME36006	Key 6X6X30
83	A96ZI00031	Transmission shaft IF 42/53
84	A86ME36004	Key 8X7X50
92	S69IV67001	Bowls peg TR
93	S42PL00002	SPIRAL PLATE TF÷TR 17÷22
94	A96ZD00003	O-ring diam. 20x2,5 IR
95	A96ZN00058	Proximity micro L=75 mm IR 17/22/33/42/53
96	A86ME25026	Nut M12 ZN
97	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block
102	A86ME24124	Screw TCEI M10x25 TR
103	A96ZF00012	Head closing hook
104	A86ME25019	Nut M8 ZN
105	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53
106	A96ZN00055	Control card 230/ 400 V IF/IR/IFM/IRM 17/22/33/42/53

TECHNICAL DATA IF ÷ IR ÷ IFM ÷ IRM

Model	Power		Voltage	Machine dimensions	Weight	Dough weight	Bowl capacity	Mixing time	Bowl dimension ø x h	Spiral speed	Bowl speed
	kW	Hp	V	l x p x h	kg	kg	l	kg	cm	rpm	rpm
IFM7	0,30	0,40	230	25x50x51	41	6	7	24	24x16	75	10
IFM10	0,37	0,50	230	27x54x56	48	8	10	30	26x20	75	10
IFM15	0,45	0,50	230	32x59x57	50	10	15	40	30x21	75	10
IFM17	0,9	1,2	230	35x66x63	79	12	17	48	32x21	93	9
IFM22	0,9	1,2	230	40x69x63	82	18	22	70	35x21	93	9
IFM33	1,3	1,7	230	44x83x72	110	25	33	100	40x26	93	9
IF17	0,75	1	400	35x66x63	72	12	17	48	32x21	93	9
IF22	0,75	1	400	40x69x63	75	18	22	70	35x21	93	9
IF33	1,5	2	400	44x83x72	104	25	33	100	40x26	93	9
IF42	1,5	2	400	47x85x72	107	38	42	140	45x26	93	9
IF53	1,5	2	400	53x86x72	110	44	53	170	50x26	93	9
IRM10	0,37	0,50	230	27x59x57	50	8	10	30	26x20	75	10
IRM17	0,9	1,2	230	35x66x63	97	12	17	48	32x21	93	9
IRM22	0,9	1,2	230	40x69x63	100	18	22	70	35x21	93	9
IR17	0,75	1	400	35x66x63	90	12	17	48	32x21	93	9
IR22	0,75	1	400	40x69x63	93	18	22	70	35x21	93	9
IR33	1,5	2	400	44x83x72	126	25	33	100	40x26	93	9
IR42	1,5	2	400	47x85x72	130	38	42	140	45x26	93	9
IR53	1,5	2	400	53x86x72	134	44	53	170	50x26	93	9

TECHNICAL DATA IF-VS ÷ IR-VS

Model	Power		Voltage	Machine dimensions	Weight	Dough weight	Bowl capacity	Mixing time	Bowl dimension ø x h	Spiral speed	Bowl speed
	kW	Hp	V	l x p x h	kg	kg	l	kg	cm	rpm	rpm
IF17VS	0,75	1	230	35x66x63	73	12	17	48	32x21	100÷186	10÷19
IF22VS	0,75	1	230	40x69x63	76	18	22	70	35x21	100÷186	10÷19
IF33VS	1,5	2	230	44x83x72	106	25	33	100	40x26	94.5÷157	10÷17
IF42VS	1,5	2	230	47x85x72	113	38	42	140	45x26	94.5÷157	10÷17
IF53VS	1,5	2	230	53x86x72	112	44	53	170	50x26	94.5÷157	10÷17
IR17VS	0,75	1	230	37x68x64	91	12	17	48	32x21	100÷186	10÷19
IR22VS	0,75	1	230	47x72x64	94	22	22	70	35x21	100÷186	10÷19
IR33VS	1,5	2	230	46x84x73	127	33	33	100	40x26	94.5÷157	10÷17
IR42VS	1,5	2	230	49x86x73	131	42	42	140	45x26	94.5÷157	10÷17
IR53VS	1,5	2	230	55x87x73	136	53	53	170	50x26	94.5÷157	10÷17

TECHNICAL DATA IF-2V ÷ IR-2V

Model	Power		Voltage	Machine dimensions	Weight	Dough weight	Bowl capacity	Mixing time	Bowl dimension ø x h	Spiral speed	Bowl speed
	kW	Hp	V	l x p x h	kg	kg	l	kg	cm	rpm	rpm
IF22 2V	0,37 0,55	0,5 0,7	400	40x69x63	76	18	22	70	35x21	92÷139	9÷14
IF33 2V	0,8 1,1	1,1 1,5	400	44x83x72	106	25	33	100	40x26	92÷139	9÷14
IF42 2V	0,8 1,1	1,1 1,5	400	47x85x72	113	38	42	140	45x26	92÷139	9÷14
IF53 2V	0,8 1,1	1,1 1,5	400	53x86x72	112	44	53	170	50x26	92÷139	9÷14
IR22 2V	0,37 0,55	0,5 0,7	400	47x72x64	94	22	22	70	35x21	92÷139	9÷14
IR33 2V	0,8 1,1	1,1 1,5	400	46x84x73	127	33	33	100	40x26	92÷139	9÷14
IR42 2V	0,8 1,1	1,1 1,5	400	49x86x73	131	42	42	140	45x26	92÷139	9÷14
IR53 2V	0,8 1,1	1,1 1,5	400	55x87x73	136	53	53	170	50x26	92÷139	9÷14

TECHNICAL DATA IFE ÷ IRE

Model	Power		Voltage	Machine dimensions	Weight	Dough weight	Bowl capacity	Mixing time	Bowl dimension ø x h	Spiral speed	Bowl speed
	Kw	Hp	V	l x p x h	kg	kg	lt	kg	cm	rpm	rpm
IFME10	0,37	0,50	230	28x54x55	42	8	10	30	26x20	75	10
IFME15	0,37	0,50	230	32x60x58	50	10	15	40	30x21	75	10
IFE17	0,75	1,00	400	36x67x68	73,5	12	17	48	32x21	93	9
IFE22	0,75	1,00	400	40x69x68	76	18	22	70	35x21	93	9
IFE33	1,5	2,00	400	46x80x76	109	25	33	100	40x26	93	9
IFE42	1,5	2,00	400	49x83x76	113	38	42	140	45x26	93	9
IFE53	1,5	2,00	400	52x86x76	116	44	53	170	50x26	93	9
IFME17	0,75	1,00	230	36x67x68	73,5	12	17	48	32x21	93	9
IFME22	0,75	1,00	230	40x69x68	76	18	22	70	35x21	93	9
IFME33	1,30	1,70	230	46x80x76	109	25	33	100	40x26	93	9
IRE17	0,75	1,00	400	36x67x68	84	12	17	48	32x21	93	9
IRE22	0,75	1,00	400	40x69x68	89	18	22	70	35x21	93	9
IRE33	1,5	2,00	400	46x80x76	120	25	33	100	40x26	93	9
IRE42	1,5	2,00	400	49x83x76	127	38	42	140	45x26	93	9
IRE53	1,5	2,00	400	52x86x76	130	44	53	170	50x26	93	9
IRME17	0,75	1,00	230	36x67x68	84	12	17	48	32x21	93	9
IRME22	0,75	1,00	230	40x69x68	89	18	22	70	35x21	93	9

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